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ROZPRAWA DOKTORSKA

Ph.D. Thesis

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**Models of Brushless Synchronous Generator for
Studying Autonomous Electrical Power System**

**Modele bezszczotkowego generatora
synchronicznego do badania autonomicznego
systemu elektroenergetycznego**

GDANSK 2012

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Wydział Elektrotechniki i Automatyki

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dr hab. inż. Mieczysław Ronkowski, prof. nadzw. PG**

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The work presented in the thesis was carried out during my Ph.D. studies at the Chair of Power Electronics and Electrical Machines, Faculty of Electrical and Control Engineering at the Gdansk University of Technology (GUT), PhD grant of the Ministry of Science and Higher Education, and PhD scholarship in the frame of "Stypendia naukowe dla doktorantów, kształcących się na kierunkach uznanych za szczególnie istotne z punktu widzenia rozwoju Województwa Lubuskiego". Some parts of the work was elaborated in the frame of "More Open Electrical Technologies" (MOET) Integrated Project executed within European Commission 6th Framework Programme.

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List of symbols:

ψ	winding flux linkage
i	winding current
v	armature-winding voltage
P	number of magnetic poles on the machine
θ_r	rotor position angle
ϕ_s	angular displacement along the stator circumference
ϕ_r	angular displacement along the rotor circumference
k_{sfd}	armature to field turn ratio
k_{kfd}	damper cage to field turn ratio
$L_{xsxs}(\theta_r)$	armature-phase self inductance (x is a, b or c)
r_s	armature phase resistance
$L_{xsys}(\theta_r)$	armature phase-phase mutual inductance (x is a, b or c , y is a, b or c and $x \neq y$)
L_{kqkq}	quadrature axis rotor damper self inductance
L_{fafd}	field-winding self inductance
L_{kdkd}	direct axis rotor damper self inductance
L_{fakd}, L_{kafd}	field-winding and direct axis rotor damper mutual inductance
L_s	stator self inductance in (fundamental harmonic component)

L_{sf}	mutual inductance between stator and rotor field (fundamental harmonic component)
L_f	rotor field self inductance (fundamental harmonic component)
L_{skd}	mutual inductance between stator and rotor damper in direct axis (fundamental harmonic component)
L_{kd}	Rotor damper self inductance in direct axis (fundamental harmonic component)
L_{skq}	mutual inductance between stator and rotor cage in quadrature axis (fundamental harmonic component)
L_{kq}	rotor damper self inductance in quadrature axis (fundamental harmonic component)
L_{fkd}	mutual inductance between rotor field and rotor damper in direct axis (fundamental harmonic component)
L_{md}, L_{mq}	direct and quadrature-axis stator self and stator to rotor mutual inductance in arbitrary reference frame model
\mathbf{f}_{abcs}	$\mathbf{f}_{abcs}^T = [f_{as} \quad f_{bs} \quad f_{cs}]$
\mathbf{f}_{qd0s}	$\mathbf{f}_{qd0s}^T = [f_{qs} \quad f_{ds} \quad f_{0s}]$
\mathbf{f}_{qdr}	$\mathbf{f}_{qdr}^T = [f_{kq} \quad f_{fd} \quad f_{kd}]$
Ψ_{abcs}	stator flux linkages in machine variables
Ψ_{qd0s}	stator flux linkages in arbitrary reference frame variables
Ψ_{qd0r}	rotor flux linkages in arbitrary reference frame variables

$\mathbf{L}_s(\theta_r)$	stator self and mutual inductances matrix
\mathbf{L}_r	rotor self and mutual inductances matrix
$\mathbf{L}_{sr}(\theta_r)$	stator and rotor self and mutual inductances matrix
\mathbf{i}_{abcs}	stator currents in machine variables
\mathbf{i}_{qd0s}	stator currents in arbitrary reference frame variables
\mathbf{i}_{qdr}	rotor currents in arbitrary reference frame variables
\mathbf{v}_{abcs}	stator voltages in machine variables
\mathbf{v}_{qd0s}	stator voltages in arbitrary reference frame variables
\mathbf{v}_{qdr}	rotor voltages in arbitrary reference frame variables
W_c	electromagnetic coenergy
T_e	electromagnetic torque
T_l	mechanical torque
G_x	rotational inductance (x denotes reference to inductance, e.g., G_{asas} is calculated using inductance L_{asas})
ω_{rm}, ω_r	rotor mechanical and electrical angular velocity
MMF_x	magneto motive force
A_{xs}, A_{xfd}	stator and rotor MMF harmonics amplitudes (x denotes number of harmonic)
A_{xkd}, A_{xkq}	direct and quadrature axis damper winding MMF harmonics amplitudes (x denotes number of harmonic)

$N_x(\phi_s),$ $N_x(\phi_r)$	stator and rotor winding distribution functions (x denotes a, b or c)
$\delta(\phi_s - \theta_r)$	airgap length distribution
α_d	average airgap length along d axis
α'_k	relative values of airgap distribution harmonics (k denotes harmonic number, where 1 denotes DC component)
i_m, i_{md}, i_{mq}	machine magnetising current and its components, respectively, in direct and quadrature axis
\mathbf{K}_s	arbitrary reference frame model transformation matrix (Clark - Park transformations)
k_{sat}	saturation coefficient
e_{0xs}	electromotive force (x denotes a, b or c)
E_{0xnyh}	electromotive force amplitude of y 'th harmonic (x denotes a, b or c , and y denotes number of harmonic)

List of abbreviations:

AEPS	Autonomous Electrical Power System
GCB	Generator Control Breaker
BTB	Bus Tie Breaker
TRU	Transformer Rectifier Unit
ATRU	Auto Transformer Rectifier Unit
MEA	More Electrical Aircraft
MOET	More Open Electrical Technology
ECS	Environmental Control System
GUT	Gdansk University of Technology
BSG	Brushless Synchronous Generator
SM	Synchronous Machine
SM	Synchronous Machine
SG	Synchronous Generator
GCU	Generator Control Unit
GVR	Generator Voltage Regulator
PF	Power Factor
PMG	Permanent Magnet Generator
CF	Constant Frequency

VF	Variable Frequency
CSD	Constant Speed Drive
VS	Variable Speed
VSCF	Variable Speed Constant Frequency
IDG	Integrated Drive Generator
CHP	Combined Heat and Power
μ CHP	Micro Combined Heat and Power
HF	High Frequency
MSG	Main synchronous generator

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1 INTRODUCTION

For many research, education and outreach programs the generation of electric energy have become collective concerns and motivating factor. It has been recognized that the development and demonstration of advanced power electronics technologies provides one of the largest opportunities for more efficient energy utilization and versatile energy generation. Presently, as the result of those opportunities, the distributed generation systems, and autonomous electric power systems (AEPS) are more and more applied. It should be underlined that high speed brushless synchronous generator (BSG) is key unit of the electromechanical energy conversion chain, particularly of the AEPS [4,10,12,23,26,31,36,42,45,54,62,64,67,83,86,88,90,94,97,100,101,104,106,109,111].

AEPS are applied to transport systems (aircrafts, ships, hybrid and electric cars), and to land networks (at area separated from access to main electrical grid, and also in case of electrical failure). Depending on the electrical power demand the electric generators deliver power from a few kilowatts in cars, and up to megawatts on board of ships and modern aircrafts.

The two converging technologies, driving and extending the innovative ideas towards a future vision of an integrated energy system, are the transportation and electrical grids. In the future the energy conversion will be carried out electro-mechanically and combined with energy storage and combustion machines or hydraulics devices. As a result, different energy conversion domains can be applied and work together, either parallel or in a secondary loop, for example using electricity from waste heat (figure 1.1). Those new concepts will generate a range of new electric power systems characterised by highly demanding specifications and performance [62].

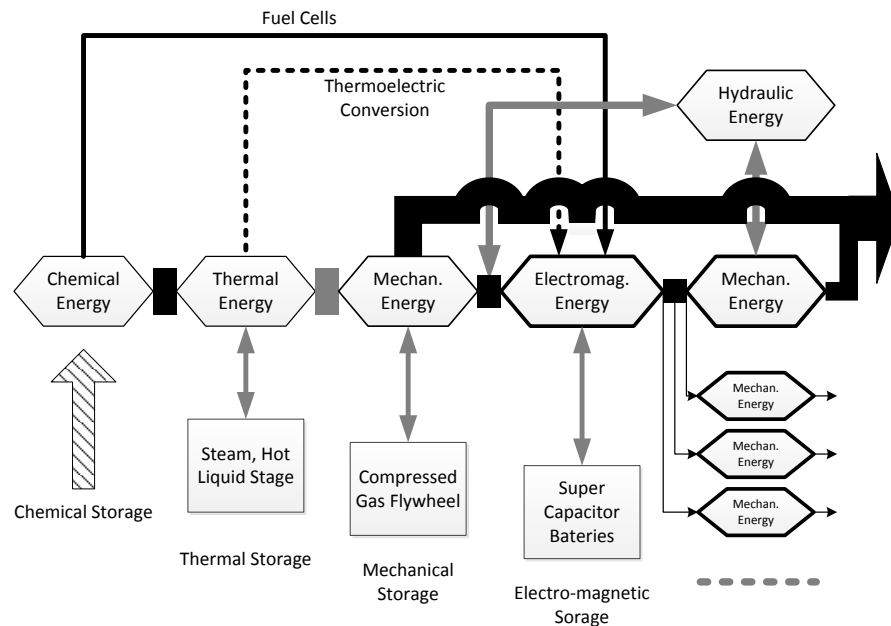


Figure 1.1 Perspective vision of a possible energy flow through an advanced AEPS [62]

Generally, the AEPS structure is not essentially different from the global electrical network, except for the number of working generators which is usually much smaller. In national or continental electrical power network the number of generators or power plants is high – from few hundred up to few thousand. In the AEPS there is usually one generator. It means that one generator has high influence on the parameters of the electric power, i.e., voltage, frequency, and also the harmonic content of voltage and current, whereas in the main continental grid it does not.

A general simplified structure of AEPS is shown in Figure 1.2. Depending upon the place where the AEPS is installed, the prime mover can be either a combustion engine in a car, ship and in a portable generator unit, or a jet engine in an aircraft, or a gas, steam and wind turbine in the local power plant.

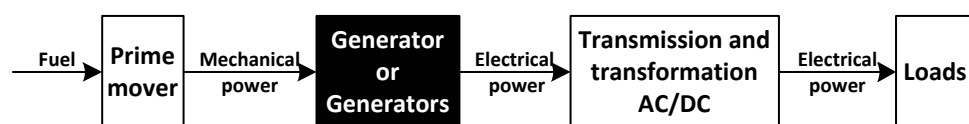


Figure 1.2 General structure of AEPS

Presently, the most advanced AEPS are applied in the avionic transport systems, particularly in the aircrafts. The AEPS have made significant advances over the years as aircraft have become more dependent upon electrically powered services [10].

At AEPS of an aircraft the power is supplied from the electric generators (at least two due to safety reasons), which are powered from the jet engines, is a particular example of the AEPS. The generator is a small part of the load of the jet engine, unlike in the land power plant where the turbo generator, the hydro generator or the wind turbine is powered from the prime mover which can deliver roughly the same mechanical power as the generator can convert into the electrical power. It means that the generator in the AESP of an aircraft operates with a variable speed depending upon the speed of the jet engine. In the older aircraft the generators were driven by a variable speed to constant speed mechanical transmission system to keep constant frequency of voltage at the AEPS. In the modern aircraft the generators work with variable speed/frequency (400-800Hz), and to keep constant frequency of voltage at the AEPS the power electronics converters are used [4,10,26,31,36,45,67,73,83,86,95,97,100,101,102,109,110].

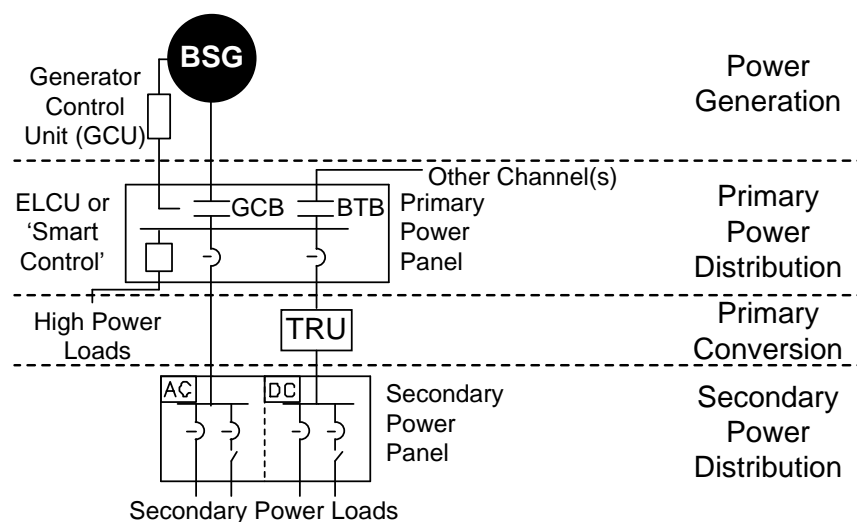


Figure 1.3 The AEPS on board of an aircraft [10]

The AEPS on board of the modern aircraft [10], as any other AEPS, is a set-up of components that allow generation, distribution and utilization of the electrical energy. In figure 1.3 the generic aircraft electrical system is shown with components such as the circuit breakers (GCB – generator control breaker, BTB – bus tie breaker), and the transformer rectifier unit (TRU).

Modern aircrafts are built on the concept of the MEA (More Electric Aircraft) [25,101]. In figure 1.4 and figure 1.5 the power distribution systems are shown, respectively, for the conventional and the MEA system.

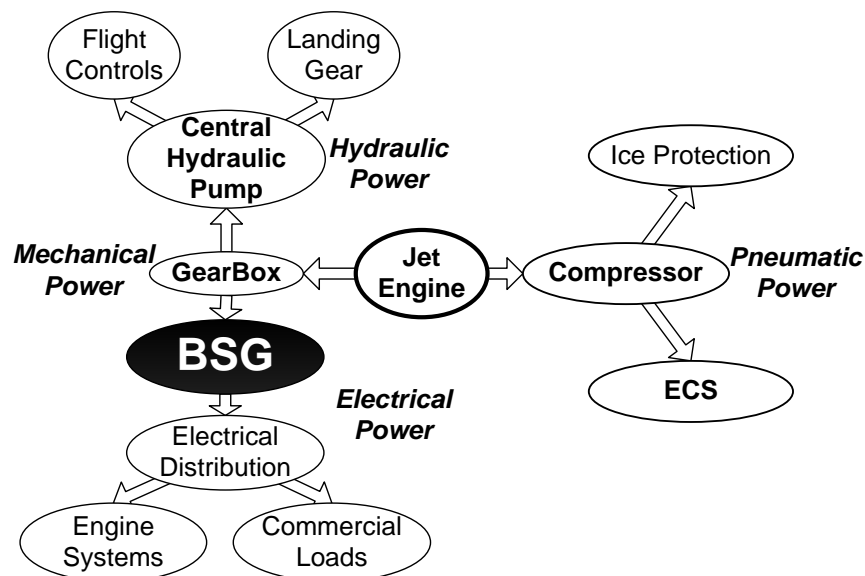


Figure 1.4 Conventional Power Distribution System of an Aircraft [67]

In the MEA system, the hydraulic system is completely replaced by the electric system [109,113], and the variable-speed gearbox is unnecessary (simple constant ratio transmission form compressor is used). The main advantage of this solution is higher reliability of the entire system. However, all units cannot or should not be replaced by an electric equipment. Systems that are crucial to sustain life, such as the ECS (Environmental Control System), and to flight safety, such as the ice protection system, are supplied by electrical and com-

pressed/bleed¹ air systems. However, even these systems are supplied by electric power alone in the Boeing 787 “Dreamliner” (low pressure bleed air is used only for the engine cowl anti icing) [24].

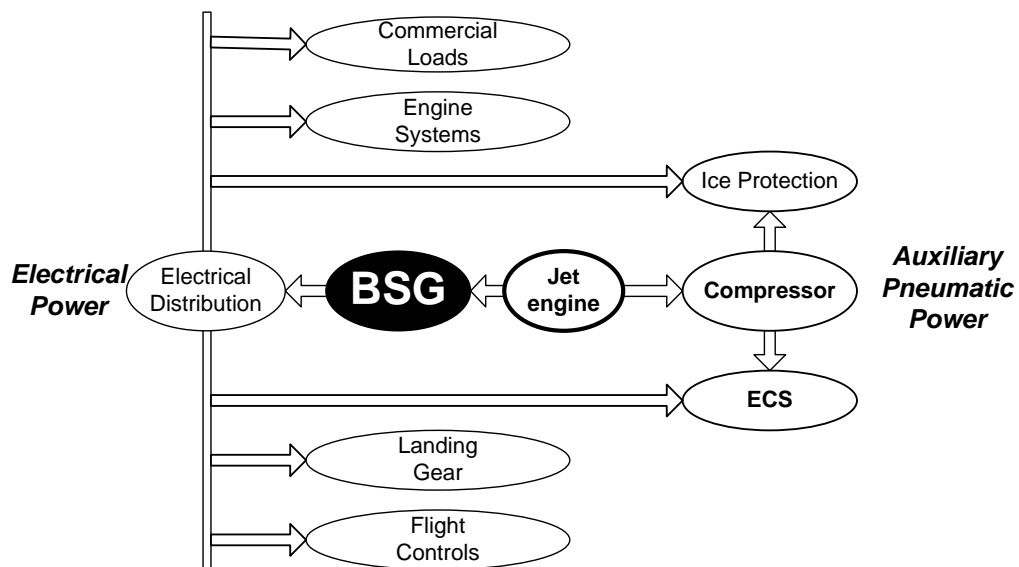


Figure 1.5 MEA Power Distribution System [67]

Nowadays large aircrafts (e.g. A330 with 300 passengers) have a total electric power demand about 250 kW. If all the functions (air conditioning, deicing, e.t.c.) of the future aircraft have to be supplied by electrical energy, then the total demands of electric power is about 1MW. Thus, a new BSGs have to be designed in order to supply such a large power demands. For the power system of the A380 a 3-phase variable-frequency generator has been designed [83]. It can also work as the jet engine starter in order to put together two functions, .i.e., it is called starter/generator (S/G). In generator mode the BSG is driven by aircraft engine using a gearbox and provides 200 kW at 230/400 V with variable frequency from 360 to 800 Hz.

Generally, in aeronautic applications the volume and weight of the power generation devices are the key issue. As it is well known, a high speed power generation devices will have the volume and weight smaller than a low speed device.

¹ Bleed air – compressed air taken from jet engine after the compression stage and before the fuel is injected.

On the other hand, as the consequence of the high speed operation, the centrifugal forces on the rotor and the limitation of the rotor and shaft diameters are increased [4].

High power/torque density and high efficiency are two of the most desirable features of an electromechanical generator and electromechanical actuator/motor for the aircraft power grid application. Improvement of these features has been one of the main aspects of research work on the electric machines and electro-mechanical actuator in the last several decades [4].

Some of the European Union countries have launched a project MOET (More Open Electrical Technologies). The MOET was charged with establishing a new industrial standard for the design of electrical system for commercial aircraft (business and regional and rotorcraft as well), based on the MEA concept. The MOET was comprised of 46 companies (13 being SMEs) and 15 Research Centers or Universities from 14 European countries. One of these participants was Politechnika Gdańska/Gdansk University of Technology (GUT). The project was coordinated by AIRBUS France. This integrated project was partially funded by the EU, through FP6 and the Framework of the Aeronautics Industry R&D Objectives. The main objective of the project was to develop the MEA and “Power by Wire” concept. It has involved changes in the power management in commercial aircrafts by replacing the hydraulic and compressed air systems by the electric system. The three-year MOET project was finished in December 2009 [113].

As continuation of the MOET project a European Conference on More Electric Aircraft MEA 2012 was organized in Bordeaux, France, in November 2012. The main scope of the conference was to present and exchange the research and development results in the fields of the new generation of wide-body aircraft, as well as a highly sophisticated electric power management, together with an increased number of all electric actuators. High power efficiency of generators, control devices and actuators as well as real-time power balancing with respect to the requirements, directly contribute to reduction of fuel consumption, and therefore pave the way to the green aircraft concepts. But increased potential

sensitivity to electromagnetic compatibility hazards has to be accounted for, and even more, since composite structure is expected to spread out at the same time [112].

In the project MOET the Chair of Power Electronics and Electrical Machines, at the GUT, has been in charge of modelling of the power generation system chain, i.e., the BSG, transmission and the autotransformer rectifier unit (ATRU) for advanced “more electric” aircraft. However, due to limited access to the modelled prototype of the BSG, designed and built by Thales company [83], there were some limitations to verify experimentally the developed models.

In modern science and technology the concept of systems plays an important role; many problems in the field of AEPS are solved in a systems-oriented approach [66]. Applicability of this approach is critically dependent on the availability of adequate models, that is, such as to allow effective tradeoffs between computational speed, complexity, and accuracy. As a practical matter, the approaches to the construction of models of AEPS are principally twofold. One is to split up the AEPS into sub-systems and/or components, whose models (or sub-models) are either already known from previous experience or must be developed or extended (modified). These subsystem and/or components models are then interconnected to form a model of the whole AEPS. This approach – usually referred to as the modelling – is thus chiefly analytical (mathematical). The other approach, in turn, is based on experimentation. Input and output signals of the system are measured/recorded and then subjected to data analysis in order to infer a model of the AEPS. This approach is usually referred to as the identification. Another classification of model inference methods results from the manner of handling the ever growing complexity of today's AEPS. As the simulation of sophisticated AEPS, in their entirety, tends to take impractical amounts of time, it is a common practice to avoid detailed system-as-a-whole modelling and resort to either a combination of simplified power electronics converter model and detailed BSG model, or to the inverse combination, whichever appropriate to the modelling task. The main concern in this thesis are the modelling and experi-

mental approaches, with particular attention to various aspects of the combined power electronics converter and BSG models.

The main proposition to be justified and supported throughout the thesis has been formulated as follows:

To develop such models of BSG which, when used for studying AEPS, permit to concurrently achieve the following characteristics: sufficient computing accuracy, short computing time, and high repeatability of computations. Furthermore, such models, referred to as *multiport circuit* representation, should allow analyses of AEPS under both normal and fault operating conditions.

The lumped parameters models (referred in the literature as *circuit models*) of BSG taking into account the nonlinearity (saturation) of magnetic materials are widely described in literature [20,21,22,32,33,34,39,41,48,51,52,53,65,78,82,84,87,89,92,93,96,99,103,107,108]. In turn, the circuit models of BSG considering the space-poliharmonic (nonsinusoidal) air-gap flux density distribution (referred in the literature as *harmonic models*) are developed using either the FEM methods [3] or indirect coupled field-circuit models approach [13]. The simplified pharmonic models are developed using either the winding function approach [35,49,74,76] or the time/frequency harmonic domain approach [30,57,68,69].

Using the FEM approach you can determine the magnetic field distribution in a considered magnetic structure of the machine. However, this method requires high computing power for the used simulation software, and the knowledge of the geometry and materials property of the considered machine is required.

The winding function approach allows to develop circuit models using the air-gap geometry, and the physical layout of the stator and rotor windings MMFs of the considered machine. However, the circuit models of the synchronous machines, taking into account both the magnetic circuit saturation and poliharmonic character of the air-gap flux density, are not generally used for studying the AEPS. Therefore, the following thesis can be formulated as following:

“The circuit models based studying of brushless synchronous generator performance, taking into account the magnetic circuit saturation and space-poliharmonic distribution of the air-gap flux density, provides adequate accuracy for analysis of autonomous electrical power system”.

To prove the above thesis, the author has used an analytical and simulation approach, as well as experimental verification on the laboratory setup based on the designed and built prototype BSG with the cylindrical-rotor field.

The thesis consist of nine chapters. Chapter 1 is an introduction – the subject and scope of the thesis is presented. Chapter 2 is devoted to presentation of BSG topologies used in AEPS. Chapter 3 covers the concept and design of the prototype BSG with the cylindrical-rotor field. Chapter 4 is focused on FEM analysis of the prototype BSG. In chapter 5 the development of the BSG circuit models is presented. Chapter 6 is devoted to implementation of the developed BSG models into the Synopsys/Saber simulator. Chapter 7 is devoted to design of the test bench for experimental analysis of the prototype BSG. In Chapter 8 are presented the results of simulations and experimental analysis of the prototype BSG. Finally, in chapter 9 a summary and general conclusions are outlined. The thesis is supplemented by six appendices.

2 BRUSHLESS SYNCHRONOUS GENERATOR (BSG) IN AUTONOMOUS ELECTRICAL POWER SYSTEMS (AEPS)

2.1 INTRODUCTION

Nearly all of the electric power used throughout the world is generated by synchronous machines driven either by hydro or steam turbines or combustion engines. Just as the induction machine is the workhorse when it comes to converting energy from electrical to mechanical, the synchronous machine is the principal mean of converting energy from mechanical to electrical.

BSG has a brushless excitation system, i.e., ac exciter with rotating solid-state device (rectifier) [4,19,23,31,36,37,45,61,73,77,80,86,100,101,106]. The ac exciter is a reversed synchronous generator (field winding is stationary, and armature winding is rotating) supplying by the rotating rectifier the field winding of the main generator of BSG.

2.2 AUTONOMOUS ELECTRICAL POWER SYSTEMS

2.2.1 AIRCRAFT ELECTRICAL POWER SYSTEMS

Electrical power systems have made significant advances over the years as aircraft have become more dependent upon electrically powered services [10]. Presently, advanced BSGs are widely used in these systems. The main advantage of the brushless excitation system is a very small excitation current of the ac exciter, compared to nominal current of the main generator. This means that the generator control unit (GCU) can be much smaller and more reliable. Brushless system also requires much less maintenance, and due to the subexciter the BSG is self-excited machine. Advanced BSG are used in aircraft electrical power systems to increase its reliability and consequently the safety of the aircraft and its passengers. Topology of AEPS in aircraft has changed throughout years. Figure 2.1 shows different AC systems incorporating BSGs and DC systems incorporating

DC machines as the generators. DC systems are presently used only as a backup systems [97] and in military applications [10].

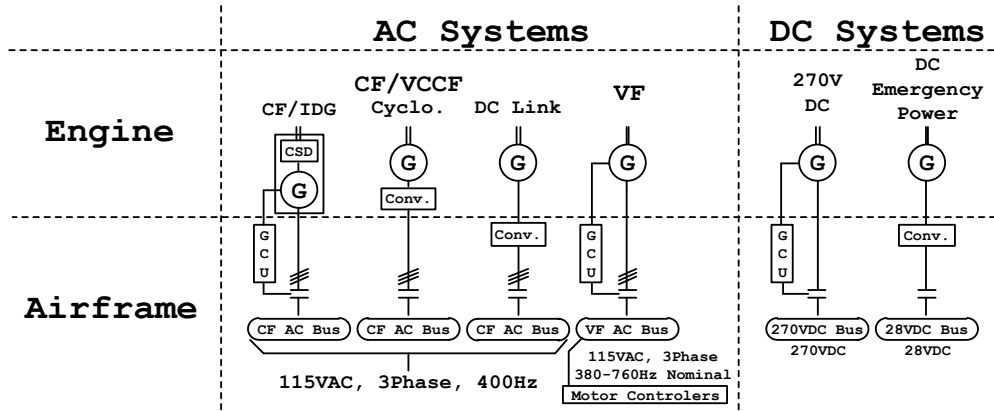


Figure 2.1 BSG applied in aircrafts AEPSs [10]

We can divide AC systems of AEPSs into two main groups: the constant frequency (CF) and the variable frequency (VF) systems. The CF systems use either a constant speed drive (CSD), which provides constant rotation speed of the generator, or a variable speed generator (VS) with a converter. Rising demand for power in aircraft AEPSs was the reason for introducing the VF system. This system has allowed to reduce mass by abandoning the CSD. The disadvantage of the VF system is necessity to use power electronic converters for constant frequency loads (electric motors). In Table 2.1 are shown different types of generators used in civil and military aircrafts.

Table 2.1 Types of generators used in civil and military aircrafts [10]

Generation type	Civil application	Military application
IDG/CF 115 VAC/400Hz	B777 2 x 120kVA A340 4 x 90 kVA B737NG 2 x 90 kVA MD-12 4 x 120 kVA B747-X 4 x 120 kVA B717 2 x 40 kVA B767-400 2 x 120 kVA 728 2 x 40 kVA	
VSCF (Cycloconverter) 115 VAC/400Hz		F-18E/F 2 x 60/65 kVA
VSCF (DC link) 115 VAC/400Hz	B777 2 x 20 kVA (Backup) MD-90 2 x 75 kVA	
VF 115 VAC/400-760Hz typical	Global Ex 2 x 40 kVA Horizon 2 x 20/25 kVA A380 4 x 150 kVA	Boeing JSF 2 x 50 kVA X-32A/B/C
VF 235 VAC/360-800Hz	B787 4x250kVA	
270 VDC		F-22 Raptor 2 x 70 kVA Lockheed-Martin JSF X-32A/B/C 2 x 50 kVA

Development of power electronics, electrical power systems and rising consumer demand for travel comfort led to expansion of the on board electric equipment in civil as well as in military aircrafts. Concepts of MEA and MOET have led to development of power-by-wire control strategy in aircraft. For this concept the hydraulic and compressed air systems are replaced by the electrical equipment such as electro-mechanic and electro-hydraulic actuators and electric heaters for ice protection system. As a result, modern aircraft is equipped with electric generators producing up to and beyond 1MVA of electric power. Figure 2.2 shows total electrical power generated on board of different type aircrafts.

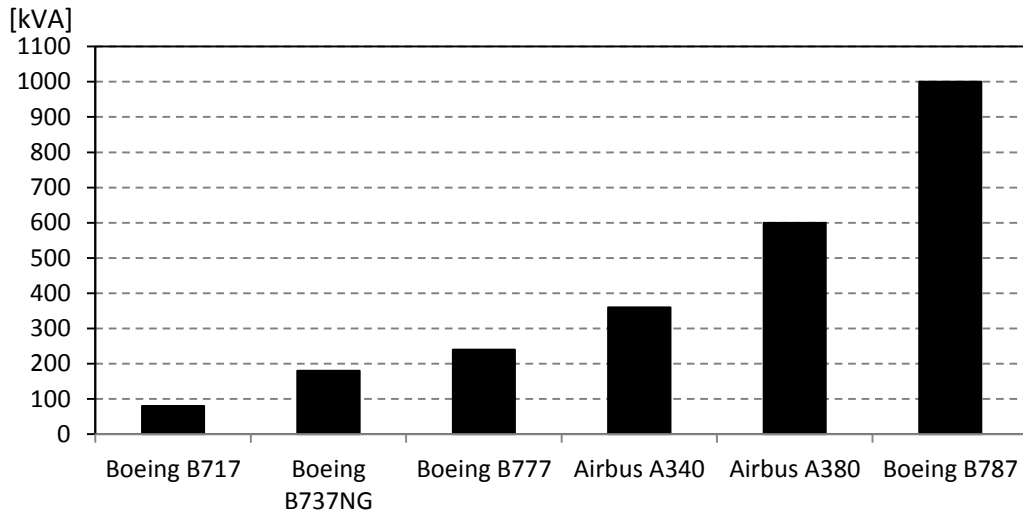


Figure 2.2 Total electrical power generated on board of selected type of aircrafts²

Presently, Boeing 787 ‘Dreamliner’ is the only aircraft developed and manufactured on the concept. Its four main generators have a power 1MVA.

Large power BSG applied in modern aircrafts are also used as starters for the jet engines. Therefore, it is referred to as starter/generator device. In order to analyse and design its control system an accurate simulation model is required to represent the complex electromechanical conversion system, taking into account in the starter/generator the magnetic circuit nonlinearity and poliharmonic distribution of the field in air-gap.

2.2.2 STATIONARY AEPS

Stationary AEPS are also fast growing part of general production of electric power [94]. The combined heat and power (CHP) systems are widely used at a global (national) level. These systems are designed to supply useful energy in terms of heat and electricity. Decentralisation of heat and electric energy production is due to main disadvantage of centralized CHP production, which are production high losses due to long distance transfer of energy from power plant to customers – homes and business centers. The micro CHP (μ CHP) [64,42,88,90] systems

² Based on table 2.1.

or units are small power plants for homes. According to EU directive (92/42/EE) the μ CHP unit delivers less than 50 kW. These units, installed directly in households units, are the solution for mentioned problem of high losses in transfer of energy from large CHP plants. Due to high efficiency of more than 85% of μ CHP these systems allow for the reduction in greenhouse gases. They also give the advantage of decreasing utilities bills in the long term. For a single family house a system of 10kW (electrical power) is more than enough. Assuming that the μ CHP units are designed primly as heaters, and additionally to deliver a fraction of electrical energy required by household, a system of 6kW (heat) and 1kW (electrical), i.e., 6 to 1 ratio, is usually enough. Figure 2.3 shows typical application of μ CHP unit in single family house.

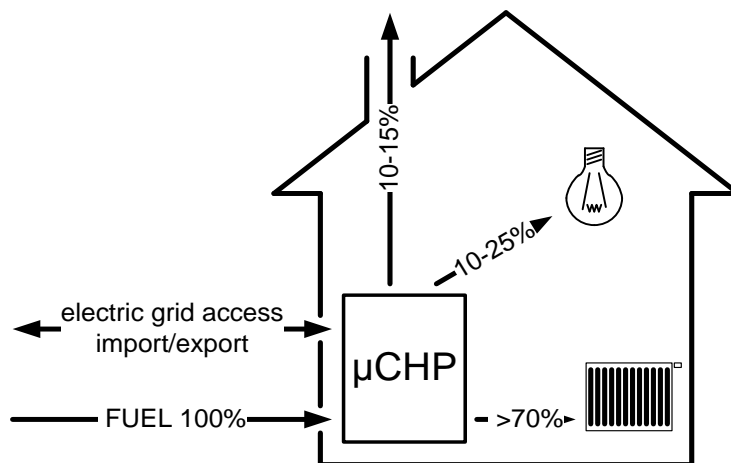


Figure 2.3 Typical application of micro CHP in single family house [42,111]

The most common solution of prime mover for electric generator in μ CHP unit is a Stirling engine [12], which operates using difference of temperatures of media on the input and output of furnace. Also combustion engines are widely used due to simplicity and low cost of construction. Figure 2.4 shows different types of cogeneration technologies used in μ CHP units.

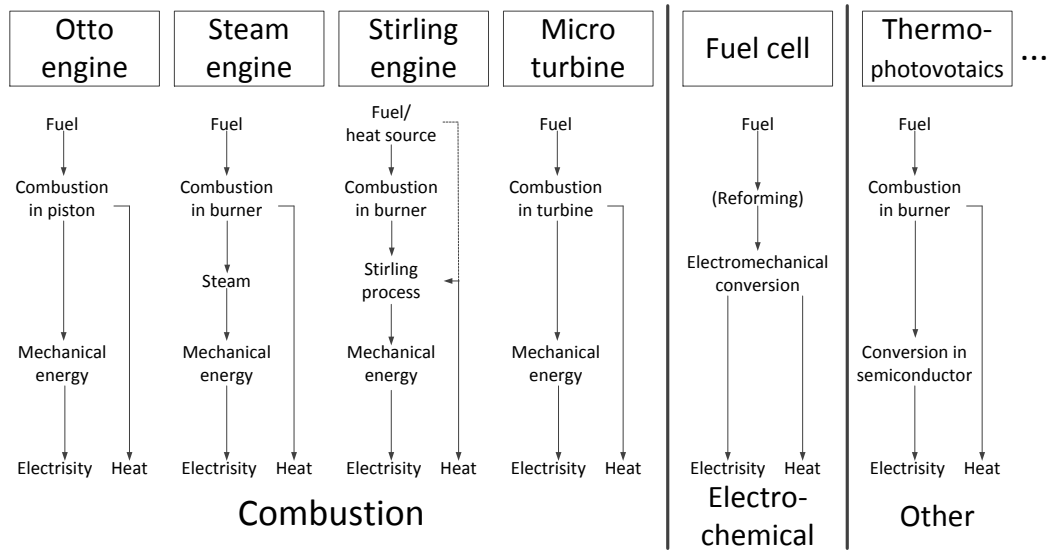


Figure 2.4 Types of cogeneration technologies used in μ CHP units [12]

2.3 GENERATORS USED IN DIFFERENT TYPES OF AEPSs

Generally, in aircraft AEPSs two or more BSGs are used. A general structure of the modern BSG is shown in Figure 2.5. BSG has a brushless excitation system, i.e., ac exciter with rotating solid-state device (rectifier) [4,19,23,31,36,37,45,61,73,77,80,86,100,101,106]. The ac exciter is a reversed synchronous generator (field winding is stationary, and armature winding is rotating) supplying by the rotating rectifier the field winding of the main generator of BSG. Apart from the main generator and the ac exciter, there is also a third element – subexciter, i.e., a permanent magnet generator (PMG) supplying the stationary field winding of the ac exciter. Due to the subexciter the BSG is self-excited machine.

In different types of aircraft AEPSs the BSG can have a slightly different structure. In VF system the BSG has 3-phase main generator, whereas in VSCF system is used a 6-phase main generator that is combined with cycloconverter (figure 2.6). In IDG/CF system a 3-phase main generator is applied and it operates with constant frequency.

In all mentioned above BSG the ac exciter can also have 3 or 6-phases with diode rectifier of 3 or 6 diodes respectively or bridge rectifiers, respectively.

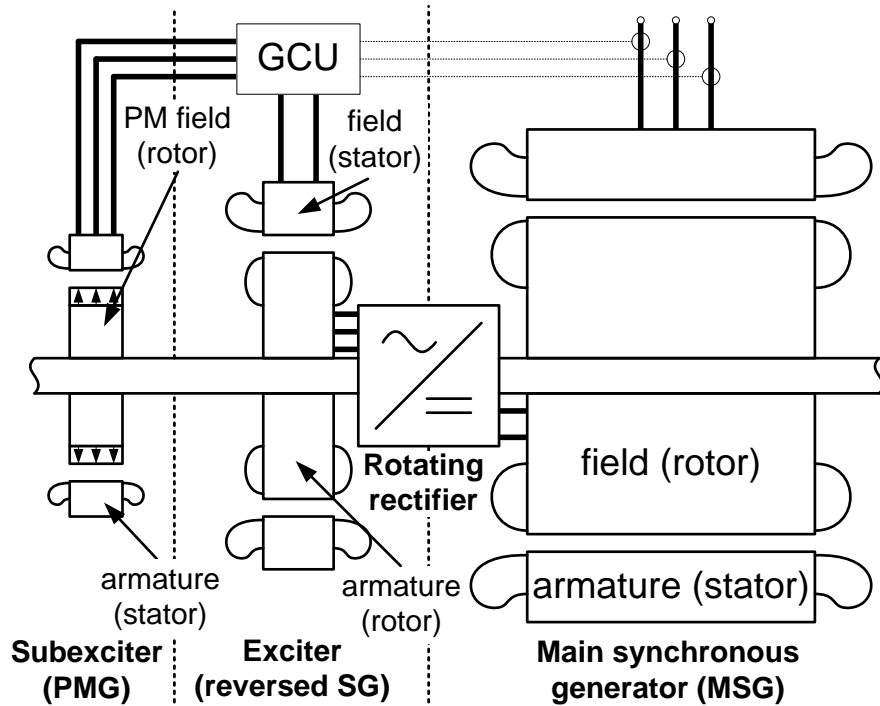


Figure 2.5 Structure of modern BSG

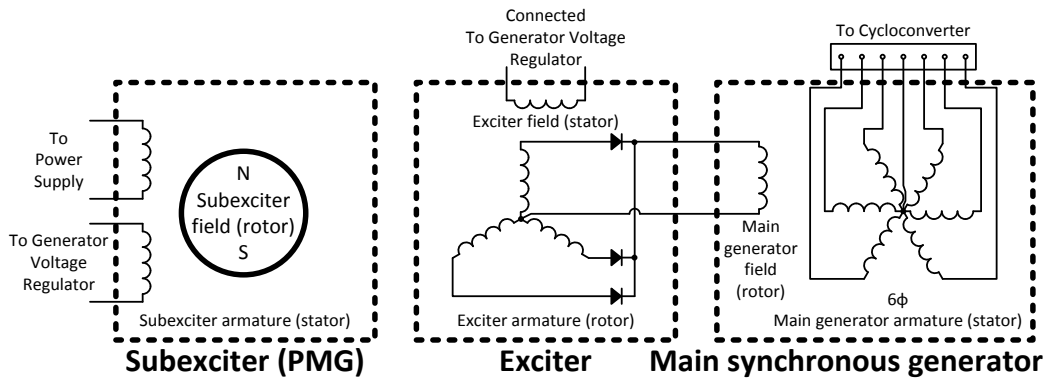


Figure 2.6 Electrical schematic of VSCF using BSG [10]

The generator control unit (GCU or GVR – generator voltage regulator) is supplied by subexciter (PMG) and controls the main generator voltage by changing the excitation current for the stationary field of the ac exciter.

In the μ CHP units different types of prime movers for electric generator are used. This leads to wide operation range of generator speed from 1000 to 100000 rpm. Figure 2.7 shows common generators used in μ CHP units.

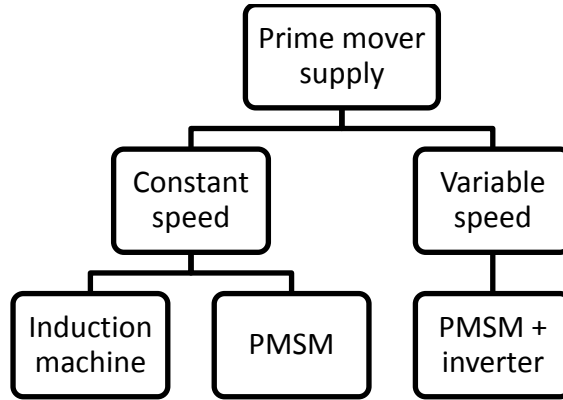


Figure 2.7 Common types of electrical machines used as generators in the μ CHP units [4]

In systems equipped with Stirling engine two types of PMG are used – rotational (Honda FreeWat) and linear (MicroGen), and the induction motor (WhisperGen). These systems, similarly as those with internal combustion engine (Otto engine), can operate as units of constant speed or variable speed with speed ranging from 1k to 10k rpm. In case of stem or gas micro turbines the rotational speed is from 50k up to few hundred thousand rpm. These systems use high speed PMG and inverter to feed the home electrical appliances. It is also possible to use electrically excited synchronous generator, in all systems presented on figure 2.4. In constant speed units the SG can correct the power factor and in variable speed units it can also maintain constant voltage.

2.4 SELECTED BSG FOR CONSIDERATIONS

In this thesis, basing on the MOET project experience, a 3-phase BSG dedicated to VF systems has been selected for modelling and analysis. Generally, the rated power of BSG used in MEA systems is in the range up to 250kVA. However, due to limited funds received for the thesis a prototype BSG has been designed and build as a scaled model.

2.5 TYPES OF MODELS OF BSG REQUIRED FOR AEPS DESIGN AND ANALYSIS

For the evaluation of aircraft on-board electric power systems and electric servosystems with regard to their weight, behaviour and reliability novel modelling and simulation tools are being developed. The tools are intended for use in the analysis and conceptual design and of such electrical systems. Diverse methodologies are integrated in the tools to cover the mentioned aspects at the same time. The tools consist of dedicated model libraries containing object-oriented, physical models of electrical power system components.

The model libraries are hierarchically structured to accommodate various models of different complexity, such as interfaces (plugs, databuses, etc.), basic electrical components (wiring, contactors, busbars, etc.), more integrated electrical components (generators, rectifiers, converters, etc.), power users (motor drives, heatings, etc.) and entire system architectures. Thus, the libraries provide an infrastructure for the elaboration or adaptation of simulation models of electrical system structure [58].

Generally, considering the four modelling levels of MEA power system, the four types of models can be characterized, as shown in Figure 2.8.

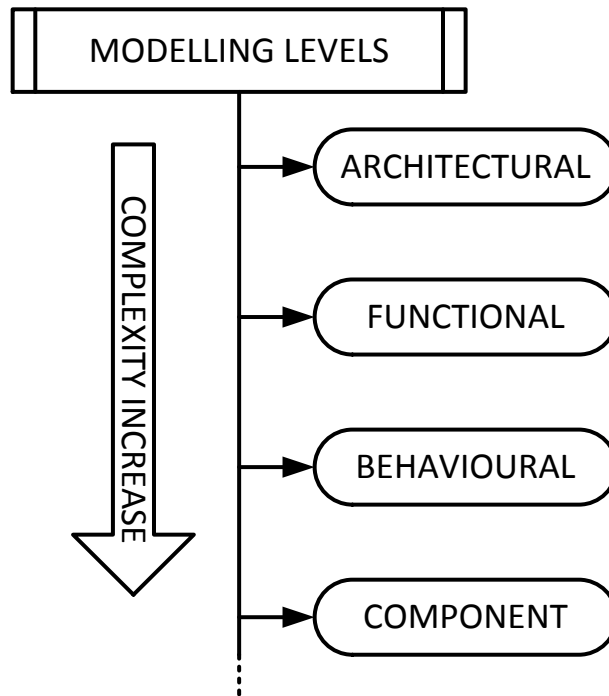


Figure 2.8 Schematic of MEA power system modelling levels

At the architectural level the models represent the steady-state power consumptions (no dynamic response). The models are usually used for power budget studying.

At the functional level the models represent the steady-state power consumptions and transient behaviour (inrush current, energy consumption dynamics with regards to input voltage transients, etc.). Such models do not include switching. The band frequency to be modelled is between 0 to 133Hz for periodic phenomena. The models are usually used for network logic and network stability studying.

At the behavioural level the models are detailed functional models. They represent the actual dynamic waveforms, i.e., the same representativeness as the functional model ones, and the full representativeness of the waveforms (switching, HF rejection, etc.). Nevertheless, the phenomena above 250 kHz shall not be included. The models are usually used for network power quality studying.

At the component level the models include a representative model of each single component of the MEA system or sub-system. The models are usually used for verification of local operation, and deep analysis of each component behaviour.

Other general requirements for the equipment model are following:

- the model must have links to external environment, i.e., input and output power interfaces/ports representative of the real equipment in terms of electrical and/or mechanical behaviour (steady state and transient response).
- the model shall be easily integrated in a global network test bench at aircraft level and shall not induce any specific parameters request which could be not compatible with other equipment models.
- the equipment models shall be fully representative of the electrical and/or mechanical behaviour with regard to the electrical network and/or mechanical characteristics, while building the global models of AEPS.
- the behaviour of AC 3-phase models shall be representative in case of phase loss scenarios/faults.

One essential requirement for a simulation of AEPS consisting of many nonlinear components is high computational efficiency. A key technique in achieving this is the use of an advanced network solver such as Synopsys/Saber and the modelling language MAST [58].

2.6 SUMMARY.

The importance of BSG performance in AEPS has been well recognized. BSG are highly nonlinear, complex electromechanical device, whose dynamic behaviour directly impacts the performance and reliability of the EEPS network. Apart from providing the ultimate electricity source, the BSG are usually used to start the turbine engine. To analyse the dynamic behaviour of the BSG, an effective and

accurate simulation model is desired. Further, the model needs to account for dynamics involving electrical and mechanical domains [58].

To gain the above mentioned goals the next chapters of thesis focuses on:

- concept and design the prototype BSG with cylindrical-rotor field;
- carrying out FEM analysis of the design prototype BSG;
- development the circuit models of BSG;
- implementation the developed BSG models into the Synopsys/Saber simulator;
- concept and design the test bench for experimental analysis of the prototype BSG;
- carrying out simulations and experimental analysis of the prototype BSG, and verification the developed models.

3 CONCEPT AND DESIGN OF PROTOTYPE BSG

3.1 INTRODUCTION

The BSGs applied in AEPS work with variable frequency on board of a modern aircraft-has high rotation speed ranging from 8000 to 16000 rpm, and sometimes even more. Due to high speed operation the cylindrical-rotor field (smooth-air-gap) structure of the main generator is more adequate than salient-pole field used in constant frequency BSG with a CSD [83,110,50].

At the first step the main generator of the considered BSG was designed using the ratings of the Thales MEGEVE generator [50,83,110] as references parameters. In Table 3.1 are shown main electrical and mechanical parameters of the main generator of MEGEVE.

Table 3.1 Parameters of the main generator of BSG designed at the first step

Number of phases:	3
Connection of armature winding:	wye (Y) with neutral point (N)
Armature line voltage:	400 V
Armature line current:	289 A
Rated power:	200 kVA
Rotating speed	7600 - 16000 rpm
Frequency	380 - 800 Hz
Number of poles	6

The Thales MEGEVE BSG as well as the Goodrich BSG have been used for modeling, simulations and experimental treatment in the frame of the MOET project for the development of MEA. In Figure 3.1 are shown the dimensions of designed main generator. The calculated core length l of this main generator is equal to 200mm. However, the parameters of this generator, especially power and rotational speed, would make it very expensive to build. It would generate not only high cost prototype but also high-priced and large test bench.

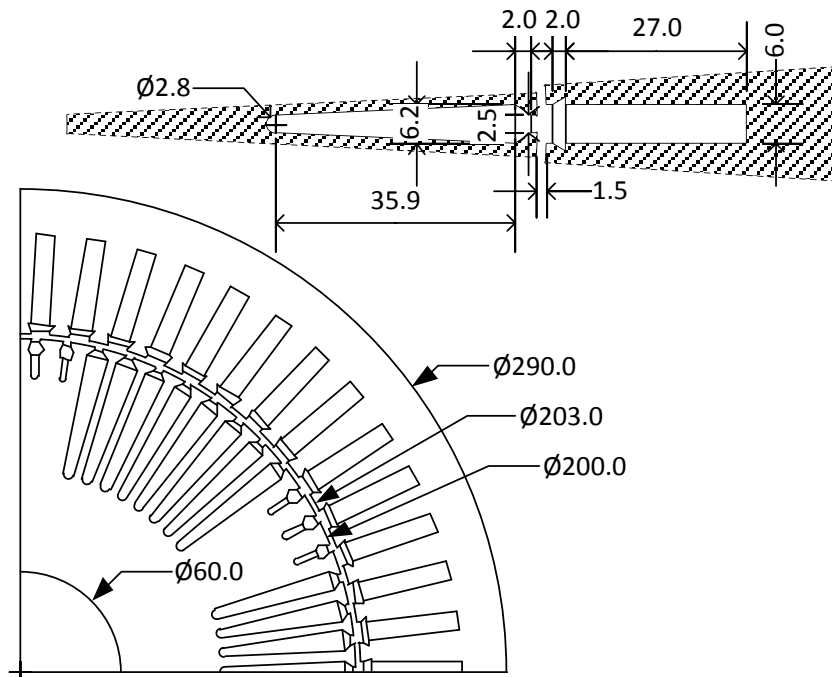


Figure 3.1 The rotor dimensions of the main generator of BSG designed at the first step - haies MEGEVE generator is taken as references machine

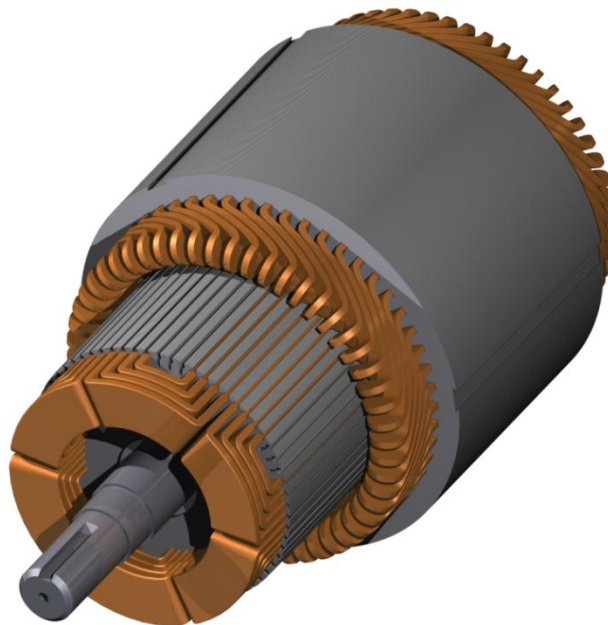


Figure 3.2 View of the main generator of BSG designed at the first step - Thales MEGEVE generator is taken as references machine

Due to insufficient funds for this thesis a prototype BSG was designed as scaled machine and built using parts of commercial salient-pole BSG type of GT40PCz8. It is Russian product used in MI-28 helicopter and its original name is ГТ40ПЧ8. The field core and the excitation winding of its main generator was replaced by a newly designed cylindrical-rotor field. Unfortunately, because only one part of the GT40PCz8 machine was redesigned, and its exciter and subexciter are designed to operate at the nominal speed 8000rpm, the prototype BSG could have been tested at speed not higher than nominal. On the other hand, this has given an opportunity to compare the tests results of the commercial GT40PCz8 (salient-pole field) and the prototype BSG (cylindrical-rotor field) at the same nominal speed.

Assumed approach to design process was based on the assumption that the cylindrical-rotor field of the main generator should have a high number of slots and the field winding is sinusoidally distributed. Due to assumed a high number of slots it was also possible to achieve a higher rotational speeds than the original one, because the centrifugal force is more equally balanced.

3.2 SPECIFICATION OF THE GT40PCZ8 GENERATOR

GT40PCz8 generator has a rated apparent power 40kVA and constant speed 8000 rpm, and is combined of the main generator, ac exciter and subexciter (PMG) at the common shaft.

In Table 3.2, table 3.3 and table 3.4 are shown data of the GT40PCz8 machine. The main generator excitation current the excitation current of the ac exciter are practically equal. The rated value of current of the main generator field winding is not given in the documentation of GT40PCz8 machine. Using analytical calculations and FEM simulation its was evaluated to be approximately 30 times greater than the ac exciter field current, i.e., about 60 A at the rated load of GT40PCz8 machine.

Table 3.2 Main generator data (ratings) of GT40PCz8

Number of phases:	3
Connection of armature winding:	wye (Y) with neutral point (N)
Armature line voltage:	208 V
Armature line current:	111A
Rated power:	40 kVA
Power factor:	0.8
Rotating speed	8000 rpm
Frequency	400 Hz
Number of poles	6
Excitation current	≤ 1.9 A

Table 3.3 AC exciter data (ratings) of GT40PCz8

Number of phases:	6
Connection of armature winding:	wye (Y) with six rotating diodes
Rotating speed	8000 rpm
Frequency	800 Hz
Number of poles	12
Excitation current	2A

Table 3.4 Subexciter data (ratings) of GT40PCz8

Number of phases:	3
Connection of armature winding:	wye (Y)
Armature line voltage at no-load:	47V+4V/-2V
Armature line current (continuous):	≤ 2 A
Rated power (continuous) :	170 VA
Rotating speed	8000 rpm
Frequency	800 Hz
Number of poles	12
Excitation	Permanent magnets

Detailed documentation of the GT40PCz8 machine is given in appendix A. The used design procedure of the cylindrical-rotor field for the main generator has been described in detail in appendix B.

3.3 DESIGN OF MAIN GENERATOR WITH CYLINDRICAL-ROTOR FIELD

The machine GT40PCz8 with salient-pole field of the main generator cannot operate with speed higher than 8000rpm. The newly design cylindrical-rotor field of

the main generator for the prototype BSG could reach speed up to 16000 rpm, if the ac exciter and subexciter of the machine GT40PCz8 were also redesigned. Due to limited funds of this thesis for building the prototype BSG, the unmodified parts of GT40PCz8 machine, such as the PMG subexciter, ac exciter and the armature of the main generator have been used [95]. On the other hand, this gives opportunity to compare two BSGs having different structures of the main generator field, i.e., salient pole and cylindrical (non-salient pole) rotors. This comparison can show the advantages and disadvantages of either of them, and also, what is more interesting, to compare the of simulation and measurement results for the both generators.

In Fig. 3.3 are shown the rating data overview of the selected structure of GT40PCz8 generator.

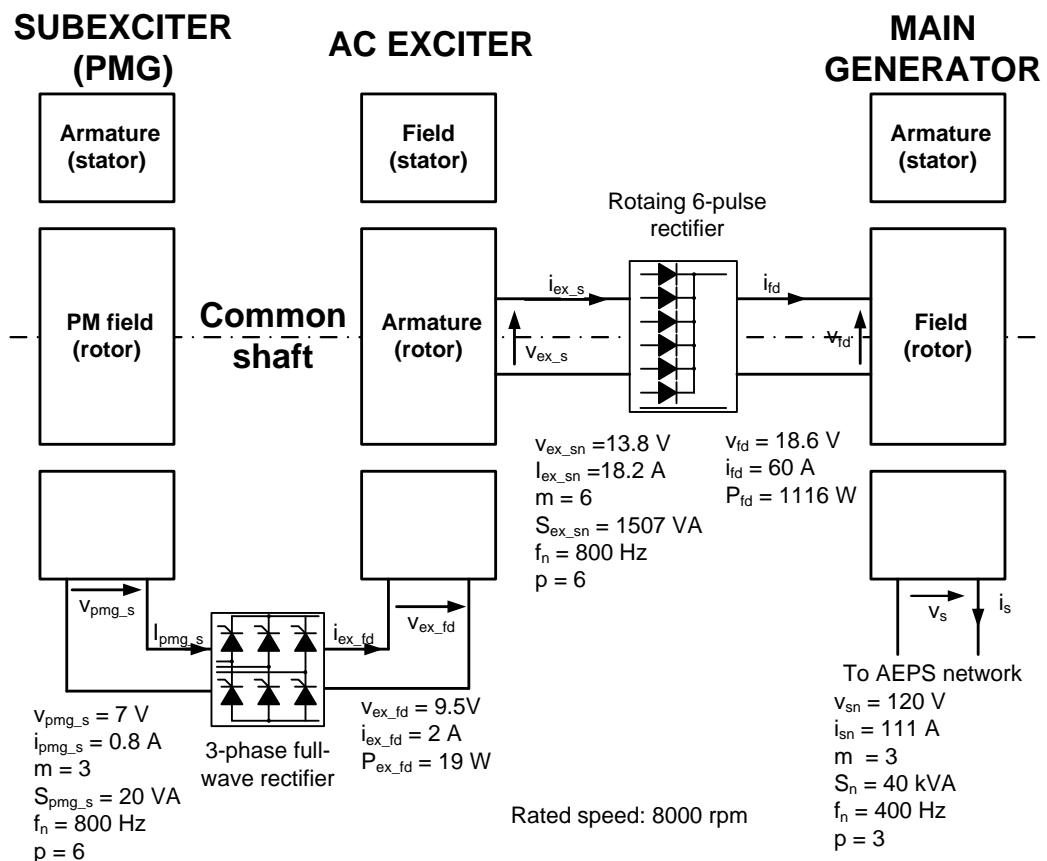


Figure 3.3 Rating data overview of the selected structure of GT40PCz8 brushless synchronous generator

Figure 3.4 shows dimensions of the armature core which is the unchanged part of the designed prototype BSG. The main generator armature slots are skewed by three times stator slot: $\alpha = 13.3(3)^\circ$.

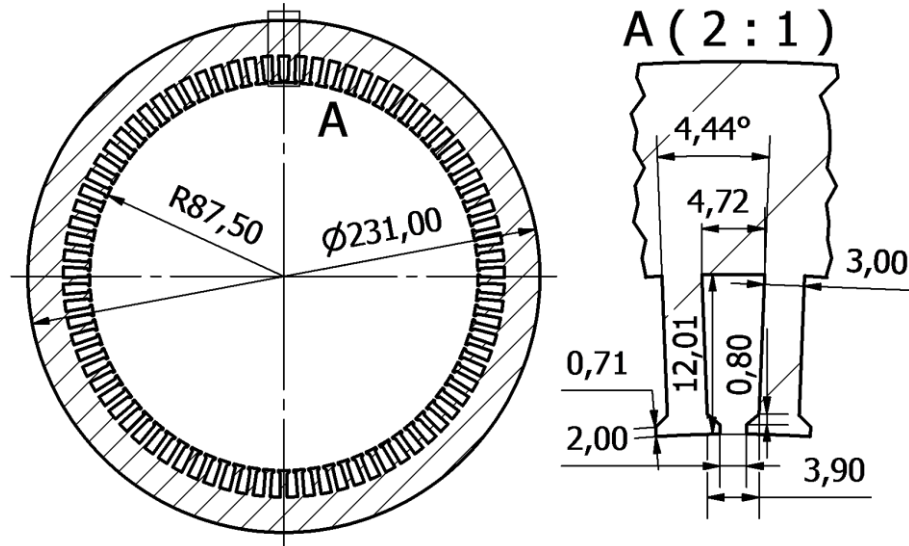


Figure 3.4 Stator core dimensions of the main generator of GT40PCz8

The main dimensions of the main generator armature core are presented in table 3.5.

Table 3.5 Main dimensions of the main generator of GT40PCz8

Parameter	Value	Description
D_s	231mm	Inner diameter of the stator
D_{es}	175mm	Outer diameter of the stator
l	73mm	Core length
δ	0.6mm	Airgap length

The armature winding parameters are presented in table 3.6.

Table 3.6 Armature winding parameters of the main generator of GT40PCz8

Parameter	Value	Description
Q_s	81	Number of stator slots
N_s	27	Number of armature winding turns/phase
Θ_s	1160A	Fundamental component of armature MMF at nominal load
S_{cs}	7mm ²	Cross-section area of armature winding conductor

The armature coils are made of two profile wires in parallel each of them having $1 \times 4.5 = 4.5 \text{ mm}^2$ and the total cross section of armature winding is 7 mm^2 . Number of slots per pole per phase is:

$$q = \frac{Q_s}{2p \times m} = \frac{81}{6 \times 3} = 4.5 \quad (3.1)$$

The rated armature winding current density is $J_s = I_s / S_{CS} = 111 / 7 \approx 16 \frac{\text{A}}{\text{mm}^2}$. Therefore, the machine is cooled using compressed air. Figure 3.5 shows the plane view of one phase armature winding.

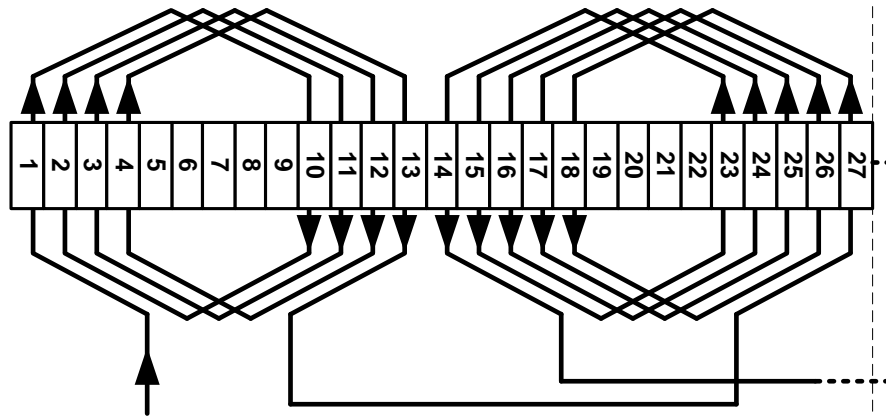
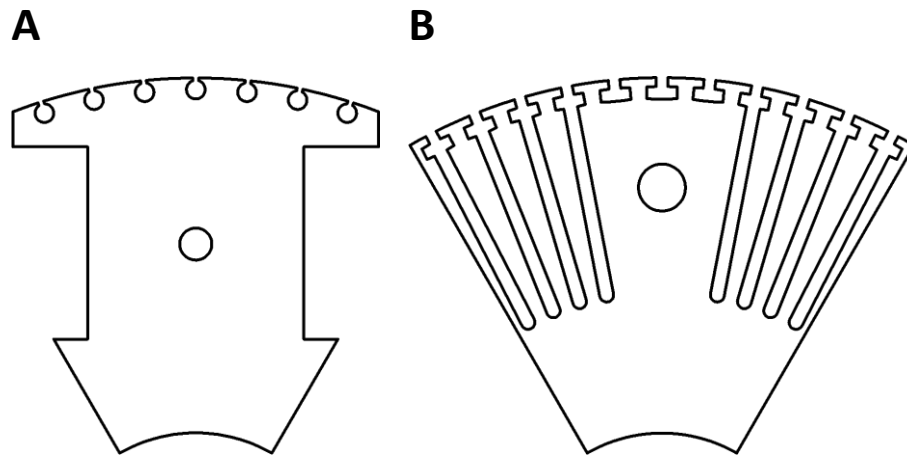


Figure 3.5 Plane view of one phase armature winding: 1/3 of main generator armature (2 of 6 coil)

Armature winding is a two-layer winding and each slot contains only one turn of each two coils that goes into it. There are three coils having 4 turns each, and three coils having 5 turns each, connected in series for each phase.

The field of the main generator was designed on the base of the main dimensions: inner and outer diameter of the original part of generator GT40PCz8. Figure 3.6 shows two types of the field ferromagnetic sheets of the main generator. Salient pole (A) is the original main field of GT40PCz8 machine. Cylindrical-rotor (non-salient pole) (B) is the designed and built prototype field.



**Figure 3.6 Two types of the main generator field (1/6 of the sheet is shown):
A – salient-pole (original) rotor, B – cylindrical-rotor (newly designed)**

Figure 3.7 shows dimensions of the developed cylindrical-rotor of the main generator.

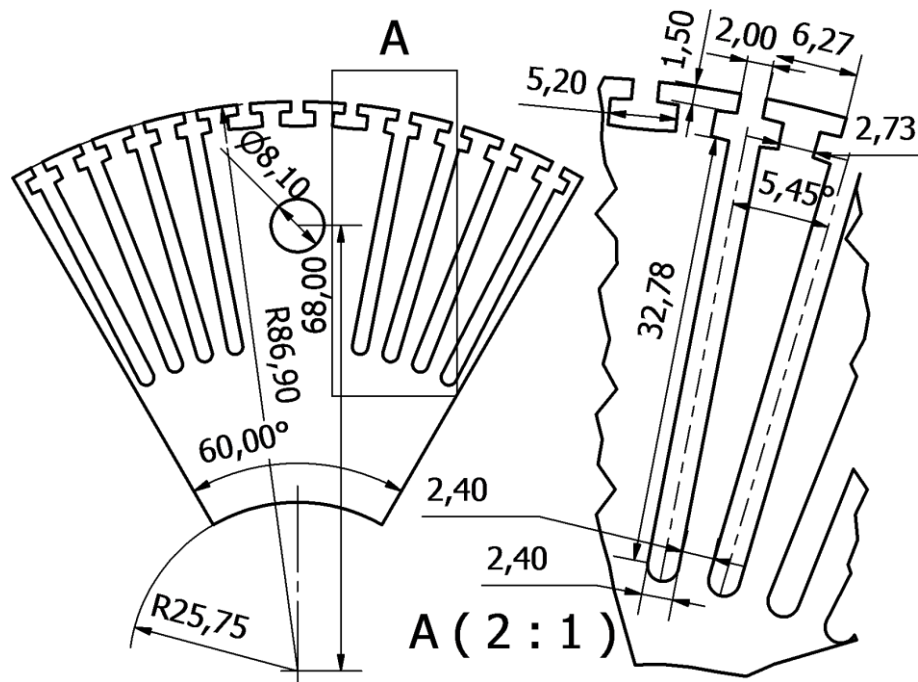


Figure 3.7 Dimensions of the cylindrical-rotor of the prototype main generator
Table 3.7 shows the dimensions of the cylindrical-rotor of the prototype main generator.

Table 3.7 Main dimensions of the cylindrical-rotor of the prototype main generator

Parameter	Value	Description
D_r	173.8mm	Outer diameter of the main generator rotor
D_{ri}	51.5mm	Inner diameter of the main generator rotor
l	73mm	Core length
δ	0.6mm	Air-gap length

Analytical procedure used to design the cylindrical-rotor of the prototype main generator are presented in appendix B. The field winding of the of the main generator of GT40PCz8 has 42 turns per pole. Since the original main generator and the prototype main generator have the same air-gap length, but different effective air-gap length (due to influence of the exciter core in quadrature axis), the number of rotor coil turns in the cylindrical-rotor field is 40 turns per pole.

Table 3.8 Field winding parameters of the cylindrical-rotor of the prototype main generator

Parameter	Value	Description
I_f	45A	Calculated value of the excitation current of the Main Generator under nominal load.
Q_f	48	Number of rotor slots
N_f	240	Number of field winding turns (all poles in series)
Θ_f	2400A	Field current linkage at nominal load (one pole)
S_{cf}	4.5mm ²	Cross-sectional area of field winding conductor

The field winding current density is $J_f = I_f/S_{cf} = 45/4.5 \approx 10 \frac{A}{mm^2}$.

The designed field of the main generator has in direct axis a damper cage made of brass. The cage is inserted into three slots on a large tooth of each pole. The shape of the filed teeth was selected for profile wire of field winding and simple shape of slots wedges. The magnetic core of designed cylindrical rotor is assembled of sheets like these shown in figure 3.8. The sheets are riveted together through holes in large tooth of each pole.

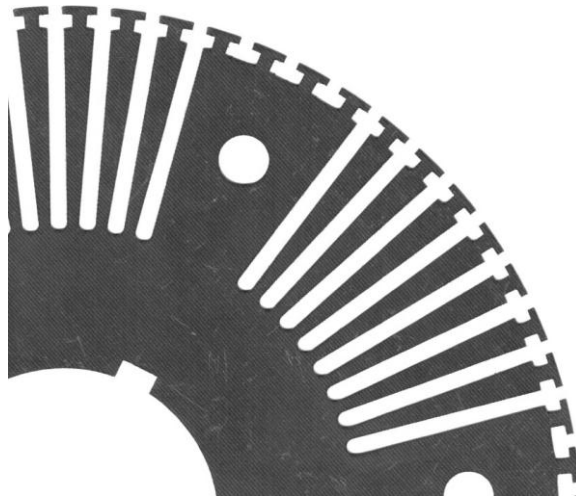


Figure 3.8 Part of the sheet of the cylindrical-rotor of the prototype main generator

Steel sheets used for rotor core are cut from standard generator steel type M530-50A-241. The steel was bought from the Celma Cieszyn – producer of electric machines (part of Cantoni group). Thickness of the sheets is 0.5mm .

3.4 SUMMARY

Due to insufficient funds for this thesis a prototype BSG has been designed as a scaled machine, and built using parts of commercial salient-pole BSG – type GT40PCz8. The field core and the field winding of its main generator was replaced by a newly designed cylindrical-rotor field. On the other hand, this has also given opportunity to compare two BSGs having different structures of the main generator field, i.e., salient-pole and cylindrical (smooth air-gap) rotors. The comparison studying, using simulation and measurement results, can show advantages and disadvantages either of them.

The design approach was based on the assumption that the cylindrical-rotor field of the main generator should have a high number of slots and sinusoidally distributed field winding. Due to high number of slots it was also possible to achieve a higher rotor speed than the original one, because the centrifugal force is more equally balanced for cylindrical-rotor field.

In the next chapter of thesis the FEM analysis of the prototype BSG are carrying out to verify its parameters obtained by analytical calculation.

4 FEM ANALYSIS OF THE PROTOTYPE BSG

4.1 INTRODUCTION

The prototype BSG designed in the previous chapter shall be verified using finite element method (FEM) [105]. A series of simulations is carried out using the FLUX2D software. The generator geometry is drawn using Python script. The script is not depend upon the version of the FLUX2D software, if the FLUX2D supports Python scripts. Therefore, the generator simulations are more versatile. Results of FEM simulation, presented in this chapter, are used to verify the calculated dimensions and parameters of the prototype BSG.

4.2 VERIFICATION OF THE DESIGN USING FEM

In Figure 4.1 is shown meshed geometry of the simulated prototype main generator. Due to two layer stator winding, it was necessary to draw 1/3 of the machine pole pair. For stator and rotor slots a rectangular mesh was used, and for other surfaces of the machine geometry a triangle mesh was used.

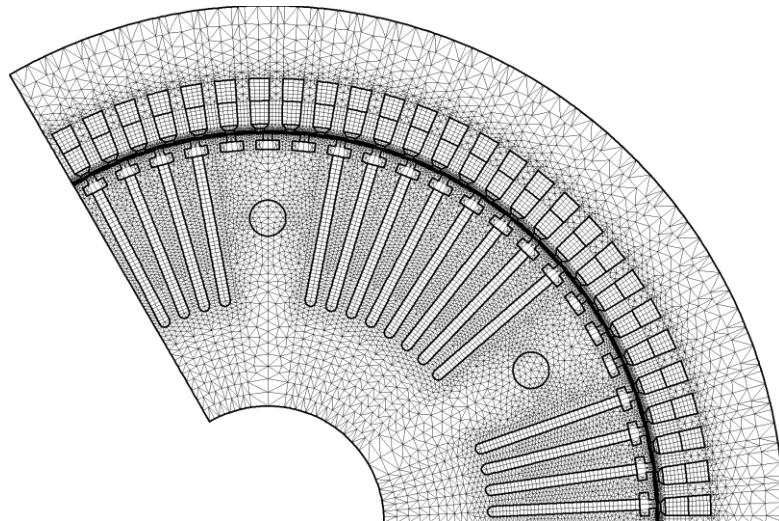


Figure 4.1 Meshed geometry of 1/3 part of the prototype main generator

For the FEM simulations a magnetic materials with different parameters were chosen for the stator and the rotor cores, respectively. The material chosen for

the stator has at beginning relative permeability $\mu_r=8000$, and saturation magnetization 1.6 T. The parameters of the rotor core, due to laser cutting of the steel sheets, have significantly changed magnetic characteristic of the rotor core in the teeth area. The rotor permeability was evaluated using the data of M530-50A steel sheets (at beginning $\mu_r=500$ and the saturation magnetization 1.55T).

Due to those diminished parameters of the magnetic core of the main generator, the field current for the no load and nominal load performance have to be changed. Using FEM calculations it was evaluated as follows: 28A for no load, and 60A for nominal load, respectively.

Results presented in this section are only a part of carried out simulations. More detailed results of the FEM simulations of the considered generator are presented in appendix C.

The simulation results of the main generator are presented for two loads: no load ($I_s = 0, I_f \cong 0.5I_{fn}$), and nominal load ($I_s = I_{sn}, I_f \cong I_{fn}, \cos(\varphi_n) = 0.8$).

In Figure 4.2 and figure 4.3 are show the results of simulation at no load conditions. For this simulation the field winding is only supplied by about 50% of nominal field current. The fundamental component amplitude of the airgap flux density for this load condition is 0.76T.

In Figure 4.4 and figure 4.5 are shown simulation the results for nominal load. For this simulation the field winding is supplied by nominal current (60A), and the armature is loaded by rated current with power factor 0.8. The fundamental component amplitude of air-gap flux density for the nominal load condition is 0.76T.

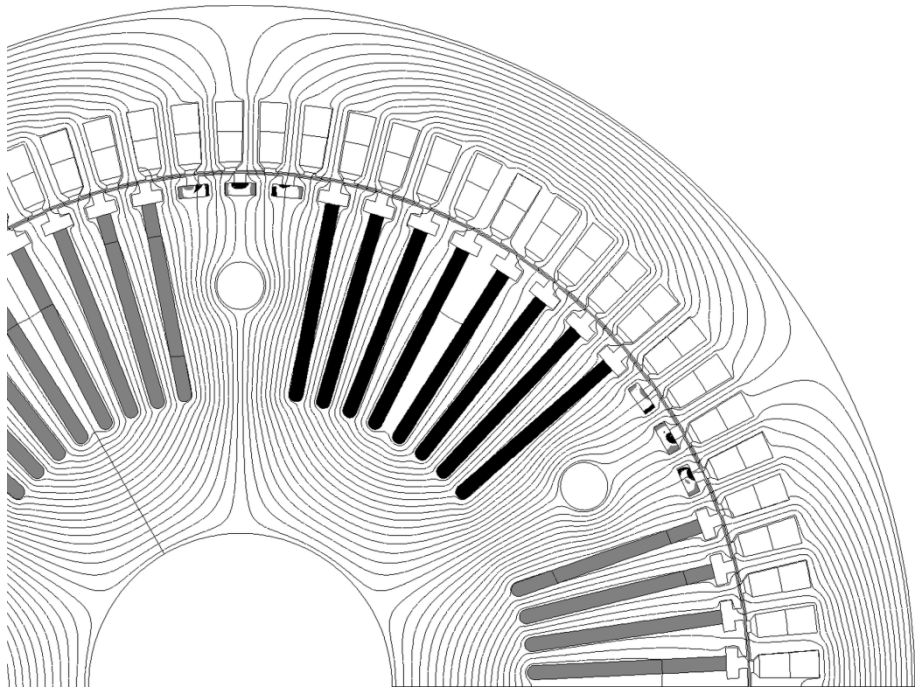


Figure 4.2 Current density (shades: black – negative direction of current, grey – positive direction of current) and equipotential lines for no load conditions: $I_s = 0, I_f = 28A$

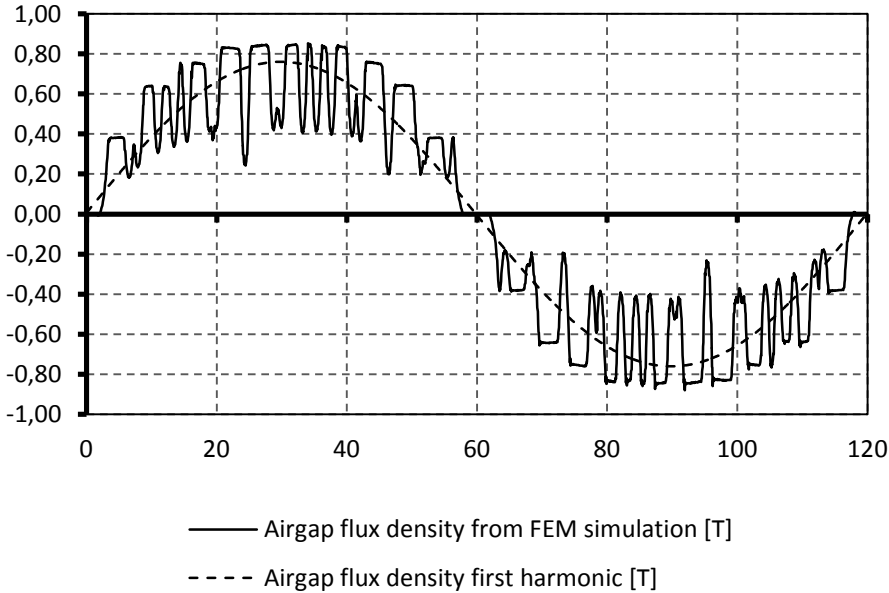


Figure 4.3 Air-gap flux density (normal component) versus rotor position angle for no load conditions: $I_s = 0, I_f = 28A$

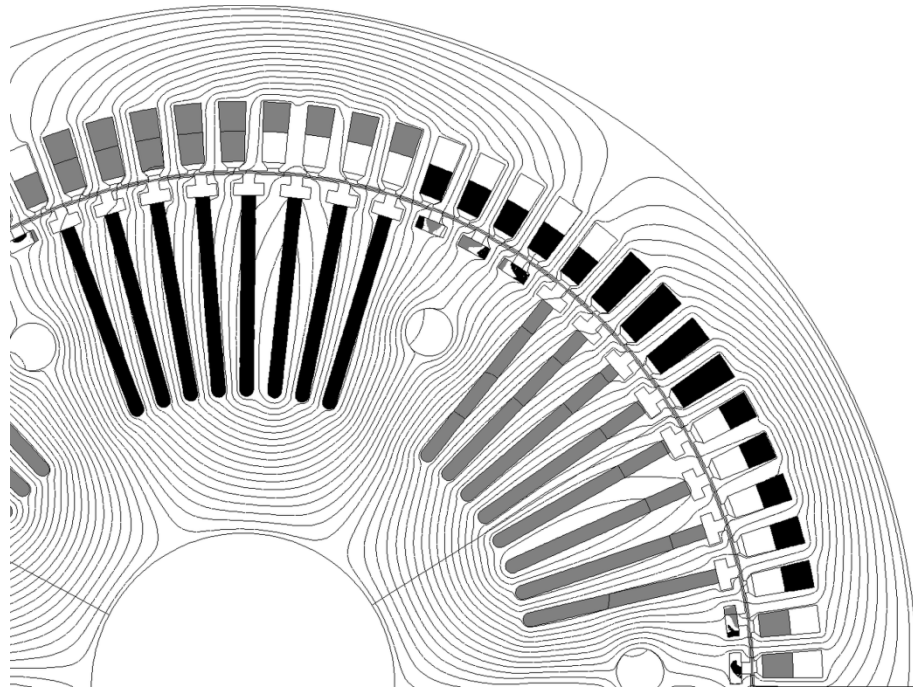


Figure 4.4 Current density (shades: black – negative direction of current, grey – positive direction of current) and equipotential lines for nominal load conditions: $I_s = 109A$, $I_f = 60A$, $\cos(\varphi_n) = 0.8$

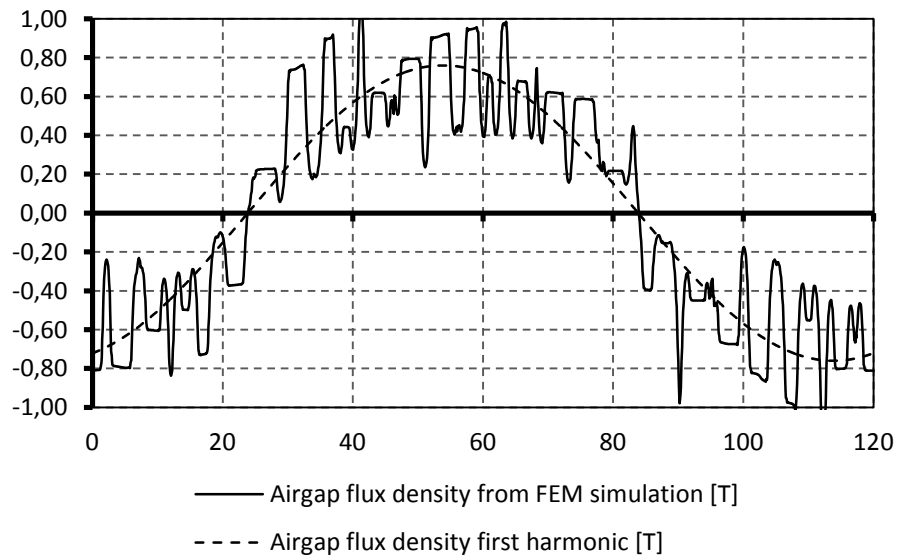


Figure 4.5 Air-gap flux density (normal component) versus rotor position angle for nominal load conditions: $I_s = 109A$, $I_f = 60A$, $\cos(\varphi_n) = 0.8$

The maximum values of flux densities of the prototype main generator are presented in table 4.1.

Table 4.1 Maximum values of flux densities of the prototype main generator

Part of magnetic circuit	Value [T]
Air-gap	0.8
Stator yoke	1.35
Stator tooth	1.55
Rotor yoke	1.1
Rotor tooth	1.65

4.3 SUMMARY

The parameters of the main generator of the prototype BSG (designed in the previous chapter) have been verified using FEM software (FLUX2D). Similar studying were carried out for the ac exciter and PMG subexciter. Commercial salient-pole main generator (GT40PCz8) has also been studied to verify some assumptions taken for FEM analysis, such as current densities and number of turns of the unmodified parts of the prototype BSG.

The prototype BSG with the cylindrical field is characterized by a higher compactness, i.e., its mass/volume factor is relatively small, compared to the BSG with the salient-pole field. Moreover, its no-load phase voltage, and the phase voltage and line currents under load, should contain less higher harmonics than the voltages and current of the salient-pole generator.

The carried out design and magnetic field analysis of the prototype BSG are very reliable, due to the application of the two approaches: analytical (based on the sizing equations) and numerical (using field simulator FLUX2D). Using the two approaches in this thesis you could avoid the additional costs of building farther prototypes of the machine under design.

The next chapter of this thesis is devoted to the circuit models development of the BSG for studying AEPS.

5 MODELS DEVELOPMENT OF BSG

5.1 INTRODUCTION

This chapter focuses on development of the following models of the BSG:

- functional level model;
- behavioural level model.

The functional level model is developed using space-monoharmonic model of synchronous machine, i.e., sinusoidal air-gap flux density distribution is assumed. The model port variables are described in arbitrary reference frame $qd0$ [7,44,48,58,59,60,81,91,98]. The Lumped parameters of this model are assumed constant. The model is devoted to represent simple performance states of the BSG in the AEPS, as described in chapter 2.

The behavioural level model is described in machine variables [7,11,15,49,85,104]. It represents the real electrical and mechanical port variables of the BSG. For this model the physical phenomena such as space-poliharmonic (nonsinusoidal) air-gap flux density distribution and magnetic material saturation can be taken into account.

5.2 GENERAL CONSIDERATION ON BSG MODEL STRUCTURE

A general model structure of considered BSG is shown in Figure 5.1. The BSG can be defined as a multiport electromechanical converter/transducer having electrical and mechanical ports. For the generator performance the mechanical energy is supplied to the shaft, and the excitation field energy is supplied to the field winding of the main synchronous generator (MSG) by the exciter. The internal structure of the MSG model describes: transformer couplings, electromechanical couplings, energy accumulation and energy dissipation.

For the MSG the electrical ports are described by voltages (\mathbf{v}_{abcs} – stator, \mathbf{v}_{fd} – rotor) and currents (\mathbf{i}_{abcs} – stator, i_{fd} – rotor), in turn the mechanical port is described by rotor mechanical angular velocity (ω_{rm}) and mechanical torque (T_l).

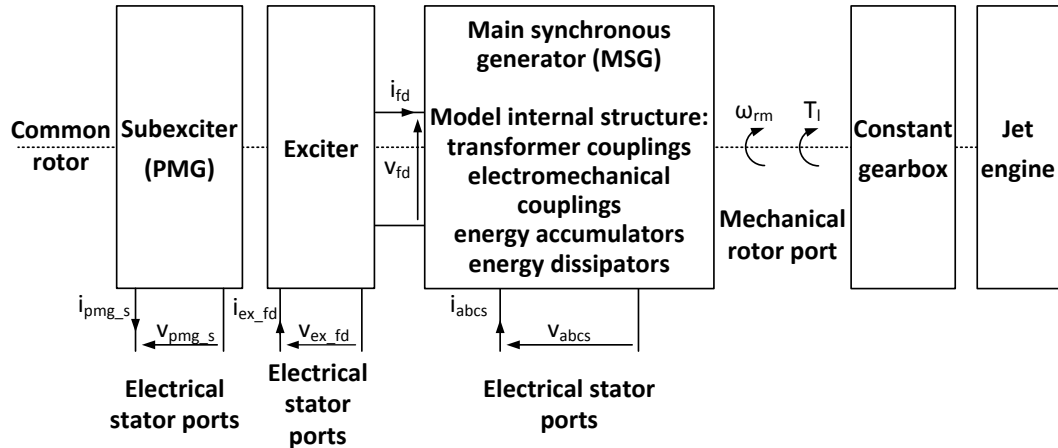


Figure 5.1 General structure of BSG model – for the generator performance the direction of positive power flows is assumed

Usually at the functional and behavioural level the BSG of is described as a synchronous generator (SG) with the assumption that the excitation current i_{fd} is the current of the MSG field winding [7]. In turn, the exciter is modelled using a simplified proportional functional model:

$$i_{fd} = k_{i_{ex}} i_{ex_{fd}} \quad (5.1)$$

where $i_{ex_{fd}}$ is the excitation current of the exciter. The value of $k_{i_{ex}}$ is calculated using the nominal excitation currents of the exciter and the MSG. The MSG nominal field current is calculated using the field winding cross section, and next verified using FEM simulations.

5.3 GENERAL MODEL STRUCTURE OF MAIN GENERATOR

The model can be described in machine variables or in arbitrary reference frame. The model in machine variables is described using variables which represent actual connections of the MSG terminal box. It also describes the internal energy storage and dissipation in two damper windings (denoted by kq and kd). In Fig-

Figure 5.2 a physical description of considered MSG is shown. In case of 3-phase machine a general voltage equation is formulated as following [7]:

$$\mathbf{v}_{abc s} = -\mathbf{r}_s \mathbf{i}_{abc s} + \frac{d\psi_{abc s}}{dt} \quad (5.2)$$

$$\mathbf{v}_{qdr} = \mathbf{r}_r \mathbf{i}_{qdr} + \frac{d\psi_{qdr}}{dt} \quad (5.3)$$

where $\mathbf{v}_{abc s}$ and $\mathbf{i}_{abc s}$ are respectively the stator 3-phase voltage and current vector ($\mathbf{f}_{abc s}^T = [f_{as} \ f_{bs} \ f_{cs}]$), \mathbf{v}_{qdr} and \mathbf{i}_{qdr} are respectively rotor voltage and current vector ($\mathbf{f}_{qdr}^T = [f_{kq} \ f_{fd} \ f_{kd}]$) in orthogonal direct and quadrature axis, \mathbf{r}_s and \mathbf{r}_r are the diagonal matrices of the stator and rotor winding resistances.

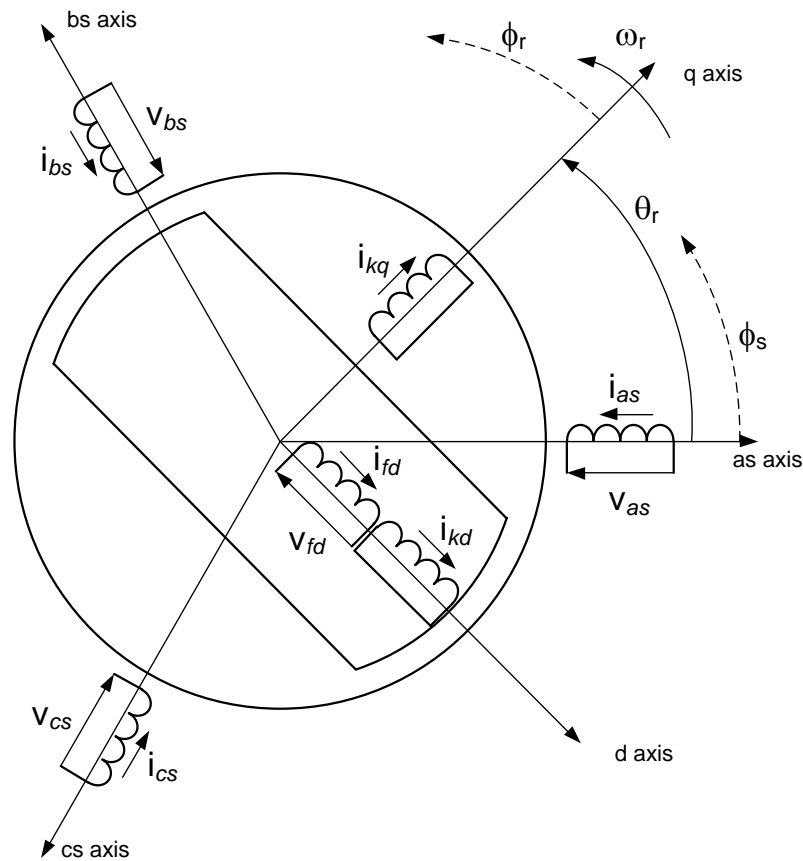


Figure 5.2 Physical description of two-pole salient-pole main synchronous generator with hybrid reference frames: axes as , bs and cs fixed in stator; axes q and d fixed in rotor [7]

The stator windings denoted by as , bs and cs are symmetrical and placed at the magnetic axes as , bs and cs , displaced by 120 degrees (electrical), respectively. The rotor electrical components are: the field winding denoted by fd , and two damper windings denoted by kq and kd placed at magnetic axes d and q are at right angle, respectively.

The flux linkage vectors Ψ_{abcs} and Ψ_{qdr} in the equations (5.2) and (5.3) are defined as follows [7]:

$$\begin{bmatrix} \Psi_{abcs} \\ \Psi_{qdr} \end{bmatrix} = \begin{bmatrix} \mathbf{L}_s(\theta_r) & \mathbf{L}_{sr}(\theta_r) \\ (\mathbf{L}_{sr}(\theta_r))^T & \mathbf{L}_r \end{bmatrix} \begin{bmatrix} -\mathbf{i}_{abcs} \\ \mathbf{i}_{qdr} \end{bmatrix} \quad (5.4)$$

In equations (5.4) the matrices denote: $\mathbf{L}_s(\theta_r)$ is the stator windings self and mutual inductance matrix:

$$\mathbf{L}_s(\theta_r) = \begin{bmatrix} L_{asas}(\theta_r) & L_{asbs}(\theta_r) & L_{ascs}(\theta_r) \\ L_{bsas}(\theta_r) & L_{bsbs}(\theta_r) & L_{bscs}(\theta_r) \\ L_{csas}(\theta_r) & L_{csbs}(\theta_r) & L_{cscs}(\theta_r) \end{bmatrix} \quad (5.5)$$

\mathbf{L}_r is the rotor windings (field and damper cages) self and mutual inductance:

$$\mathbf{L}_r = \begin{bmatrix} L_{kqkq} & 0 & 0 \\ 0 & L_{fdfd} & L_{fdkd} \\ 0 & L_{kdfd} & L_{kdkd} \end{bmatrix} \quad (5.6)$$

$\mathbf{L}_{sr}(\theta_r)$ is the mutual inductance between stator and rotor windings:

$$\mathbf{L}_{sr}(\theta_r) = \begin{bmatrix} L_{askq}(\theta_r) & L_{asfd}(\theta_r) & L_{askd}(\theta_r) \\ L_{bskq}(\theta_r) & L_{bsfd}(\theta_r) & L_{bskd}(\theta_r) \\ L_{cskq}(\theta_r) & L_{csfd}(\theta_r) & L_{cskd}(\theta_r) \end{bmatrix} \quad (5.7)$$

Where θ_r is the electrical angular displacement of the rotor, the subscripts s , r , f and k denote stator, rotor, field and cage windings, respectively.

The electromagnetic torque in terms of the energy stored in the coupling field is defined as:

$$T_e = \left(\frac{P}{2}\right) \frac{\partial W_c(\mathbf{i}_{abcs}, \mathbf{i}_{qdr}, \mathbf{L}_s(\theta_r), \mathbf{L}_{sr}(\theta_r), \mathbf{L}_r)}{\partial \theta_r} \quad (5.8)$$

where $W_c(\mathbf{i}_{abcs}, \mathbf{i}_{qdr}, \mathbf{L}_s(\theta_r), \mathbf{L}_{sr}(\theta_r), \mathbf{L}_r)$ is magnetic coenergy is defined based on [17] as:

$$\begin{aligned}
 W_c(\mathbf{i}_{abcs}, \mathbf{i}_{qdr}, \mathbf{L}_s(\theta_r), \mathbf{L}_{sr}(\theta_r), \mathbf{L}_r) &= \int_0^{i_{as}} (i_{as} L_{asas}(\theta_r)) di_{as} + \int_0^{i_{bs}} (i_{as} L_{bsas}(\theta_r) + i_{bs} L_{bsbs}(\theta_r)) di_{bs} \\
 &+ \int_0^{i_{cs}} (i_{as} L_{csas}(\theta_r) + i_{bs} L_{csbs}(\theta_r) + i_{cs} L_{cs cs}(\theta_r)) di_{cs} \\
 &+ \int_0^{i_{kq}} (i_{as} L_{askq}(\theta_r) + i_{bs} L_{bskq}(\theta_r) + i_{cs} L_{cskq}(\theta_r) + i_{kq} L_{kqkq}) di_{kq} \quad (5.9) \\
 &+ \int_0^{i_{fd}} (i_{as} L_{asfd}(\theta_r) + i_{bs} L_{bsfd}(\theta_r) + i_{cs} L_{csfd}(\theta_r) + i_{fd} L_{fdfd}) di_{fd} \\
 &+ \int_0^{i_{kd}} (i_{as} L_{askd}(\theta_r) + i_{bs} L_{bskd}(\theta_r) + i_{cs} L_{cskd}(\theta_r) + i_{fd} L_{fdkd} \\
 &+ i_{kd} L_{kdkd}) di_{kd}
 \end{aligned}$$

For the torque calculation the energy stored in magnetic components is calculated/approximated assuming linearity of magnetic core:

$$\begin{aligned}
 W_c(\mathbf{i}_{abcs}, \mathbf{i}_{qdr}, \mathbf{L}_s(\theta_r), \mathbf{L}_{sr}(\theta_r), \mathbf{L}_r) &= \frac{1}{2} L_{asas}(\theta_r) i_{as}^2 + L_{bsas}(\theta_r) i_{as} i_{bs} + \frac{1}{2} L_{bsbs}(\theta_r) i_{bs}^2 \\
 &+ L_{csas}(\theta_r) i_{as} i_{cs} + L_{csbs}(\theta_r) i_{bs} i_{cs} + \frac{1}{2} L_{cs cs}(\theta_r) i_{cs}^2 \\
 &+ L_{asfd}(\theta_r) i_{as} i_{fd} + L_{bsfd}(\theta_r) i_{bs} i_{fd} + L_{csfd}(\theta_r) i_{cs} i_{fd} + \frac{1}{2} L_{fdfd} i_{fd}^2 \quad (5.10) \\
 &+ L_{askd}(\theta_r) i_{as} i_{kd} + L_{bskd}(\theta_r) i_{bs} i_{kd} + L_{cskd}(\theta_r) i_{cs} i_{kd} \\
 &+ L_{fdkd} i_{fd} i_{kd} + \frac{1}{2} L_{kdkd} i_{kd}^2 + L_{askq}(\theta_r) i_{as} i_{kq} + L_{bskq}(\theta_r) i_{bs} i_{kq} \\
 &+ L_{cskq}(\theta_r) i_{cs} i_{kq} + \frac{1}{2} L_{kqkq} i_{kq}^2
 \end{aligned}$$

and the derivative of (5.10) over the angle θ_r is calculated by introducing:

$$G_x(\theta_r) = \frac{dL_x(\theta_r)}{d\theta_r} \quad (5.11)$$

The G coefficient have units of henrys. It is usually referred as *rotational inductance* [9]. And the electromagnetic torque is calculated:

$$\begin{aligned}
T_e = & \frac{1}{2} G_{asas}(\theta_r) i_{as}^2 + G_{bsas}(\theta_r) i_{as} i_{bs} + \frac{1}{2} G_{bsbs}(\theta_r) i_{bs}^2 \\
& + G_{csas}(\theta_r) i_{as} i_{cs} + G_{csbs}(\theta_r) i_{bs} i_{cs} + \frac{1}{2} G_{cscs}(\theta_r) i_{cs}^2 \\
& + G_{asfd}(\theta_r) i_{as} i_{fd} + G_{bsfd}(\theta_r) i_{bs} i_{fd} + G_{csfd}(\theta_r) i_{cs} i_{fd} \\
& + G_{askd}(\theta_r) i_{as} i_{kd} + G_{bskd}(\theta_r) i_{bs} i_{kd} + G_{cskd}(\theta_r) i_{cs} i_{kd} \\
& + G_{askq}(\theta_r) i_{as} i_{kq} + G_{bskq}(\theta_r) i_{bs} i_{kq} + G_{cskq}(\theta_r) i_{cs} i_{kq}
\end{aligned} \tag{5.12}$$

The torque and rotor speed are related by (in generator performance):

$$T_e = -J \frac{d\omega_{rm}}{dt} - B_m \omega_{rm} + T_l \tag{5.13}$$

where J is the inertia expressed in $kg \times m^2$, B_m friction coefficient, ω_{rm} mechanical angular speed of the rotor, ω_r electrical angular speed of the rotor. Electrical and mechanical speeds are related by number of poles P :

$$\omega_r = \frac{d\theta_r}{dt} \tag{5.14}$$

$$\omega_r = \left(\frac{P}{2}\right) \omega_{rm} \tag{5.15}$$

The mechanical torque T_l is positive for a torque input to the shaft of the generator performance of the BSG.

It is worth mentioning that the model does not include the additional electromagnetic torque developed by the ac exciter and the sub exciter. This torque can be calculated as:

$$T_{add} = \frac{i_{fd}^2 \times r_{fd}}{\omega_{rm} \eta_{add}} \tag{5.16}$$

where r_{fd} is main generator stage field winding resistance and η_{add} is combined efficiency of the ac exciter and the subexciter.

5.4 FUNCTIONAL LEVEL MODEL OF THE MAIN GENERATOR

The functional model has been developed in arbitrary reference frame. In order to describe this model, the equations and parameters of the model in machine

variables, presented in previous section are transformed into the arbitrary reference frame by applying the Clarke and Park transformation [7,59,60]:

$$\mathbf{K}_S = \frac{2}{3} \begin{bmatrix} \cos(\theta_r) & \cos\left(\theta_r - \frac{2\pi}{3}\right) & \cos\left(\theta_r + \frac{2\pi}{3}\right) \\ \sin(\theta_r) & \sin\left(\theta_r - \frac{2\pi}{3}\right) & \sin\left(\theta_r + \frac{2\pi}{3}\right) \\ \frac{1}{2} & \frac{1}{2} & \frac{1}{2} \end{bmatrix} \quad (5.17)$$

Using this transformations the voltage equations are written in $qd0$ arbitrary reference frame. Transformed voltage equations for the MSG model are defined as [7]:

$$\mathbf{v}_{qd0s} = -\mathbf{r}_s \mathbf{i}_{qd0s} + \omega_r \boldsymbol{\Psi}_{qds} + \frac{d\boldsymbol{\Psi}_{qd0s}}{dt} \quad (5.18)$$

$$\mathbf{v}'_{qdr} = \mathbf{r}'_r \mathbf{i}'_{qdr} + \frac{d\boldsymbol{\Psi}'_{qdr}}{dt} \quad (5.19)$$

where

$$(\boldsymbol{\Psi}_{qds})^T = [\psi_{ds} \quad -\psi_{qs} \quad 0] \quad (5.20)$$

The voltages are refer to the stator windings. The flux linkage equations are defined as [7]:

$$\begin{bmatrix} \boldsymbol{\Psi}_{qd0s} \\ \boldsymbol{\Psi}'_{qdr} \end{bmatrix} = \begin{bmatrix} \mathbf{K}_S \mathbf{L}_S(\theta_r) (\mathbf{K}_S)^{-1} & \mathbf{K}_S \mathbf{L}'_{sr}(\theta_r) \\ \frac{2}{3} (\mathbf{L}'_{sr}(\theta_r))^T (\mathbf{K}_S)^{-1} & \mathbf{L}'_r \end{bmatrix} \begin{bmatrix} -\mathbf{i}_{qd0s} \\ \mathbf{i}'_{qdr} \end{bmatrix} \quad (5.21)$$

where $\mathbf{L}_S(\theta_r)$ is the stator windings self and mutual inductance and is defined as:

$$\mathbf{L}_S(\theta_r) = \begin{bmatrix} L_{ls} + L_A - L_B \cos 2(\theta_r) & -\frac{1}{2} L_A - L_B \cos 2\left(\theta_r - \frac{\pi}{3}\right) & -\frac{1}{2} L_A - L_B \cos 2\left(\theta_r + \frac{\pi}{3}\right) \\ -\frac{1}{2} L_A - L_B \cos 2\left(\theta_r - \frac{\pi}{3}\right) & L_{ls} + L_A - L_B \cos 2\left(\theta_r - \frac{2\pi}{3}\right) & -\frac{1}{2} L_A - L_B \cos 2(\theta_r + \pi) \\ -\frac{1}{2} L_A - L_B \cos 2\left(\theta_r + \frac{\pi}{3}\right) & -\frac{1}{2} L_A - L_B \cos 2(\theta_r + \pi) & L_{ls} + L_A - L_B \cos 2\left(\theta_r - \frac{2\pi}{3}\right) \end{bmatrix} \quad (5.22)$$

\mathbf{L}'_r is the rotor windings (field and damper cages) self and mutual inductance and is defined as:

$$\mathbf{L}_r = \begin{bmatrix} L_{lkq} + L_{mq} & 0 & 0 \\ 0 & L_{lfd} + L_{md} & L_{md} \\ 0 & L_{md} & L_{lkd} + L_{md} \end{bmatrix} \quad (5.23)$$

$\mathbf{L}'_{sr}(\theta_r)$ is the mutual inductance between stator and rotor windings defined as:

$$\mathbf{L}'_{sr}(\theta_r) = \begin{bmatrix} L_{mq} \cos(\theta_r) & L_{md} \sin(\theta_r) & L_{md} \sin(\theta_r) \\ L_{mq} \cos\left(\theta_r - \frac{2\pi}{3}\right) & L_{md} \sin\left(\theta_r - \frac{2\pi}{3}\right) & L_{md} \sin\left(\theta_r - \frac{2\pi}{3}\right) \\ L_{mq} \cos\left(\theta_r + \frac{2\pi}{3}\right) & L_{md} \sin\left(\theta_r + \frac{2\pi}{3}\right) & L_{md} \sin\left(\theta_r + \frac{2\pi}{3}\right) \end{bmatrix} \quad (5.24)$$

where L_{md} and L_{mq} are magnetising inductances in direct and quadrature axis.

$$L_{md} = \frac{3}{2} \times \max_{0 \leq \theta_r \leq \frac{2\pi}{P}} L_{asas}(\theta_r) \quad (5.25)$$

$$L_{mq} = \frac{3}{2} \times \min_{0 \leq \theta_r \leq \frac{2\pi}{P}} L_{asas}(\theta_r) \quad (5.26)$$

If the machine has a cylindrical rotor (no saliency) the magnetising inductances are:

$$L_{md} = L_{mq} = \frac{3}{2} L_s \quad (5.27)$$

where L_s is the armature winding phase self-inductance independent from rotor position.

Functional model describes MSG in the qd0 arbitrary reference frame variables using transformation (5.17). The general structure of functional model is described as in (5.18) and (5.19). The mechanical rotor port of the model (figure 5.1) is described using (5.8), (5.13), (5.14) and can be written as:

$$T_e = \left(\frac{3}{2}\right) \left(\frac{P}{2}\right) (\psi_{ds} i_{qs} - \psi_{qs} i_{ds}) \quad (5.28)$$

The electrical rotor ports are from the model (5.19) – v_{fd} and i_{fd} . The electric stator ports are defined as:

$$v_s = \frac{\sqrt{v_{ds} + v_{qs}}}{\sqrt{2}} \quad (5.29)$$

$$i_s = \frac{\sqrt{i_{ds} + i_{qs}}}{\sqrt{2}} \quad (5.30)$$

The zero components (v_{0s} and i_{0s}) are neglected due to assumed symmetry and sinusoidal distribution of air-gap flux density. The v_s and i_s are RMS values of stator phase voltage and line current.

5.5 BEHAVIOURAL LEVEL MODEL OF MAIN GENERATOR

5.5.1 GENERAL MODEL STRUCTURE

For the behavioural model can be taken into account such physical phenomena as:

- space-poliharmonic air-gap flux density distribution,
- saturation of magnetic materials,
- hysteresis and eddy current loses,
- skin effect in conductive elements.

This model can describe the behaviour of the BSG in steady and transient states as well. In order to model the normal and fault performance of the BSG the saturation of magnetic core and space-philharmonic distribution of air-gap flux density have to be implemented in the developed model. These physical phenomena have been considered in the developed model because of the their significant influence on AEPS performance.

The general structure of the MSG model is presented in section 5.2. The modified winding function approach [35,49,74,76] is proposed for the calculation of the self and mutual inductances functions. These inductances are functions of rotor position. And are calculated form stator and rotor *MMFs*. The stator *MMFs* are defined as:

$$MMF_{as}(\phi_s) = \frac{N'_s}{2} i_{as} \sum_{k=1}^n A'_{(2k-1)s} \cos((2k-1)\phi_s) \quad (5.31)$$

$$MMF_{bs}(\phi_s) = \frac{N'_s}{2} i_{bs} \sum_{k=1}^n A'_{(2k-1)s} \cos\left((2k-1)\left(\phi_s - \frac{2\pi}{3}\right)\right) \quad (5.32)$$

$$MMF_{cs}(\phi_s) = \frac{N'_s}{2} i_{cs} \sum_{k=1}^n A'_{(2k-1)s} \cos\left((2k-1)\left(\phi_s + \frac{2\pi}{3}\right)\right) \quad (5.33)$$

where ϕ_s is the angular displacement along the stator circumference, N'_s represents the number of turns of the equivalent sinusoidally distributed stator winding. Figure 5.3 shows the armature winding MMF (one phase) distribution in function of angular displacement along the stator circumference.

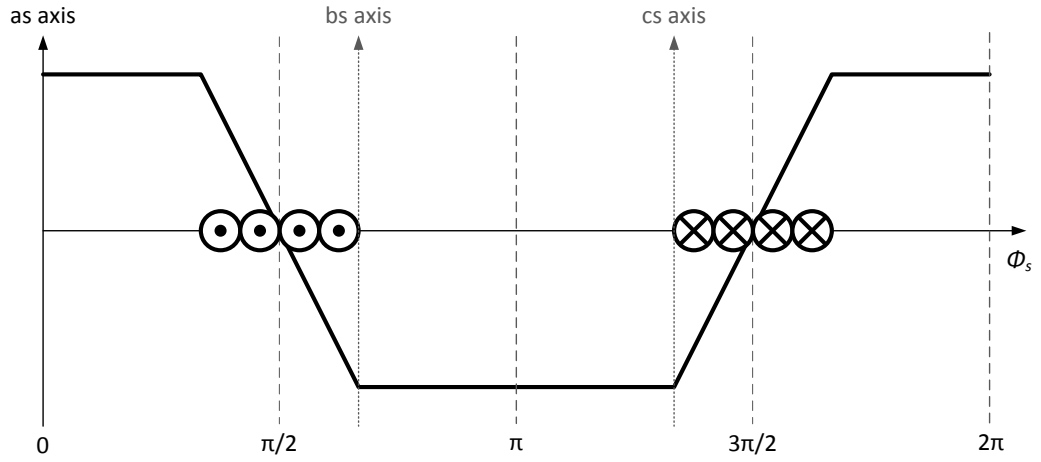


Figure 5.3 The armature winding MMF distribution in function of angular displacement along the stator circumference [7]

The relative values of the odd harmonics amplitudes of armature winding MMF are expressed as:

$$A'_{(2k-1)s} = A_{(2k-1)s} / A_{1s} \quad (5.34)$$

$A_{(2k-1)s}$ ($k \in \mathbb{Z}^+$) are absolute values of the MMF odd harmonics. The absolute value of armature winding MMF fundamental component is defined as:

$$A_{1s} = \frac{N'_s}{2} \quad (5.35)$$

The $MMFs$ of rotor windings are defined as:

$$MMF_{fd}(\phi_r) = -\frac{N'_{fd}}{2} i_{fd} \sum_{k=1}^n A'_{(2k-1)fd} \sin((2k-1)\phi_r) \quad (5.36)$$

$$MMF_{kd}(\phi_r) = -\frac{N'_{kd}}{2} i_{kd} \sum_{k=1}^n A'_{(2k-1)kd} \sin((2k-1)\phi_r) \quad (5.37)$$

$$MMF_{kq}(\phi_r) = \frac{N'_{kq}}{2} i_{kq} \sum_{k=1}^n A'_{(2k-1)kq} \cos((2k-1)\phi_r) \quad (5.38)$$

where ϕ_r is the angular displacement along the rotor circumference, N'_{fd} , N'_{kd} and N'_{kq} represents the number of turns of the equivalent sinusoidally distributed field, direct axis damper and quadrature axis damper windings respectively. Figure 5.3 shows the rotor windings MMF s distribution in function of angular displacement along the rotor circumference.

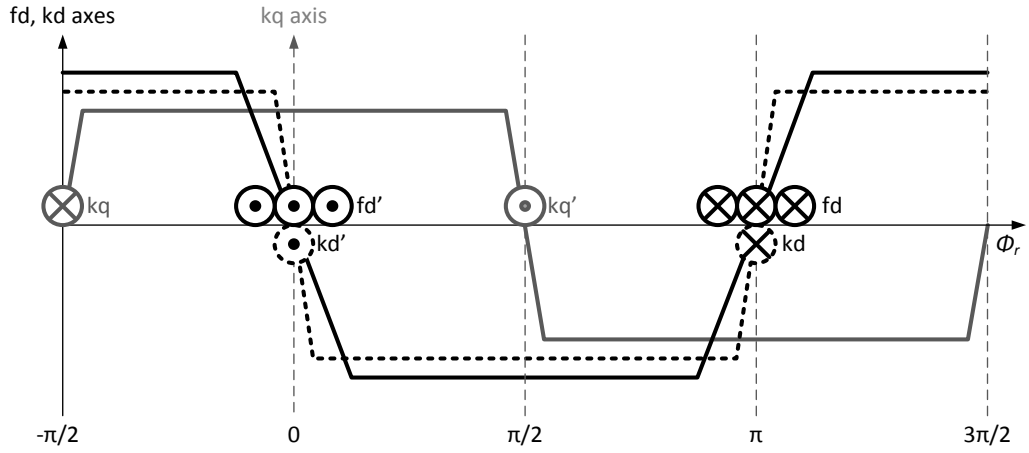


Figure 5.4 The rotor windings MMF s distribution in function of angular displacement along the rotor circumference [7]

The damper winding distributions are the equivalent circuits representing shorted damper cage bars in the poles of the machine rotor.

The relative values of the odd harmonics amplitudes of field, direct axis damper and quadrature axis damper windings MMF s respectively expressed as:

$$A'_{(2k-1)fd} = A_{(2k-1)fd} / A_{1fd} \quad (5.39)$$

$$A'_{(2k-1)kd} = A_{(2k-1)kd} / A_{1kd} \quad (5.40)$$

$$A'_{(2k-1)kq} = A_{(2k-1)kq} / A_{1kq} \quad (5.41)$$

Amplitudes $A_{(2k-1)fd}$, $A_{(2k-1)kd}$ and $A_{(2k-1)kq}$ are absolute values of the MMF s amplitudes of the odd harmonics of field, direct axis damper and quadrature axis

dampers windings). The absolute values of these windings $MMFs$ fundamental components are defined as:

$$A_{1fd} = \frac{N'_{fd}}{2} \quad (5.42)$$

$$A_{1kd} = \frac{N'_{kd}}{2} \quad (5.43)$$

$$A_{1kq} = \frac{N'_{kq}}{2} \quad (5.44)$$

The relation between stator and rotor angular displacements along the stator and rotor circumferences is defined using the angular displacement of the rotor:

$$\phi_s = \phi_r + \theta_r \quad (5.45)$$

Stator and rotor winding distribution is calculated from presented in equations (5.31), (5.32), (5.33), (5.36), (5.37) and (5.38) $MMFs$. For the stator windings:

$$N_{as}(\phi_s) = \frac{1}{i_{as}} \left(\frac{d}{d\phi_s} MMF_{as}(\phi_s, t) \right) \quad (5.46)$$

$$N_{bs}(\phi_s) = \frac{1}{i_{bs}} \left(\frac{d}{d\phi_s} MMF_{bs}(\phi_s, t) \right) \quad (5.47)$$

$$N_{cs}(\phi_s) = \frac{1}{i_{cs}} \left(\frac{d}{d\phi_s} MMF_{cs}(\phi_s, t) \right) \quad (5.48)$$

and the for the rotor windings:

$$N_{fd}(\phi_r) = \frac{1}{i_{fd}} \left(\frac{d}{d\phi_r} MMF_{fd}(\phi_r, t) \right) \quad (5.49)$$

$$N_{kd}(\phi_r) = \frac{1}{i_{kd}} \left(\frac{d}{d\phi_r} MMF_{kd}(\phi_r, t) \right) \quad (5.50)$$

$$N_{kq}(\phi_r) = \frac{1}{i_{kq}} \left(\frac{d}{d\phi_r} MMF_{kq}(\phi_r, t) \right) \quad (5.51)$$

Substituting equation (5.31) – (5.33) and (5.36) – (5.38) in (5.46) – (5.51), respectively, yields:

$$N_{as}(\phi_s) = -\frac{N'_s}{2} \sum_{k=1}^n (2k-1) A'_{(2k-1)s} \sin((2k-1)\phi_s) \quad (5.52)$$

$$N_{bs}(\phi_s) = -\frac{N'_s}{2} \sum_{k=1}^n (2k-1) A'_{(2k-1)s} \sin\left((2k-1)\left(\phi_s - \frac{2\pi}{3}\right)\right) \quad (5.53)$$

$$N_{cs}(\phi_s) = -\frac{N'_s}{2} \sum_{k=1}^n (2k-1) A'_{(2k-1)s} \sin\left((2k-1)\left(\phi_s + \frac{2\pi}{3}\right)\right) \quad (5.54)$$

$$N_{fd}(\phi_s) = -\frac{N'_{fd}}{2} \sum_{k=1}^n (2k-1) A'_{(2k-1)fd} \cos((2k-1)\phi_r) \quad (5.55)$$

$$N_{kd}(\phi_s) = -\frac{N'_{kd}}{2} \sum_{k=1}^n (2k-1) A'_{(2k-1)kd} \cos((2k-1)\phi_r) \quad (5.56)$$

$$N_{kq}(\phi_s) = -\frac{N'_{kq}}{2} \sum_{k=1}^n (2k-1) A'_{(2k-1)kq} \sin((2k-1)\phi_r) \quad (5.57)$$

The air-gap length variation is approximated as a periodic function of displacement about the airgap [7]:

$$\delta(\phi_s - \theta_r) = \frac{1}{\alpha_d} \frac{1}{\alpha'_0 - \sum_{k=1}^m \alpha'_k \cos(2k(\phi_s - \theta_r))} \quad (5.58)$$

where $1/\alpha_d$ is the absolute value (in meters) of the average airgap length along d axis and also denotes the minimum air-gap length as:

$$\frac{1}{\alpha_d} = \frac{1}{\alpha_0 + \sum_{k=1}^m \alpha_k} \quad (5.59)$$

and the relative values of α'_k ($k \in \langle 0, m \rangle$) are expressed as:

$$\alpha'_k = \frac{\alpha_k}{\alpha_d} \quad (5.60)$$

where m is the number of harmonics used to describe the distribution of the air-gap length – in developed model $m = 1$ for the salinet pole main generator stage and $m = 0$ for nonsalinet cylindrical main generator stage of BSG. Taking into account the above consideration, the following expressions for calculating the SG armature self and mutual inductances can be written as:

$$L_{xsxs}(\theta_r) = L_{ls} + \frac{1}{i_{xs}} \int_{\pi}^{2\pi} \left[N_{xs}(\phi_s) \int_{\phi_s}^{\phi_s+\pi} \left[\mu_0 \frac{1}{\delta(\xi - \theta_r)} MMF_{xs}(\xi) rl \right] d\xi \right] d\phi_s \quad (5.61)$$

$$L_{xsys}(\theta_r) = \frac{1}{i_{ys}} \int_{\pi}^{2\pi} \left[N_{xs}(\phi_s) \int_{\phi_s}^{\phi_s+\pi} \left[\mu_0 \frac{1}{\delta(\xi - \theta_r)} MMF_{ys}(\xi) rl \right] d\xi \right] d\phi_s \quad (5.62)$$

where x and y denote a , b or c indexes (in (5.62) $x \neq y$). The field winding self inductance can be written as:

$$L_{fdfd} = L_{lfd} + \frac{1}{i_{fd}} \int_{\pi/2}^{3\pi/2} \left[N_{fd}(\phi_r) \int_{\phi_r}^{\phi_r+\pi} \left[\mu_0 \frac{1}{\delta(\xi)} MMF_{fd}(\xi) rl \right] d\xi \right] d\phi_r \quad (5.63)$$

The direct axis damper winding self inductance can be written as:

$$L_{kdkd} = L_{lkd} + \frac{1}{i_{kd}} \int_{\pi/2}^{3\pi/2} \left[N_{kd}(\phi_r) \int_{\phi_r}^{\phi_r+\pi} \left[\mu_0 \frac{1}{\delta(\xi)} MMF_{kd}(\xi) rl \right] d\xi \right] d\phi_r \quad (5.64)$$

The quadrature axis damper winding self inductance can be written as:

$$L_{kqkq} = L_{lkq} + \frac{1}{i_{kq}} \int_{\pi}^{2\pi} \left[N_{kq}(\phi_r) \int_{\phi_r}^{\phi_r+\pi} \left[\mu_0 \frac{1}{\delta(\xi)} MMF_{kq}(\xi) rl \right] d\xi \right] d\phi_r \quad (5.65)$$

The mutual inductance between field and direct axis damper winding can be written as:

$$L_{fdkd} = \frac{1}{i_{kd}} \int_{\pi/2}^{3\pi/2} \left[N_{fd}(\phi_r) \int_{\phi_r}^{\phi_r+\pi} \left[\mu_0 \frac{1}{\delta(\xi)} MMF_{kd}(\xi) rl \right] d\xi \right] d\phi_r \quad (5.66)$$

$$L_{kdfd} = L_{fdkd} \quad (5.67)$$

The mutual inductances between stator windings and rotor windings can be written as:

$$L_{xsfd}(\theta_r) = \frac{1}{i_{fd}} \int_{\pi}^{2\pi} \left[N_{xs}(\phi_s) \int_{\phi_s}^{\phi_s+\pi} \left[\mu_0 \frac{1}{\delta(\xi - \theta_r)} MMF_{fd}(\xi) rl \right] d\xi \right] d\phi_s \quad (5.68)$$

$$L_{xskd}(\theta_r) = \frac{1}{i_{kd}} \int_{\pi}^{2\pi} \left[N_{xs}(\phi_s) \int_{\phi_s}^{\phi_s+\pi} \left[\mu_0 \frac{1}{\delta(\xi - \theta_r)} MMF_{kd}(\xi) r l \right] d\xi \right] d\phi_s \quad (5.69)$$

$$L_{xskq}(\theta_r) = \frac{1}{i_{kq}} \int_{\pi}^{2\pi} \left[N_{xs}(\phi_s) \int_{\phi_s}^{\phi_s+\pi} \left[\mu_0 \frac{1}{\delta(\xi - \theta_r)} MMF_{kq}(\xi) r l \right] d\xi \right] d\phi_s \quad (5.70)$$

where l is the axial length of the air-gap of the machine and r is the mean radius of the airgap, and ξ is dummy variable, the subscript l (in L_{lxx}) denote leakage inductance.

For further model development it is assumed that the first harmonic amplitudes of the mutual inductances between stator and rotor associated with the airgap field, may be expressed as:

$$L_{sf} = \left(\frac{N'_s}{2} \right) \left(\frac{N'_{fd}}{2} \right) \Lambda \quad (5.71)$$

$$L_{skd} = \left(\frac{N'_s}{2} \right) \left(\frac{N'_{kd}}{2} \right) \Lambda \quad (5.72)$$

$$L_{skq} = \left(\frac{N'_s}{2} \right) \left(\frac{N'_{kq}}{2} \right) \Lambda \quad (5.73)$$

where $\Lambda = r l \pi \mu_0 \alpha_d$ is the magnetic permanence of the airgap. The average value of self armature winding inductance, can be expressed as:

$$L_s = \left(\frac{N'_s}{2} \right)^2 \Lambda \quad (5.74)$$

And the rotor self and mutual inductances can be expressed as:

$$L_f = \left(\frac{N'_{fd}}{2} \right)^2 \Lambda \quad (5.75)$$

$$L_{kd} = \left(\frac{N'_{kd}}{2} \right)^2 \Lambda \quad (5.76)$$

$$L_{kq} = \left(\frac{N'_{kq}}{2} \right)^2 \Lambda \quad (5.77)$$

$$L_{fkd} = \left(\frac{N'_{fd}}{2} \right) \left(\frac{N'_{kd}}{2} \right) \Lambda \quad (5.78)$$

The above described model can be simplified by applying adequate assumptions.

5.5.2 SPACE-POLIHARMONIC MODEL OF MAIN GENERATOR

Devices used in AEPS are often a source of higher time harmonics in voltages and currents. On the other, these devices can also be sensitive to higher time harmonics that are present in supplying voltage or current generated in AEPS. The importance of possible consequences in the aircraft AEPS it requires a proper analysis of those phenomena on the modelling stage of the system to be designed.

In order to study the AEPS, the BSG models taking into account the higher space harmonics of the air-gap flux density distribution have been developed. The BSG supply quite often nonlinear and non symmetrical loads and the influence of the one AEPS component such as the BSG on the entire system is significant. There is a necessity to investigate the influence of generated higher harmonics of voltage and current in BSGs on the performance of the AEPS.

The space-poliharmonic model of the main generator can be developed in machine variables or in arbitrary reference frame [27,46,47,71,72]. The advantage of models in machine variables is the possibility to include the asymmetry interactions of the internal elements of the machine.

The voltages and flux linkages are defined as in equations (5.2), (5.3) and (5.4). Applying the substitution of equations (5.71) – (5.78) the stator windings self and mutual inductance matrix (5.5) components after solving (5.61) – (5.70) can be written as:

$$L_{asas}(\theta_r) = L_{ls} + L_s \left(\begin{array}{c} \alpha'_0 \sum_{k=1}^n A'_{(2k-1)s}{}^2 - \\ \left(\frac{1}{2}A'_{1s}{}^2 + \sum_{k=1}^n A'_{(2k-1)s}A'_{(2k+2)s} \right) \alpha'_1 \cos(2\theta_r) \end{array} \right) \quad (5.79)$$

$$L_{asbs}(\theta_r) = -\frac{1}{2}L_s \left(\begin{array}{c} \left(A'_{1s}{}^2 + \sum_{k=0}^n (-2A'_{(6k+3)s}{}^2 + A'_{(6k+5)s}{}^2 + A'_{(6k+7)s}{}^2) \right) \alpha'_0 - \\ \left(A'_{1s}{}^2 + \sum_{k=0}^n \left(\begin{array}{c} -A'_{(6k+1)s}A'_{(6k+3)s} - \\ A'_{(6k+3)s}A'_{(6k+5)s} + \\ 2A'_{(6k+5)s}A'_{(6k+7)s} \end{array} \right) \right) \alpha'_1 \cos\left(2\left(\theta_r - \frac{\pi}{3}\right)\right) \end{array} \right) \quad (5.80)$$

$$L_{ascs}(\theta_r) = -\frac{1}{2}L_s \left(\begin{array}{c} \left(A'_{1s}{}^2 + \sum_{k=0}^n (-2A'_{(6k+3)s}{}^2 + A'_{(6k+5)s}{}^2 + A'_{(6k+7)s}{}^2) \right) \alpha'_0 + \\ \left(A'_{1s}{}^2 + \sum_{k=0}^n \left(\begin{array}{c} -A'_{(6k+1)s}A'_{(6k+3)s} - \\ A'_{(6k+3)s}A'_{(6k+5)s} + \\ 2A'_{(6k+5)s}A'_{(6k+7)s} \end{array} \right) \right) \alpha'_1 \cos\left(2\left(\theta_r + \frac{\pi}{3}\right)\right) \end{array} \right) \quad (5.81)$$

$$L_{bscs}(\theta_r) = -\frac{1}{2}L_s \left(\begin{array}{c} \left(A'_{1s}{}^2 + \sum_{k=0}^n (-2A'_{(6k+3)s}{}^2 + A'_{(6k+5)s}{}^2 + A'_{(6k+7)s}{}^2) \right) \alpha'_0 + \\ \left(A'_{1s}{}^2 + \sum_{k=0}^n \left(\begin{array}{c} -A'_{(6k+1)s}A'_{(6k+3)s} - \\ A'_{(6k+3)s}A'_{(6k+5)s} + \\ 2A'_{(6k+5)s}A'_{(6k+7)s} \end{array} \right) \right) \alpha'_1 \cos(2(\theta_r + \pi)) \end{array} \right) \quad (5.82)$$

In turn, the rotor self and mutual inductance matrix (5.6) components can be written as:

$$L_{fafd} = L_{lfd} + L_f \left(\alpha'_0 \sum_{k=1}^n A'_{(2k-1)fd}{}^2 + \alpha'_1 \left(\frac{1}{2}A'_{1fd}{}^2 - \sum_{k=1}^n A'_{(2k-1)fd}A'_{(2k+2)fd} \right) \right) \quad (5.83)$$

$$L_{kdkd} = L_{lkd} + L_{kd} \left(\alpha'_0 \sum_{k=1}^n A'_{(2k-1)kd}{}^2 + \alpha'_1 \left(\frac{1}{2}A'_{1kd}{}^2 - \sum_{k=1}^n A'_{(2k-1)kd}A'_{(2k+2)kd} \right) \right) \quad (5.84)$$

$$L_{kqkq} = L_{lkq} + L_{kq} \left(\alpha'_0 \sum_{k=1}^n A'_{(2k-1)kq}{}^2 - \alpha'_1 \left(\frac{1}{2}A'_{1kq}{}^2 + \sum_{k=1}^n A'_{(2k-1)kq}A'_{(2k+2)kq} \right) \right) \quad (5.85)$$

$$L_{fdkd} = L_{fkd} \left(\begin{array}{c} \alpha'_0 \left(1 + \sum_{k=1}^n A'_{(2k-1)fd} A'_{(2k+1)kd} \right) \\ + \frac{\alpha'_1}{2} \left(1 - \sum_{k=1}^n A'_{(2k-1)fd} A'_{(2k+2)kd} - \sum_{k=1}^n A'_{(2k+2)fd} A'_{(2k-1)kd} \right) \end{array} \right) \quad (5.86)$$

Finally, the mutual inductances between stator and rotor matrix (5.7) components can be written as:

$$L_{asfd}(\theta_r) = L_{sf} \left(\begin{array}{c} A'_{3s} \left(\alpha'_0 A'_{1fd} + \frac{\alpha'_1}{2} (A'_{1fd} - A'_{3fd}) \right) \sin(\theta_r) + \\ \sum_{k=1}^n A'_{(2k+2)s} \left(\begin{array}{c} \alpha'_0 A'_{(2k+2)fd} - \\ \frac{\alpha'_1}{2} A'_{(2k-1)fd} - \\ \frac{\alpha'_1}{2} A'_{(2k+5)fd} \end{array} \right) \sin((2k+2)(\theta_r)) \end{array} \right) \quad (5.87)$$

$$L_{askd}(\theta_r) = L_{skd} \left(\begin{array}{c} A'_{3s} \left(\alpha'_0 A'_{1kd} + \frac{\alpha'_1}{2} (A'_{1kd} - A'_{3kd}) \right) \sin(\theta_r) + \\ \sum_{k=1}^n A'_{(2k+2)s} \left(\begin{array}{c} \alpha'_0 A'_{(2k+2)kd} - \\ \frac{\alpha'_1}{2} A'_{(2k-1)kd} - \\ \frac{\alpha'_1}{2} A'_{(2k+5)kd} \end{array} \right) \sin((2k+2)(\theta_r)) \end{array} \right) \quad (5.88)$$

$$L_{askq}(\theta_r) = L_{skq} \left(\begin{array}{c} A'_{3s} \left(\alpha'_0 A'_{1kd} - \frac{\alpha'_1}{2} (A'_{1kd} + A'_{3kd}) \right) \cos(\theta_r) + \\ \sum_{k=1}^n A'_{(2k+2)s} \left(\begin{array}{c} \alpha'_0 A'_{(2k+2)kd} + \\ \frac{\alpha'_1}{2} A'_{(2k-1)kd} + \\ \frac{\alpha'_1}{2} A'_{(2k+5)kd} \end{array} \right) \cos((2k+2)(\theta_r)) \end{array} \right) \quad (5.89)$$

For other phases (b , c) the angle between rotor and stator θ_r is shifted by $\frac{2\pi}{3}$ and $\frac{4\pi}{3}$, respectively. It should be noticed that according to equations (5.87), (5.88) and (5.89), in order to observe the harmonics presented in machine EMF, these harmonics have to be considered in armature winding distribution.

5.5.3 MAGNETIC SATURATION OF MAIN GENERATOR CORE

The magnetic saturation of the iron core of the main generator is modelled using the following assumptions:

- entire machine core has the same level of saturation for given magnetising current;
- saturation affects the quadrature and direct axis at different level for given magnetising current [25,28,32,38,40,51,52,53,63,75] in salient-pole machine;
- all harmonics of the air-gap flux density distribution are influenced by the same saturation level.

Calculation of magnetic saturation is based on the evaluation of the induced voltage (EMF) saturation curve for the open armature circuit. This saturation is modelled using variable stator and rotor self and mutual inductances, defined as the functions of rotor angle and the total magnetisation current defined as:

$$i_m = \sqrt{i_{md}^2 + i_{mq}^2 + i_{0s}^2} \quad (5.90)$$

where:

$$i_{md} = i_{fd} + \frac{i_{ds}}{k_{sfd}} + \frac{i_{kd}}{k_{kfd}} \quad (5.91)$$

$$i_{mq} = \frac{i_{qs}}{k_{sfd}} + \frac{i_{kq}}{k_{kfd}} \quad (5.92)$$

the stator currents in arbitrary reference frame are:

$$[i_{qs} \quad i_{ds} \quad i_{0s}]^T = \mathbf{K}_s [i_{as} \quad i_{bs} \quad i_{cs}]^T \quad (5.93)$$

where, the magnetization current is referred to field winding. The k_{sfd} and k_{kfd} are coefficient that transform armature and d and q axes damper winding into field winding side, and are defined as:

$$k_{sfd} = \left(\frac{N'_s}{N'_{fd}} \right) \left(\frac{3}{2} \right) \quad (5.94)$$

$$k_{kfd} = \left(\frac{N'_{kd}}{N'_{fd}} \right) \quad (5.95)$$

Induced EMF at no load conditions can be calculated as:

$$e_{0xs} = - \frac{d\psi_{xs}}{dt} = -(i_{fd}) \frac{dL_{xsfd}(\theta_r)}{d\theta_r} \omega_r \quad (5.96)$$

Where x denotes a , b or c . The self and mutual inductances (5.71) – (5.78) can be defined as functions of magnetization current (5.90):

$$L_{s_sat}(i_m) = k_{sat}(i_m)L_s \quad (5.97)$$

$$L_{sf_sat}(i_m) = k_{sat}(i_m)L_{sf} \quad (5.98)$$

$$L_{f_sat}(i_m) = k_{sat}(i_m)L_f \quad (5.99)$$

$$L_{skd_sat}(i_m) = k_{sat}(i_m)L_{skd} \quad (5.100)$$

$$L_{kd_sat}(i_m) = k_{sat}(i_m)L_{kd} \quad (5.101)$$

$$L_{skq_sat}(i_m) = k_{sat}(i_m)L_{skq} \quad (5.102)$$

$$L_{kq_sat}(i_m) = k_{sat}(i_m)L_{kq} \quad (5.103)$$

$$L_{fkd_sat}(i_m) = k_{sat}(i_m)L_{fkd} \quad (5.104)$$

The flux linkages are defined as in (5.4) and because of the remanence voltage the \mathbf{i}_{qdr} is defined as:

$$\mathbf{i}_{qdr}^T = [i_{kq} \quad i_{fd} + i_{rem} \quad i_{kd}] \quad (5.105)$$

where i_{rem} is defined and calculated as constant value current which generates the remanence voltage. Using equation (5.96) and assuming the constant value current i_{rem} the remanence voltage amplitude is:

$$E_{0_rem} = L_{sf} i_{rem} \omega_r \quad (5.106)$$

Saturation coefficient is obtained using no-load voltage characteristic defined as open circuit terminal voltage (v_{q0}) versus field current (i_{fd}) and remanence flux.

$$k_{sat}(i_{fd}) = \frac{L_{sf_sat}(i_{fd})}{L_{sf}} \quad (5.107)$$

where

$$L_{sf_sat}(i_{fd}) = \frac{E_0 - E_{0_rem}}{\omega_r i_{fd}} \quad (5.108)$$

For the salient-pole main generator (commercial GT40PCz8 generator) the saturation coefficient is not equal in direct and quadrature axis [18,29,39,40,43,70,79]. The value of k_{sat} in quadrature axis is assumed to be equal 1 (no saturation) so the saturation coefficient can be expressed as:

$$k_{sat}(i_m, \phi_{im}) = \frac{L_{sf_sat}(i_m)}{L_{sf}} - \frac{\left(\frac{L_{sf_sat}(i_m)}{L_{sf}} - 1\right)}{2} (1 + \cos(2 \phi_{im})) \quad (5.109)$$

where i_m is the amplitude and ϕ_{im} is the argument referred to rotor $qd0$ frame of magnetising current vector. It is assumed that in salient-pole generator saturation of the magnetic core is represented by k_{sat} . The self and mutual inductances depend upon the level of the magnetising current vector and its position in the arbitrary rotor reference frame $qd0$. The transition between direct and quadrature axis of magnetising current in saturation distribution is modelled using the trigonometric function (5.109).

Figure 5.5 shows the saturation coefficient k_{sat} as a function (5.109) of the angle of the magnetising current i_m referred to the rotor reference frame.

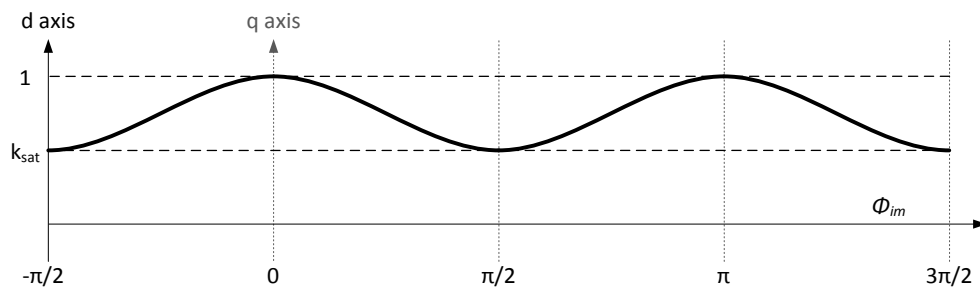


Figure 5.5 Saturation coefficient value as a function of magnetising current angle in rotor reference frame

5.6 SUMMARY

The development and generalization of the multiport dynamic network models for BSG has been presented. The models are derived for the two basic structures: the smooth air gap structure, and the salient-pole structure. Having in mind the applications of these models (refer to section 2.5), the considerations have focused on development of the following models of the BSG:

- functional level model;
- behavioural level model.

The functional level model is developed using space-monoharmonic model of synchronous machine, i.e., sinusoidal air-gap flux density distribution is assumed. The model port variables are described in arbitrary reference frame $qd0$. The Lumped parameters of this model are assumed constant. The model is devoted to represent simple performance states of the BSG in the AEPS.

The behavioural level model is described in machine variables. It represents the real electrical and mechanical port variables of the BSG. For this model the physical phenomena such as space-poliharmonic (nonsinusoidal) air-gap flux density distribution and magnetic material saturation have been taken into account.

The main advantage of developed behavioural level model of the considered BSG, apart from the one mention above, is a low computing power required for

BSG simulations. For this reason the winding function approach has been selected for development of this model.

The concern in the next chapter is with implementation of the developed BSG models in the Synopsys/Saber simulator for studies of AEPS.

6 IMPLEMENTATION OF THE DEVELOPED BEHAVIOURAL MODEL OF BSG IN SYNOPSIS/SABER SIMULATOR

6.1 INTRODUCTION

One essential requirement for a simulation environment of AEPS consisting of many nonlinear components is high computing efficiency. A key technique for achieving this goal is using an advanced network solver such as Synopsys/Saber and the modelling language MAST [16,114].

The Synopsys/Saber simulation environment – originally developed by Analogy, Inc., now owned by Synopsys [114] – is based on a mixed-signal hardware description language called MAST [16]. While using the modelling language MAST you are not only able to develop the various mathematical-based models you need, but you are also able to develop mixed-signal and multi-physical (mixed-technology) models. No more restrictive force-fitting of mechanical effects into the electrical domain is required, but total freedom to use the actual, physical mathematics that describe the desired behaviour – no matter the technology. Moreover, MAST models can be made at any level of abstraction – from simple transfer function descriptions, to detailed physics-based descriptions. They can also be mixed throughout multiple levels of hierarchy.

The MSG model implemented in Synopsys/Saber simulator take into account the 1st (fundamental), 3rd and 5th space harmonic of stator and rotor windings MMFs. Also the average value and fundamental harmonic component of air-gap length distribution function are included in the model of salient-pole commercial generator GT40PCz8. The saturation of magnetic core is implemented in the simulator as described in the previous chapter.

For the commercial GT40PCz8 BSG the 5th time harmonic of the EMF waveform is the only higher harmonic, which value exceeds 1% of the fundamental component. In turn for the designed prototype BSG the higher time harmonics of the

EMF waveform are small, and do not exceed the value of 1% of the fundamental component.

In this chapter the background for using the MAST language to model a BSG for studying the multi-physical behaviour of AEPS is discussed. Also some of the lumped (circuit) parameters for the implemented BSG model are calculated. Other lumped (circuit) parameters are evaluated using measurements results of the considered BSGs.

6.2 BSG MODEL DEVELOPMENT USING MAST LANGUAGE

The library of the Synopsys/Saber simulator contains a synchronous generator (SG) model in terms of $qd0$ variables. However, the insight into the core part of the model, i.e., the equation formulation, is protected from the user. Because of that it is not possible to verify the library SG model, and also to make any modifications. Thus, for a specific studies of a AEPS it is necessary to develop SG model.

A behavioural model in MAST is considered to be a model whose behaviour is described using the features of the language itself – not by simply connecting pre-existing models together. A behavioural model may also include existing models, however not to the exclusion of having language-based functionality directly incorporated into the model description. The basic unit of system description in MAST is the template. Templates are synonymous to models. Templates may contain netlists, formulae, algorithms, or any combination of these.

The entire code of developed models as long as basic structure of model in MAST language is presented in appendix D. In this section we will only focus on the main features of MSG models such as implementation of nonlinearity and space-poliharmonic air-gap flux density.

In the MAST model the Table Look-Up Tool (TLU) foreign routine is used to define saturation characteristic. Following assumptions are made for this approximation:

- linear interpolation is used

- linear extrapolation at low and high ends of no load characteristic is used

Data file containing points of no load EMF characteristic is constructed as follows:

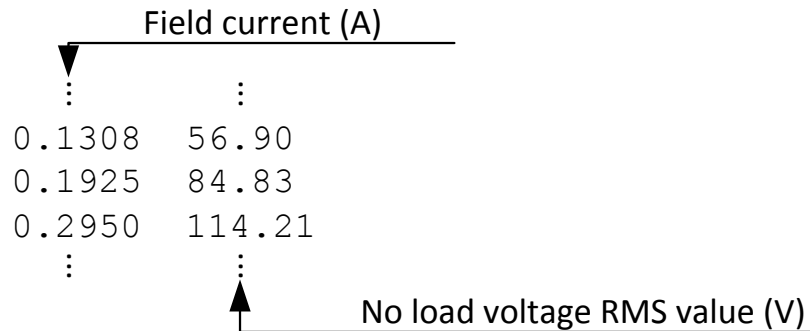


Figure 6.1 View of file containing saturation data.

In the parameter section data pre-processing is made

```
# TLU data pre-processing (performs data checking, sorting and grid filling.)

datap=tlu(0,1,sat_file,"",sat_interp,sat_extrap)
# TLU returns the sample points array for the independent variable

sp1=tlu(1,addr(datap),1,sat_density) Sample Point Array
```

In the Values section TLU function is called to return the output value of the function for the given input values

```
#-----TLU Function Evaluation
vsat=tlu(2,addr(datap),im)
v_rem=tlu(2,addr(datap),0)
```

Using (5.106), (5.107) and (5.108):

```
Lmsat=sqrt(2)*(vsat-v_rem)/((im*k_iex*sat_rpm*math_pi*p/30)+1e-6) # saturation inductance
ifrem=sqrt(2)*v_rem/((sat_rpm*math_pi*p/30)*Lsfd+1e-6) # remanence flux
Ksat=Lmsat/Lsfd # saturation coefficient
```

And for the salient pole main generator stage the saturation coefficient (5.109) is:

```
Ksat=Lmsat/Lsfd-(Lmsat/Lsfd-1)/2*(1+cos(2*asin((imd+1e-7)/(im+1e-7)))) # sat. coefficient
```

Inductances implemented in the template include saturation coefficient (Ksat) and first (fundamental), 3rd and 5th space harmonic of stator and rotor winding MMFs. The $L_{asas}(\theta_r)$ inductance in MAST template is defined as:

$$L_{as_as} = Lls + Ksat * Ls * (a1h * (1 + As3^{**2} + As5^{**2}) - 0.5 * a2h * (1 + 2 * As3 * (1 + As5)) * \cos(2 * \alpha * p))$$

And the flux linkage is written as:

$$\text{phas} = -1.0 * ias * L_{as_as} - ibs * L_{as_bs} - ics * L_{as_cs} + ikq * L_{as_kq} + (\text{ifd} + \text{ifrem}) * L_{as_fd} + ikd * L_{as_kd}$$

The equation section contains machine electrical and mechanical equations and the equation to calculate total magnetising current:

```
# equation for calculation magnetising current
iqs=2/3*(ias*cos(p*alpha)+ibs*cos(p*alpha-ang)+ics*cos(p*alpha+ang))
ids=2/3*(ias*sin(p*alpha)+ibs*sin(p*alpha-ang)+ics*sin(p*alpha+ang))
i0s=1/3*(ias+ibs+ics)
md = -ids/kfd + ifd + ikd/kkd
imq = -iqs/kfd + ikq/kkq
# module of magnetising current
im=sqrt(imd**2 + imq**2 + (-i0s/kfd)**2)/k_iex

ifd = ifd_ex*k_iex
# voltage equations
ias: vas = -Rs*ias + d_by_dt(phias)
ibs: vbs = -Rs*ibs + d_by_dt(phibs)
ics: vcs = -Rs*ics + d_by_dt(phics)
ifd: vfd_ex = Rex*ifd_ex + d_by_dt(phifd)
ikd: 0 = Rkd*ikd + d_by_dt(phikd)
ikq: 0 = Rkq*ikq + d_by_dt(phikq)

# mechanical equation
Te = TI - visc - mom
mom=d_by_dt(Jw*wm)
alpha: wm=d_by_dt(alpha)
```

Presented above part of MAST model code includes nonlinearity and space polynomial character of airgap flux density distribution. The variables and parameters of the model are presented in table 6.1. Figure 6.2 shows model symbol in Synopsys/Saber simulator.

Table 6.1 Parameters and variables of the MSG model:

Parameter/Variable	Description
ifd	Main generator field current
ifd_ex	Exciter field current
ias, ibs, ics	Armature current
ifd, ikd, ikq	Rotor currents (field and damper in d and q axes)
vas, vbs, vcs	Armature phase voltages
vfd_ex	Exciter field voltage
Rs	Armature winding resistance
Rex	Exciter field winding resistance
Rkd, Rkq	Rotor damper winding resistances (d and q axes)
phi	Prefix denotes linkage fluxes
Te	Electromagnetic torque
Tl	Load torque
visc	Torque due to friction
mom	Inertia torque
Jw	Rotor inertia
wm	Mechanical rotation speed
alpha	Mechanical rotor angle

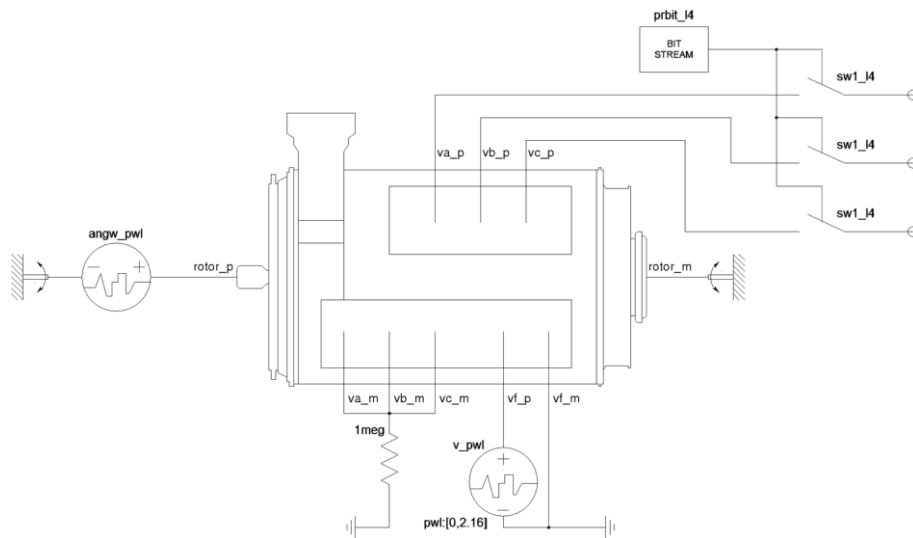


Figure 6.2 Synopsys/Saber BSG model simulation schematic

6.3 CIRCUIT PARAMETERS OF MODELS

Parameters for MSG models are determined using two ways:

- from calculations and verified by FEM simulations [1,8,13]
- from measurements results [55,56].

The distributions of self and mutual inductances are calculated using the BSG manufacture data sheet. The circuit parameters such as resistances and inductances (direct and quadrature axis values) are determined from measurements. Also from measurements (measured amplitudes of no load EMF waveform harmonics) the distribution of the air-gap length for salient-pole machine is calculated.

For the calculation of armature winding $MMF_a(\alpha)$ the skewing of the armature core slots is taking into account:

$$MMF_a(\phi_s) = \sum_{k=0}^n \frac{1}{n} MMF_{a1} \left(\phi_s - \frac{k}{n-1} \beta \right) \quad (6.1)$$

where $MMF_{a1}(\phi_s)$ is the armature winding MMF of one sheet of stator core assembly and n is number of stator core sheets in assembly. Figure 6.3 shows the skewing of stator slots.

Figure 6.4 shows the armature winding MMF distribution along the air-gap. The $MMFs$ of two studied main generator rotor solutions, the salient one and non-salient one were also calculated (figure 6.5 and figure 6.6). Furthermore it is assumed that all calculated $MMFs$ have apart from fundamental component only odd components. In figure 6.4, figure 6.5 and figure 6.6 figure 6.6 amplitudes of the calculated $MMFs$ are presented. The negative value of a harmonic means that it is shifted by 180 degrees from the fundamental component.

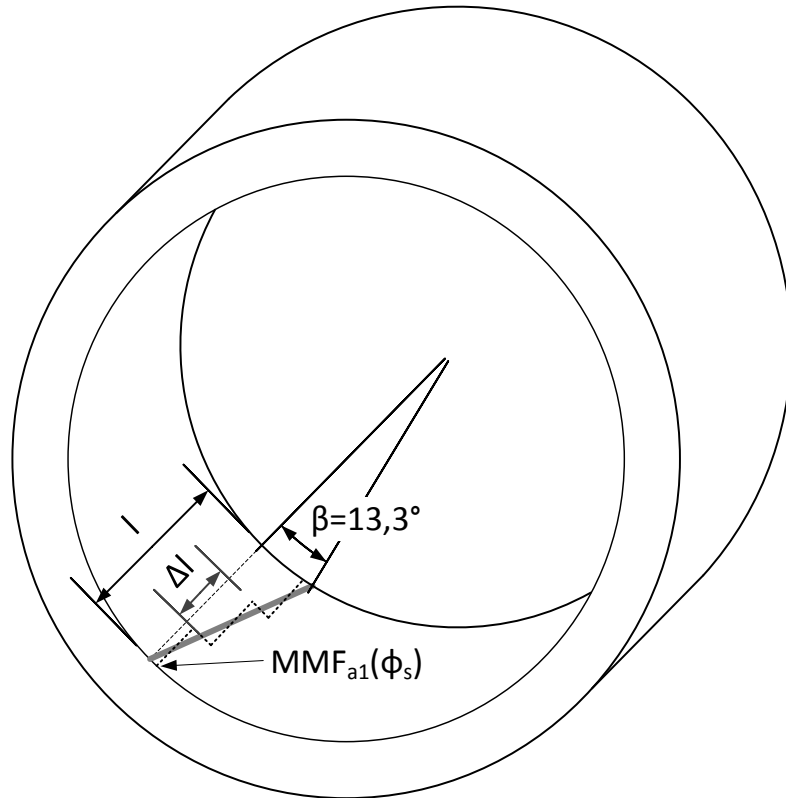


Figure 6.3 Skew of stator slot

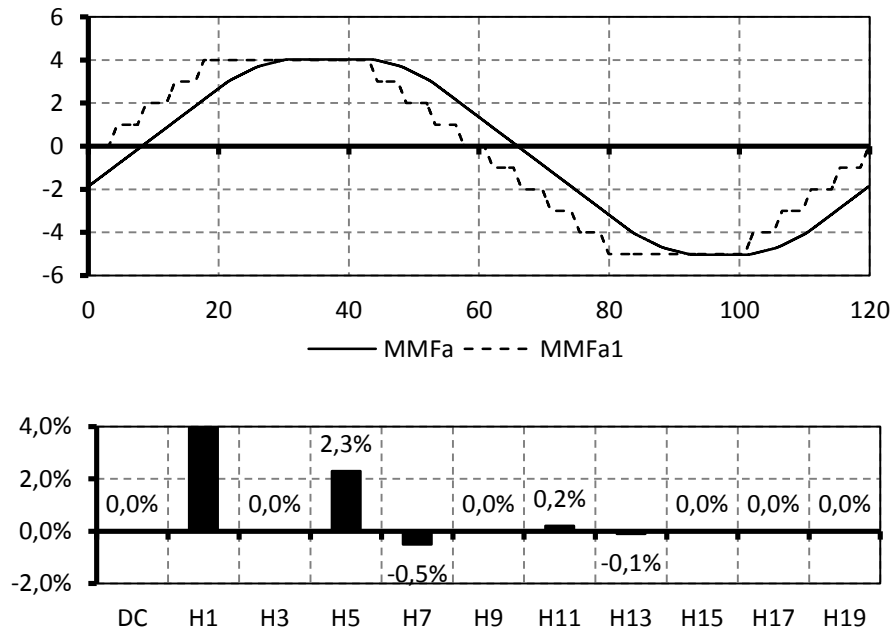


Figure 6.4 Armature winding (1/3 of machine) $MMF_a(\phi_s)$, assuming $I_s = 1A$.
Amplitudes of $MMF_a(\phi_s)$ harmonics: $A_{1s} = 4.7A(100\%)$

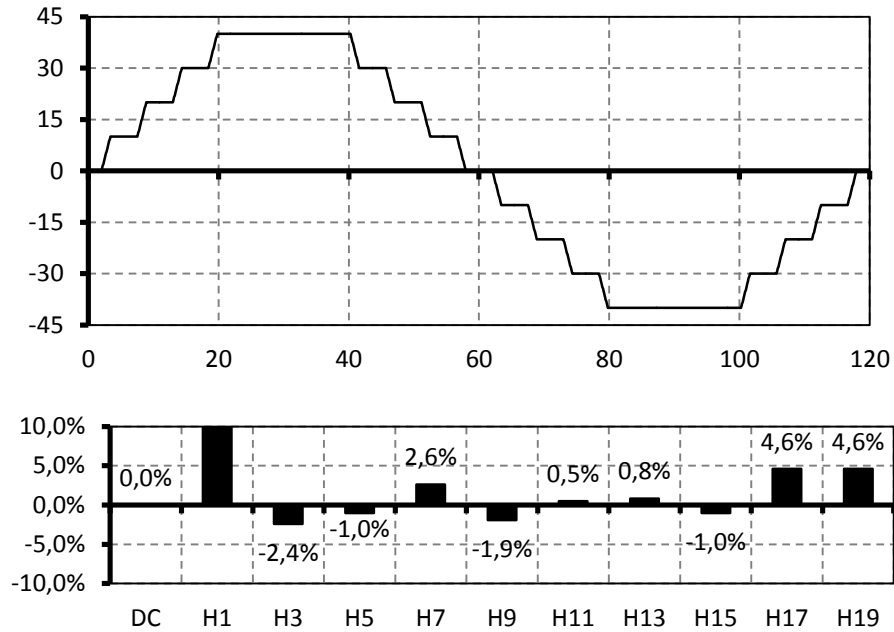


Figure 6.5 Designed prototype non-salient pole main generator field winding (1/3 of machine) $MMF_{fd}(\phi_r)$, assuming $I_{fd} = 1A$. Amplitudes of $MMF_{fd}(\phi_r)$ harmonics: $A_{1fd} = 41A(100\%)$

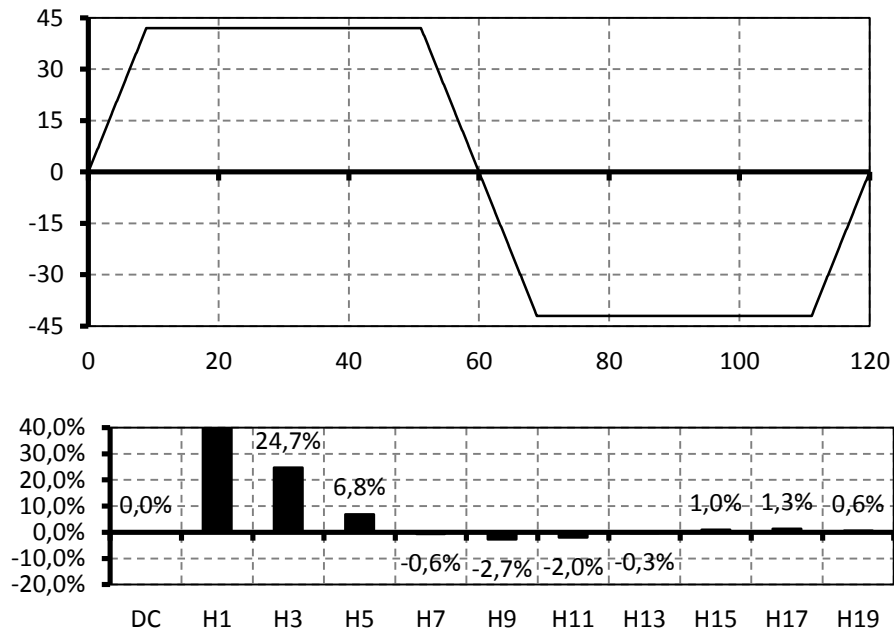


Figure 6.6 Commercial GT40PCz8 salient pole field winding (1/3 of machine) $MMF_{fd}(\phi_r)$, assuming $I_{fd} = 1A$. Amplitudes of $MMF_{fd}(\phi_r)$ harmonics: $A_{sp1fd} = 52A(100\%)$, where sp denotes salient-pole commercial BSG

To determine the coefficients α'_0, α'_1 (airgap length distribution) the BSG EMF (e_0) has been measured as a function of time and the harmonic analysis has been carried out (figure 6.7).

The instantaneous value of EMF e_{0as} can be expressed:

$$e_{0as} = \frac{d\psi_{as}}{dt} = (i_{fd}) \frac{dL_{asfd}(\theta_r)}{d\theta_r} \omega_r \quad (6.2)$$

knowing the mutual stator and rotor inductance $L_{asfd}(\theta_r)$ assuming only fundamental, 3rd and 5th harmonic are present:

$$\begin{aligned} L_{asfd}(\theta_r) &= L_{sf} \left(\frac{1}{2} (2\alpha'_0 + \alpha'_1 - \alpha'_1 A'_{3fd}) \sin(\theta_r) \right. \\ &\quad - \frac{1}{2} A'_{3s} (\alpha'_1 - 2\alpha'_0 A'_{3fd} + \alpha'_1 A'_{5fd}) \sin(3\theta_r) \\ &\quad \left. + \frac{1}{2} A'_{5s} (-\alpha'_1 A'_{3fd} + 2\alpha'_0 A'_{5fd}) \sin(5\theta_r) \right) \end{aligned} \quad (6.3)$$

The following expressions for the amplitudes of fundamental E_{0an1h} and 5th E_{0an5h} EMF harmonics (phase values for as winding), can be written respectively:

$$E_{0an1h} = L_{sf} i_{fd} 0.5 (2\alpha'_0 + \alpha'_1 - \alpha'_1 A'_{3fd}) \omega_r \quad (6.4)$$

$$E_{0an5h} = L_{sf} i_{fd} 2.5 A'_{5s} (-\alpha'_1 A'_{3fd} + 2\alpha'_0 A'_{5fd}) \omega_r \quad (6.5)$$

Using the equations (6.4) and (6.5) the values of the air-gap coefficients α'_0 and α'_1 for designed non salient pole main generator stage have been determined:

$$\alpha'_0 = \frac{2.5 A'_{5s} A'_{3fd} E_{0as1h} + 0.5 E_{0as5h} (1 - A'_{3fd})}{2.5 (A'_{3fd} + A'_{5fd} - A'_{3fd} A'_{5fd}) A'_{5s} i_{fd} L_{sf} \omega_r} \quad (6.6)$$

$$\alpha'_1 = \frac{5 A'_{5s} A'_{5fd} E_{0as1h} - E_{0as5h}}{2.5 (A'_{3fd} + A'_{5fd} - A'_{3fd} A'_{5fd}) A'_{5s} i_{fd} L_{sf} \omega_r} \quad (6.7)$$

For commercial salient-pole GT40PCz8 BSG the $A'_{x'fd}$ value is replaced by $A'_{sp'fd}$ from figure 6.6.

Apart from the parameters of all windings MMF s distributions of the no load EMF voltage of commercial salient pole GT40PCz8 BSG had to be studied in order to determine its harmonics: E_{0an1h} and E_{0an5h} needed for calculation of the air-gap length distribution parameters.

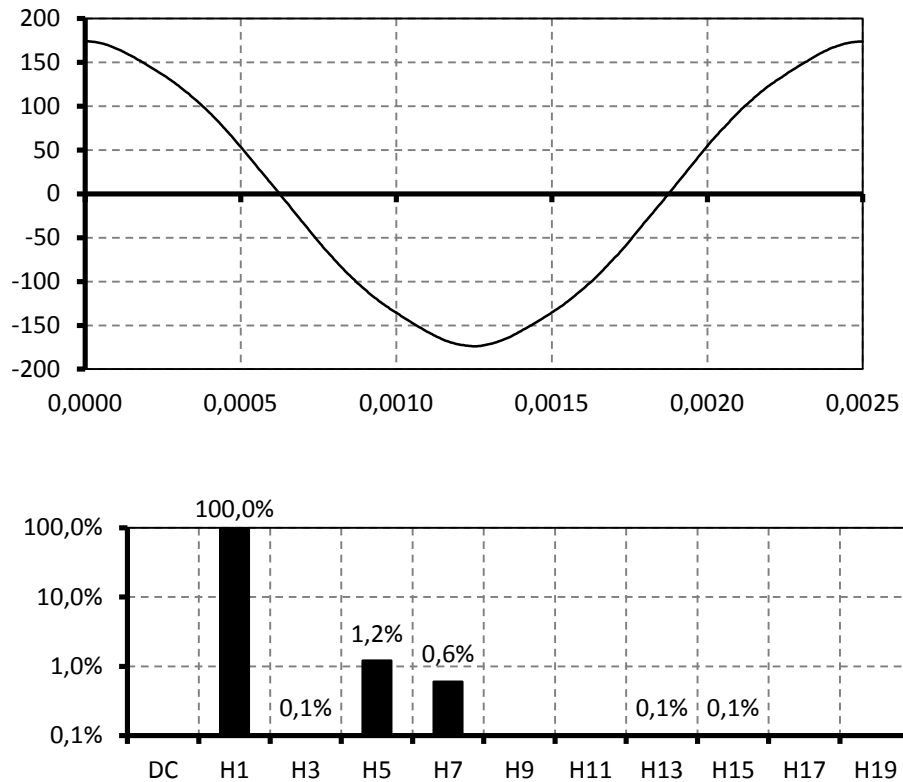


Figure 6.7 Commercial GT40PCz8 salient-pole BSG nominal no load phase voltage ($EMF_{as}(t)$) measurement.

Amplitudes of $EMF_{as}(t)$ harmonics: $E_{0an1h} = 171 V$ (100%)

As can be observed in figure 6.7 the 5'th harmonic is only harmonic which exceeds 1% of the fundamental component and was used for calculation of α'_0 and α'_1 .

Figure 6.8 shows the EMF and its harmonics for the prototype non-salient pole BSG. As can be observed the higher harmonics (3'rd and higher) are negligible.

For the analysis of designed prototype BSG a space monoharmonic model is sufficient.

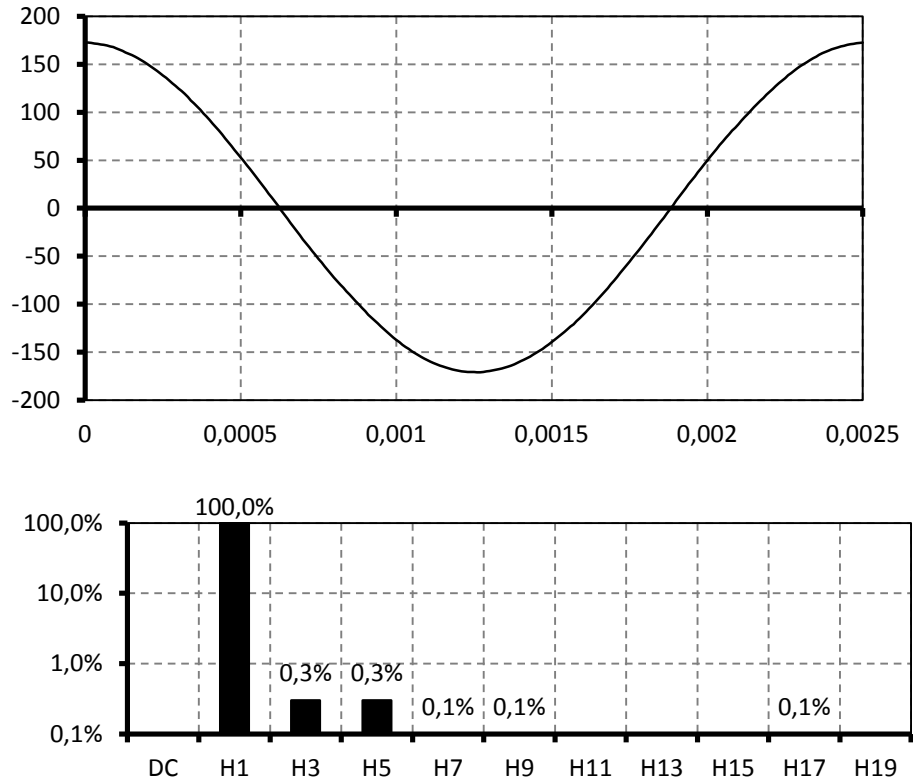


Figure 6.8 Designed cylindrical-rotor BSG nominal no load phase voltage ($EMF_{as}(t)$) measurement.

Amplitudes of $EMF_{as}(t)$ harmonics: $E_{0an1h} = 171 V$ (100%)

The resistances of the MSG armature and field are measured. The values of non saturated inductances are approximated from machine geometry (appendix B) and are established from measurements (appendix E). The damper cages circuit parameters are referred to field winding in order to decrease the disproportion in values of the inductances and resistances between the stator and rotor cages.

$$N'_{kd} = N'_{kq} = N'_{fd} \quad (6.8)$$

This helps with the numerical solver stability during simulations. The final circuit parameters for cylindrical-rotor and salient main generator of BSGs are as follows.

Salient-pole commercial GT40PCz8	Cylindrical-rotor prototype BSG:
number Lmd=907E-6	number Lmd=572E-6
number Lls=35E-6	number Lls=35E-6
number Lsfd=4.21E-3	number Lsfd=2.04E-3
number Lskd=605E-6	number Lskd=381E-6
number Lskq=605E-6	number Lskq=381E-6
number Lmfd=29.3E-3	number Lmfd=11E-3
number Lmkd=605E-9	number Lmkd=381E-6
number Lmkq=605E-9	number Lmkq=381E-6
number Lfdkd=4.21E-3	number Lfdkd=2.04E-3
number Llfd=262E-6	number Llfd=834E-6
number Llkd=19E-6	number Llkd=55E-6
number Llqq=29E-6	number Llqq=80E-6
number Rs=0.022	number Rs=0.022
number Rfd=0.31	number Rfd=0.31
number Rkq=6E-3	number Rkq=6E-3
number Rkd=6E-3	number Rkd=6E-3
number Rex=4.71	number Rex=4.71
number k _{iex} =30	number k _{iex} =30
number p=3	number p=3
number fe=400	number fe=400
number Bm=1m	number Bm=1m
number Jw=0.01	number Jw=0.01

The saturation of the magnetic materials is implemented like described in section 6.2 and is measured as average no load EMF RMS value curve in function of the exciter field current at constant speed of 8000rpm (figure 6.9). The nominal value of line to line voltage for the studied BSGs is 208V (dotted line on figure 6.9).

As explained in chapter 4, because of selected material for the prototype main generator field metal sheet core (M530-50A) and the prototype building process (laser cutting) the commercial BSG has a no load nominal excitation current of about 0.5A and the designed prototype of 1.05A.

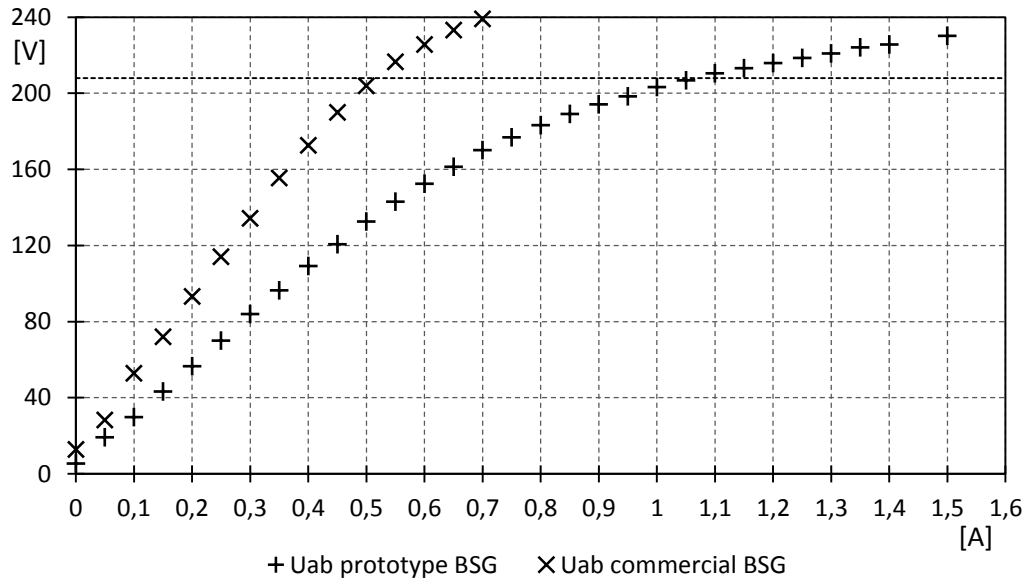


Figure 6.9 The no load EMF (line to line value) in function of exciter field current for commercial generator (Uab commercial GT40PCz8) and prototype generator (Uab prototype BSG) BSG

6.4 SUMMARY

The BSG models elaborated using MAST Language are presented in appendix D. Calculated parameters of commercial and prototype generator are implemented in Synopsys/Saber. The fundamental 3rd and 5th space harmonics of stator and rotor MMF are included in model as well as average value and first harmonic of air-gap length distribution for the salient-pole machine. The saturation of magnetic core is modelled by coefficient K_{sat} in MAST language model. This coefficient is calculated using the total magnetising current.

7 DESIGN OF BSG TEST-BENCH

7.1 INTRODUCTION

In this chapter the design of the BSG test-bench is presented. The idea for presented solution of the test-bench is drawn is based on the existing test-bench in laboratory of the Faculty of Ocean Engineering and Ship Technology, where commercial generators GT40PCz8 are tested. In order to decrease the costs of the entire test-bench a DC motor was selected as a prime mover.

7.2 TEST-BENCH DESIGN

Most difficult part of designing the test bench was achieving the rotating speed of 8000rpm and power output of 50% of nominal generator power (~16kW). As prime mover for designed prototype BSG a DC motor was used. Parameters of this motor are presented in table 7.1.

Table 7.1 DC machine supplying BSG:

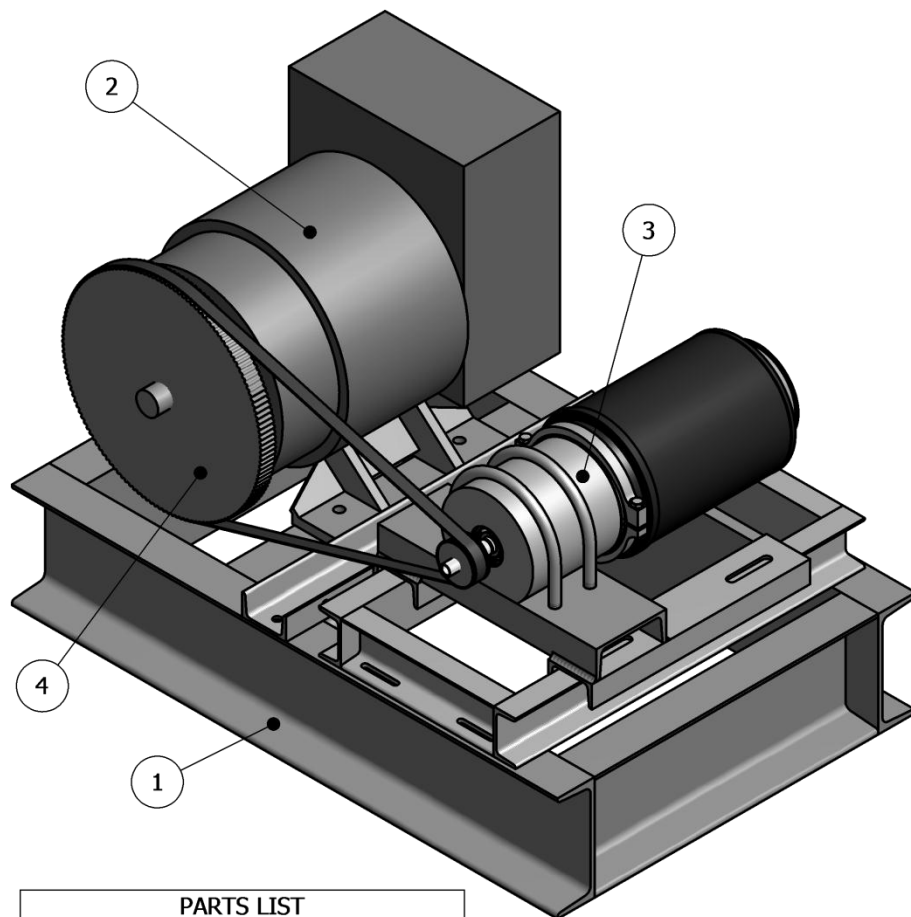
Parameter	Value	Description
P_n	24kW	Nominal power of the machine
I_{an}	124A	Nominal armature current
U_{an}	220V	Nominal armature voltage
n_n	1450rpm	Nominal rotation speed
I_{fn}	1.2A	Nominal excitation current
U_{fn}	220	Nominal excitation voltage

In order to achieve speed of 8000rpm a synchronous belt transmission was selected. The parameters of the transmission are presented in table 7.2.

Table 7.2 Synchronous belt transmission parameters:

Parameter	Value
Speed ratio	5.54 up
Low speed	1450rpm
High speed	8030.8
Rated load	60.31kW
Belt pull	1076N
Rim/Belt Speed	27,8 m/s

Figure 7.1 shows the concept of the test bench based on selected DC motor and belt transmission. Detailed documentation of this concept is in appendix F.



PARTS LIST	
ITEM NUMBER	PART NAME
1	Base
2	DC Motor
3	BSG
4	Belt Transmission

Figure 7.1 View of the concept of the test bench

The main components of the test-bench are: DC motor (2) and the prototype BSG (3). The generator GT40PCz8 enclosure is a flange mounted case. Figure 7.2 shows the view of generator housing with flange mounting and the shaft on the right.

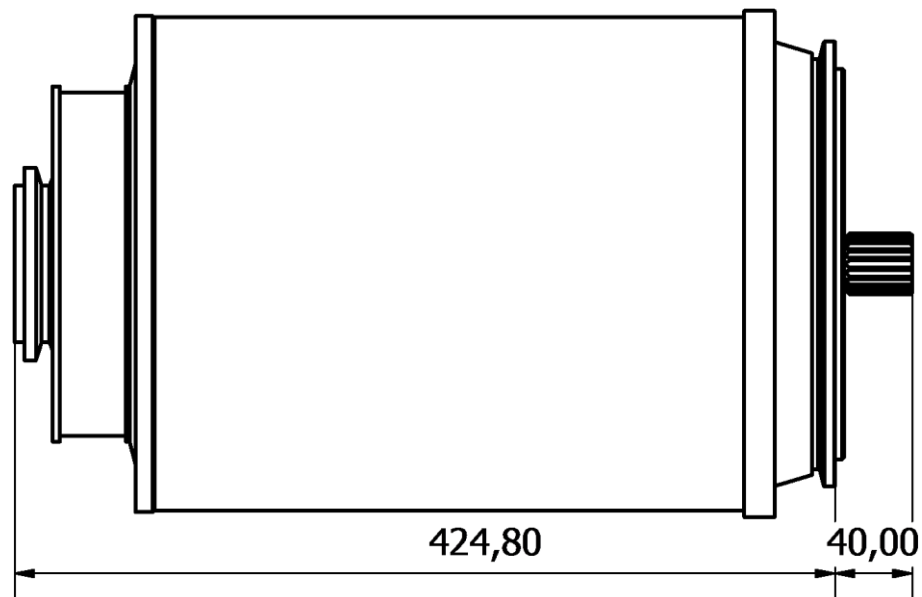


Figure 7.2 BSG enclosure view

The shaft of the machine consists of two parts – the inner shaft and the outer shaft. On the outer shaft component all rotors are placed for the PMG subexciter, the exciter and the main generator. Figure 7.3 shows BSG rotor parts including inner and outer shafts.

The inner shaft is powered from external shaft through a spline joint. This allows the BSG to operate in environment where it is under high forces in different direction without stressing the joint or the shaft. In a combat helicopter where BSG GT40PCz8 is used it is under extreme g-forces in all axes. Figure 7.4 shows the inner shaft of the BSG with its spline joint.

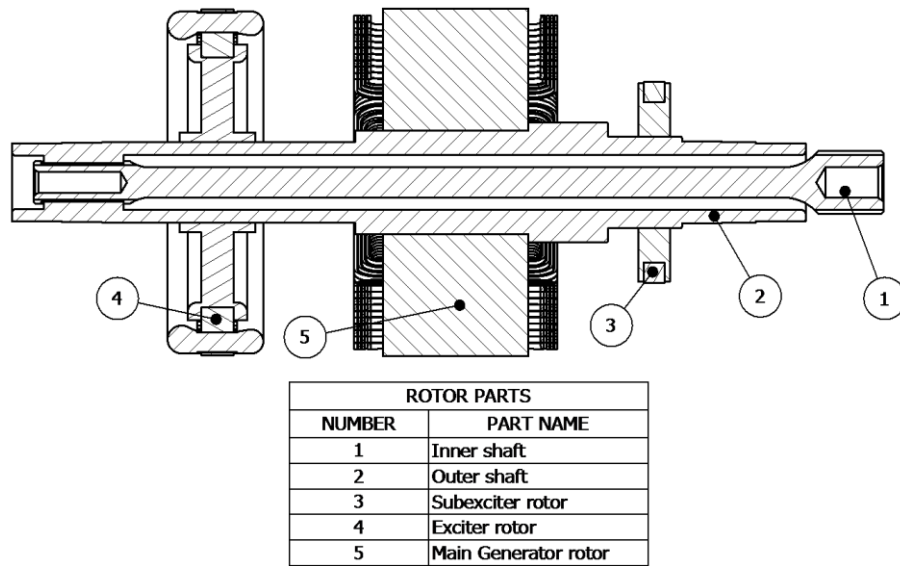


Figure 7.3 BSG rotor parts

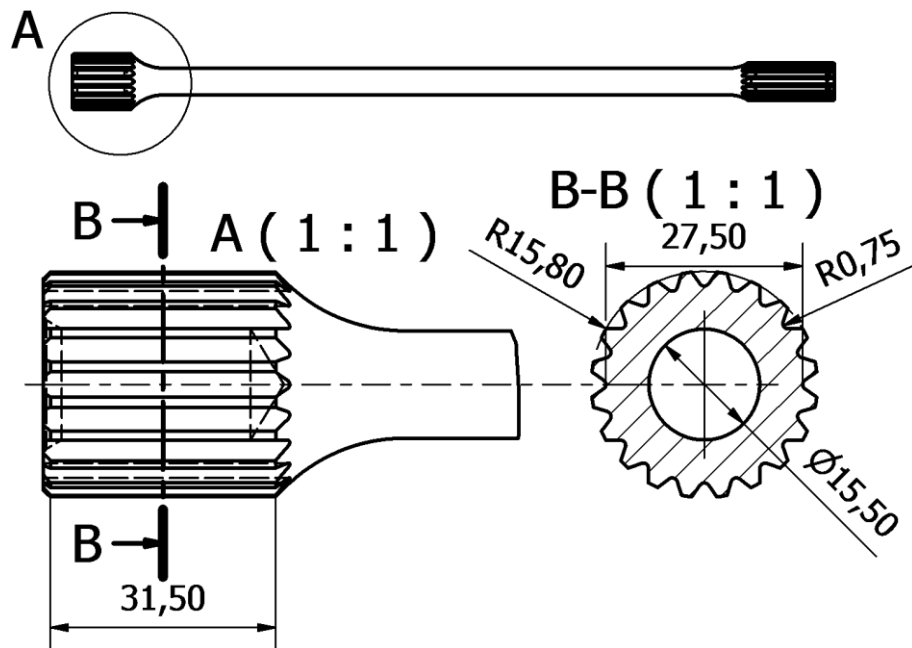


Figure 7.4 BSG inner shaft

Thanks to cooperation with Military Aviation Works No. 1 J.S.C. (MAW-1 J.S.C.) in Łódź and the Military Property Agency of Poland (donated the external part of generator spline joint - part of the gear box) it was able to design BSG mechanical coupling. Figure 7.5 shows the selected shaft of the MI-24 helicopter gearbox.

The spline connection is the same as in MI-28 helicopter in which the commercial BSG are applied.

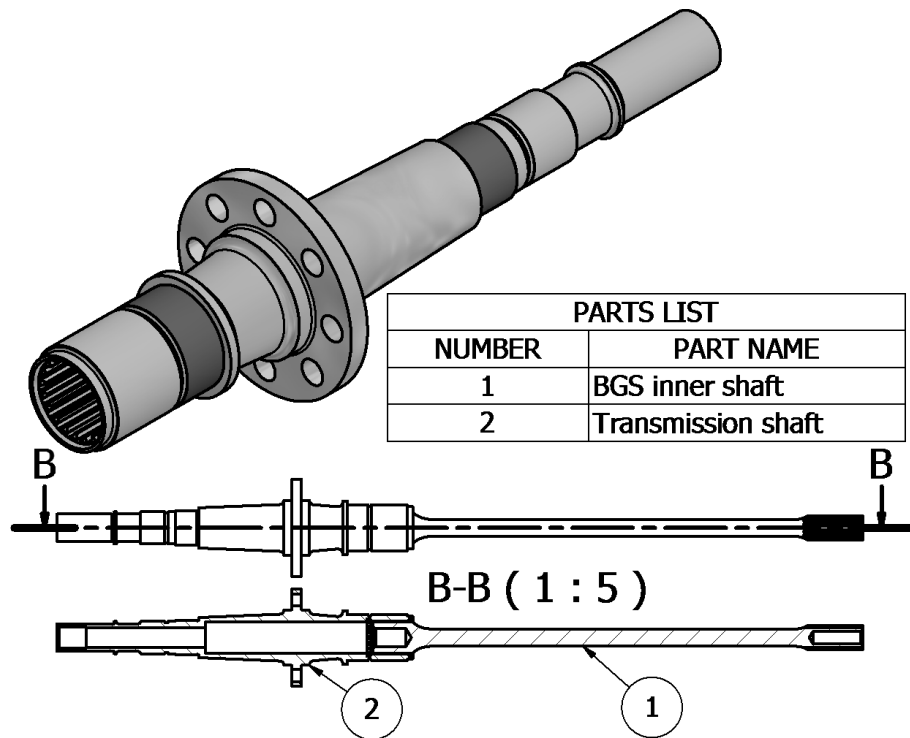


Figure 7.5 Transmission shaft for BSG from MI-24 helicopter

7.3 MEASUREMENTS ON THE TEST BENCH

A series of measurements were conducted on designed test bench (figure 7.6).

This test has included steady state operation for:

- no load condition,
- symmetrical 3 phase short circuit condition,
- load condition.

The transient state measurements has included:

- symmetrical 3-phase short circuit,
- load switching on.

At no load condition the load (balanced impedance load – Z) was disconnected (S1 switch open – S1 is Moeller Eaton PN2-160 switch).

In the short circuit test the impedance load was equal zero (shorted terminals of the 3 phase switch S1).

In power load test the load impedance Z had a resistive component of 0.8 ohm and reactive component of 0.15 ohm (for 400 Hz). The value of reactive component was established after the measurement by calculation the power factor from phase voltage and line current. The value of this reactive component includes inductance of the entire load circuit connected to L1 L2 L3 main generator terminals.

Measurement of the subexciter EMF frequency is conducted in order to observe the rotational speed of the BSG.

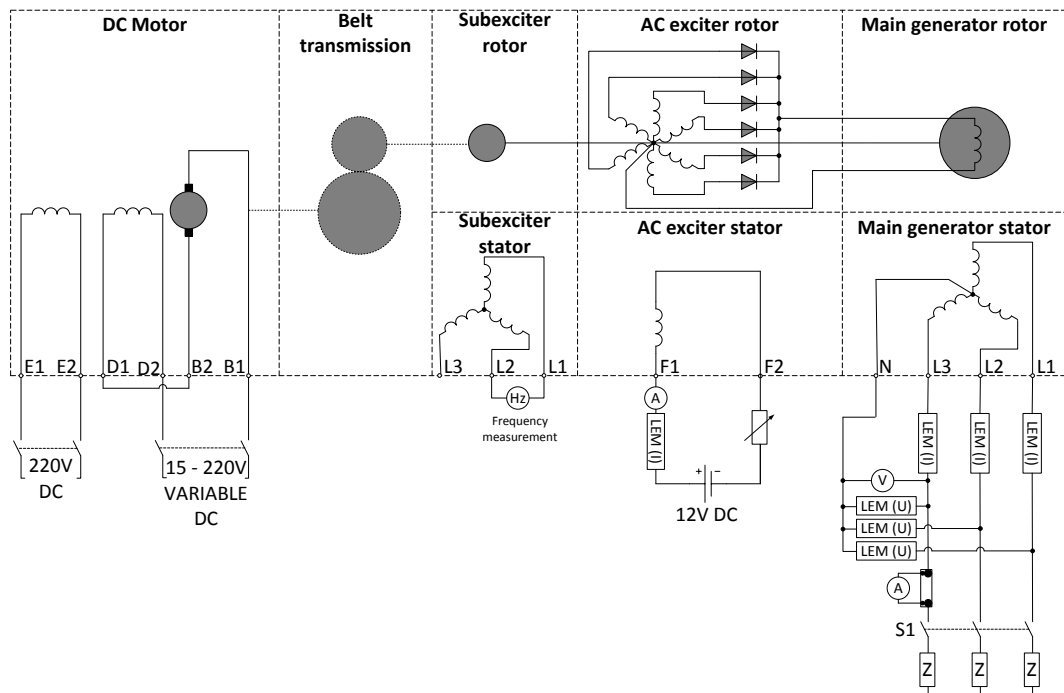


Figure 7.6 Test bench measurement schematic

7.4 SUMMARY

Designed test-bench was built by the “EPiMP” company [115]. During the construction process some changes needed to be applied to the construction of the transmission shaft enclosure. The transmission belt is a Gates PwerGrip GT2 8M which width is 30mm was selected. This drive belt is capable of transferring

power up to 50kW in presented configuration. However belt linear speed in this configuration reaches 27.8m/s and is near the limit for this configuration. That means that for achieving higher speed the test bench would have to be modified.

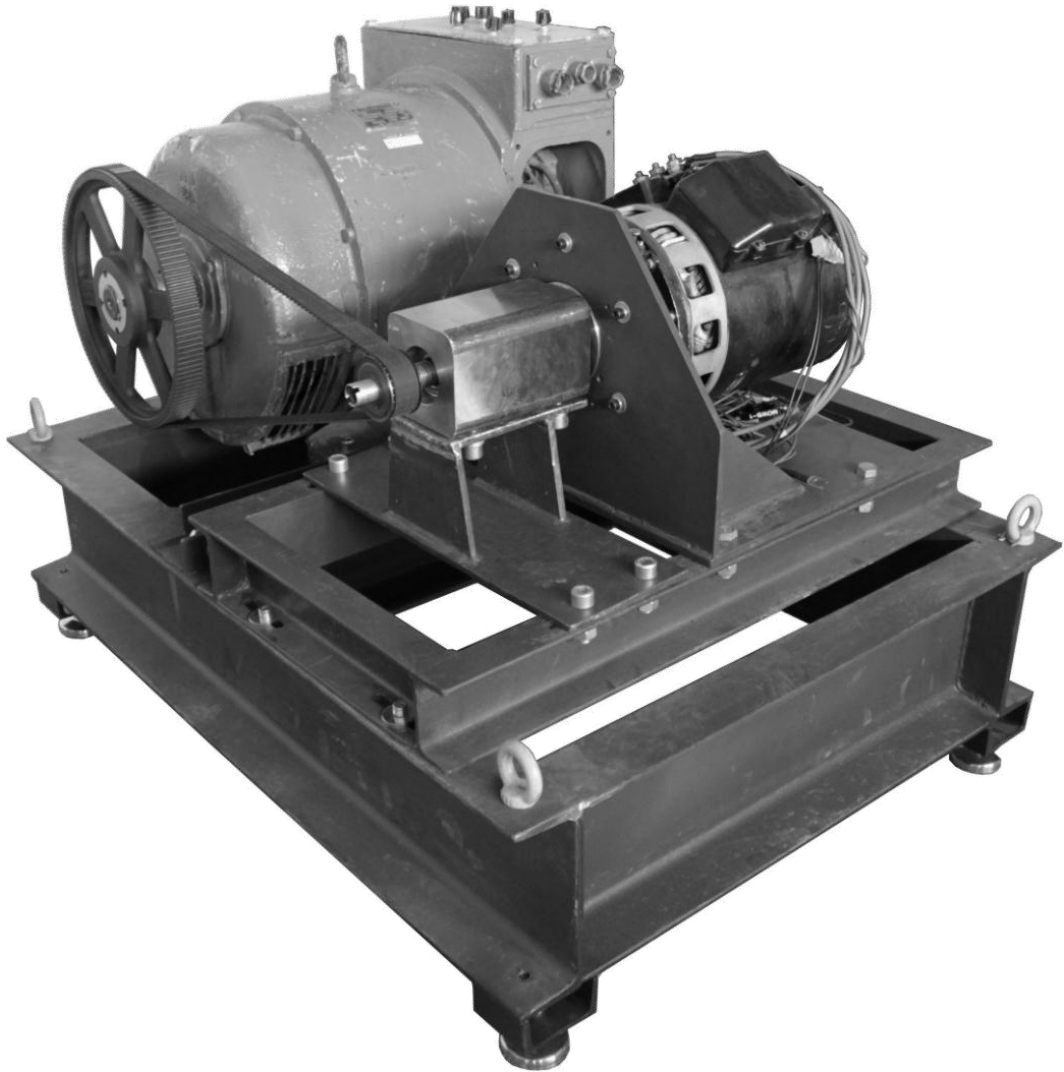


Figure 7.7 Built test bench

The selected bearing for that enclosure were 6306 and 6208, both bearings capable of sustaining 8000rpm constant speed. Selected belt transmission system does not require additional tensioning pulleys, as it was considered earlier in the design process.

8 EXPERIMENTAL ANALYSIS OF BSGS – MEASUREMENTS AND MODEL VERIFICATION

8.1 INTRODUCTION

One of the most important elements in the application of AEPS simulation to design practice is the validation of the simulation results. The prototype GT40PCz8 generator and the commercial generator GT40PCz8 analyses by simulation and empirical testing shall be presented to prove that the Synopys/Saber models' output behaviour have sufficient accuracy for their intended purpose or use over the domain of intended application. It should be noted that even though an insufficient accuracy occurs, this may be not due to simulation errors but due to the inadequate and incorrect data, necessary for model building and testing.

A comparison between the simulation and empirical results has been carried out for the following BSG performances:

- no load at steady state,
- 3-phase short circuit current at steady state,
- load at steady state,
- 3-phase short circuit at transient,
- power load switching on at transient.

These BSG study and operating conditions were selected for thorough verification of the procedures and generator models.

The analysis have been carried out for the prototype generator and for the commercial generator GT40PCz8. Both measurements were conducted at nominal speed of 8000rpm. As a load for the measurements a 3-phase resistor was used. However, the resistance values for test on built test bench and for test bench in laboratory of the Faculty of Ocean Engineering and Ship Technology were different, due to the fact of using different equipment (load resistor).

8.2 NO LOAD STEADY STATE

8.2.1 NO LOAD VOLTAGE FOR COMMERCIAL GENERATOR GT40PCz8

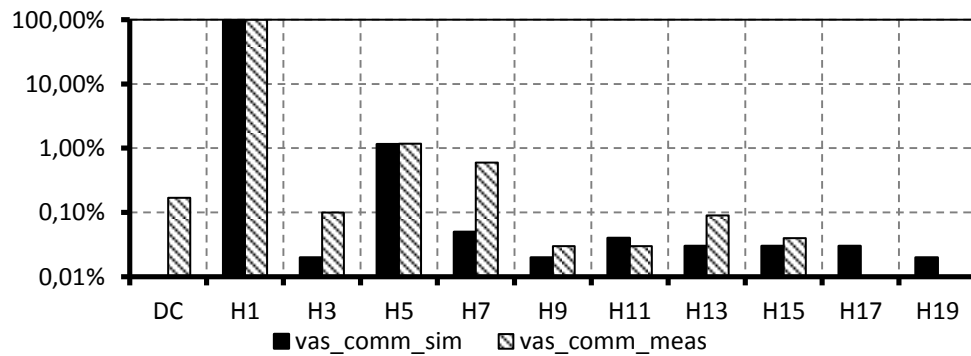
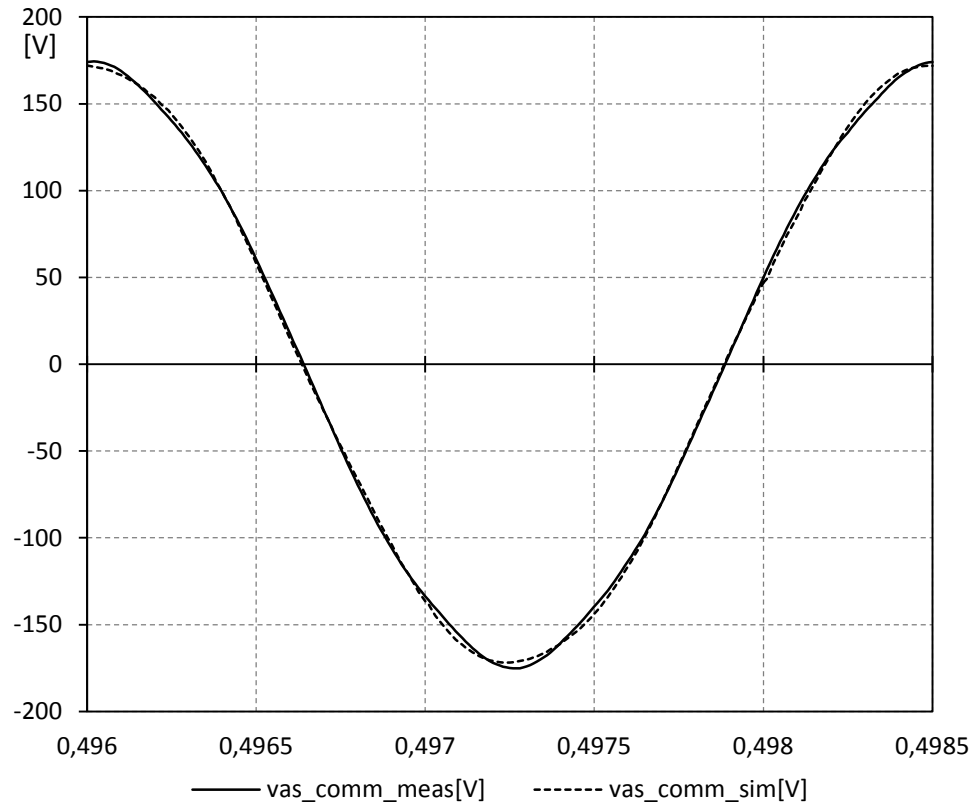


Figure 8.1 No load voltage waveform and harmonics of the commercial GT40PCz8:

vas_comm_meas – measured armature phase voltage,
vas_comm_sim – simulated armature phase voltage

Table 8.1 Parameters of no load voltage at steady state for commercial GT40PCz8

Parameter	Measurement	Simulation	Difference
Voltage fundamental component amplitude	172.02 V	172.60 V	0.34%
Voltage 3 rd harmonic component amplitude	0.17 V	0.04 V	0.08%
Voltage 5 th harmonic component amplitude	2.02 V	2.01 V	0.01%

As can be observed in figure 8.1 the model includes apart from the fundamental component also the 5th harmonic of the stator and rotor MMFs. Table 8.1 shows the amplitudes of the commercial salient pole GT40PCz8 BSG voltage in no load conditions. As can be observed the third harmonic amplitude level is negligible. The 5th harmonic has amplitude of 1.17% of fundamental component. The difference between measurement and simulation is low.

The difference between measured and simulated values is calculated as a relative error referred to fundamental component:

$$\delta = \frac{|x_{measured} - x_{simulated}|}{|x_{measured \text{ fundamental component}}|} \times 100\% \quad (8.1)$$

8.2.2 NO LOAD VOLTAGE FOR PROTOTYPE BSG.

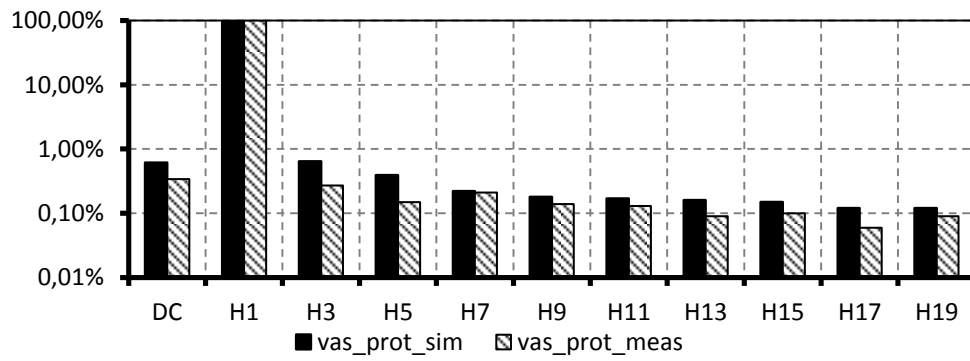
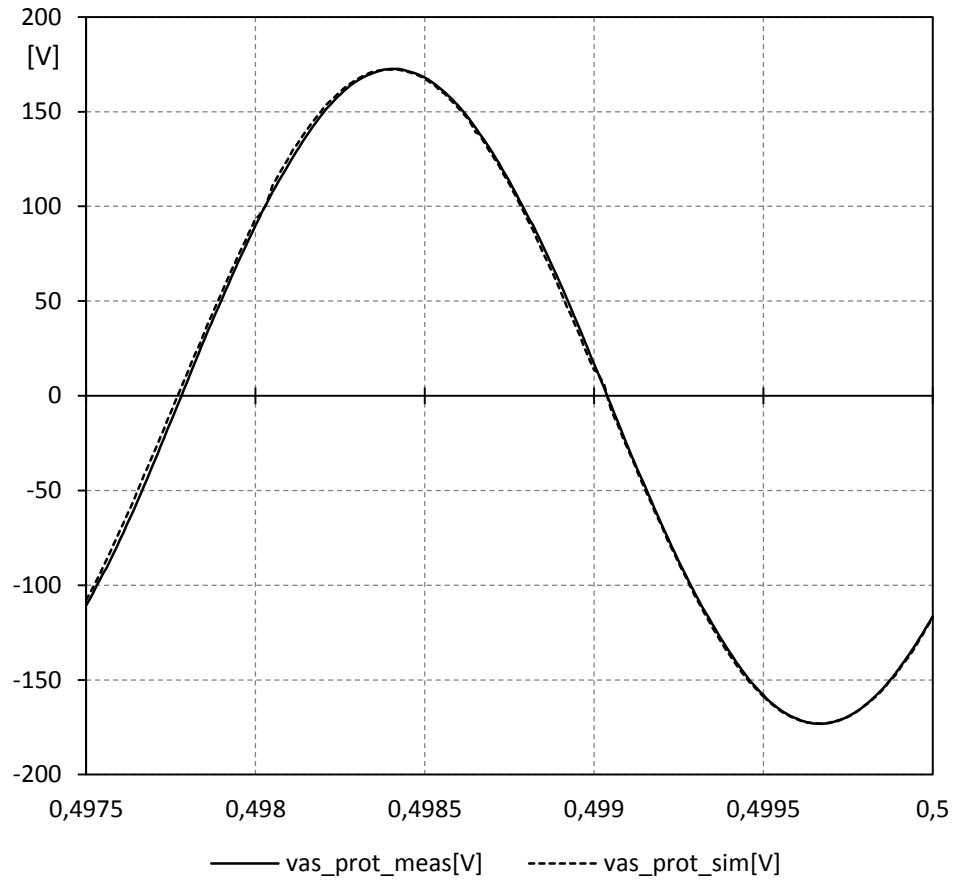


Figure 8.2 No load voltage waveform and harmonics of the prototype BSG:
 vas_prot_meas – measured armature phase voltage,
 vas_prot_sim – simulated armature phase voltage

Table 8.2 Parameters of no load voltage at steady state for prototype BSG

Parameter	Measurement	Simulation	Difference
Voltage fundamental component amplitude	172.56 V	172.77 V	0.12%
Voltage 3 rd harmonic component amplitude	0.46 V	1.11 V	0.38%
Voltage 5 th harmonic component amplitude	0.26 V	0.67 V	0.24%

In developed prototype the level of higher harmonics is very low (less than 1% of the fundamental component). Table 8.2 shows the amplitudes of voltage at no load conditions of the prototype BSG. For this BSG a model incorporating only the fundamental frequency harmonic is as adequate as developed model in terms of poliharmonic character of air-gap flux distribution.

8.3 3 PHASE SHORT CIRCUIT STEADY STATE

8.3.1 STEADY STATE SHORT CIRCUIT FOR COMMERCIAL GT40PCz8

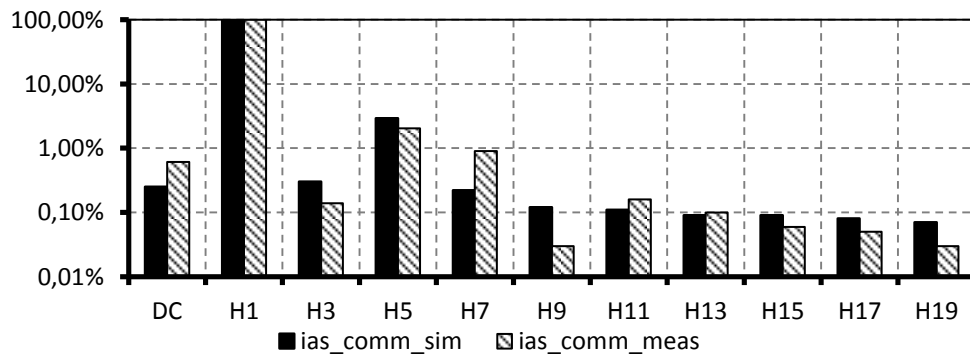
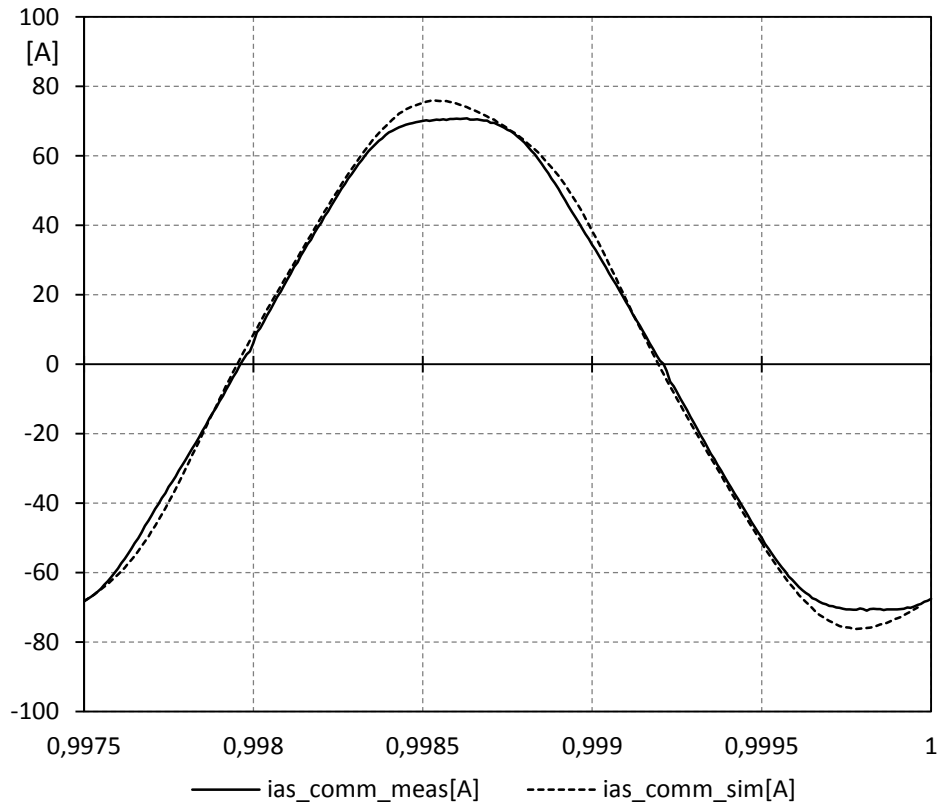


Figure 8.3 3 phase short circuit waveform and harmonics of the commercial GT40PCz8:

ias_comm_meas – measured armature line current,
ias_comm_sim – simulated armature line current

Table 8.3 Parameters of short circuit at steady state for commercial GT40PCz8

Parameter	Measurement	Simulation	Difference
Current fundamental component amplitude	72.86 A	75.93 A	4.21%
Current 3 rd harmonic component amplitude	0.10 A	0.23 A	0.18%
Current 5 th harmonic component amplitude	1.49 A	2.22 A	1.00%

As for no load EMF measurement also in symmetrical 3 phase short circuit waveform for the commercial BSG the 5th harmonic has a noticeable value. In measurement it is equal to 2.05% and in simulation to 2.92% of fundamental component (figure 8.3). The difference in measurements and simulations can be explained by simplifications made in developed model – like assumption that entire machine and all harmonics have the same level of saturation. During the no load operation some parts of the machine can have different level of saturation and in short circuit test the demagnetising armature reaction significantly decreases the linkage flux amplitude thus causing that the machine operates in nonsaturated state.

8.3.2 STEADY STATE SHORT CIRCUIT FOR PROTOTYPE BSG

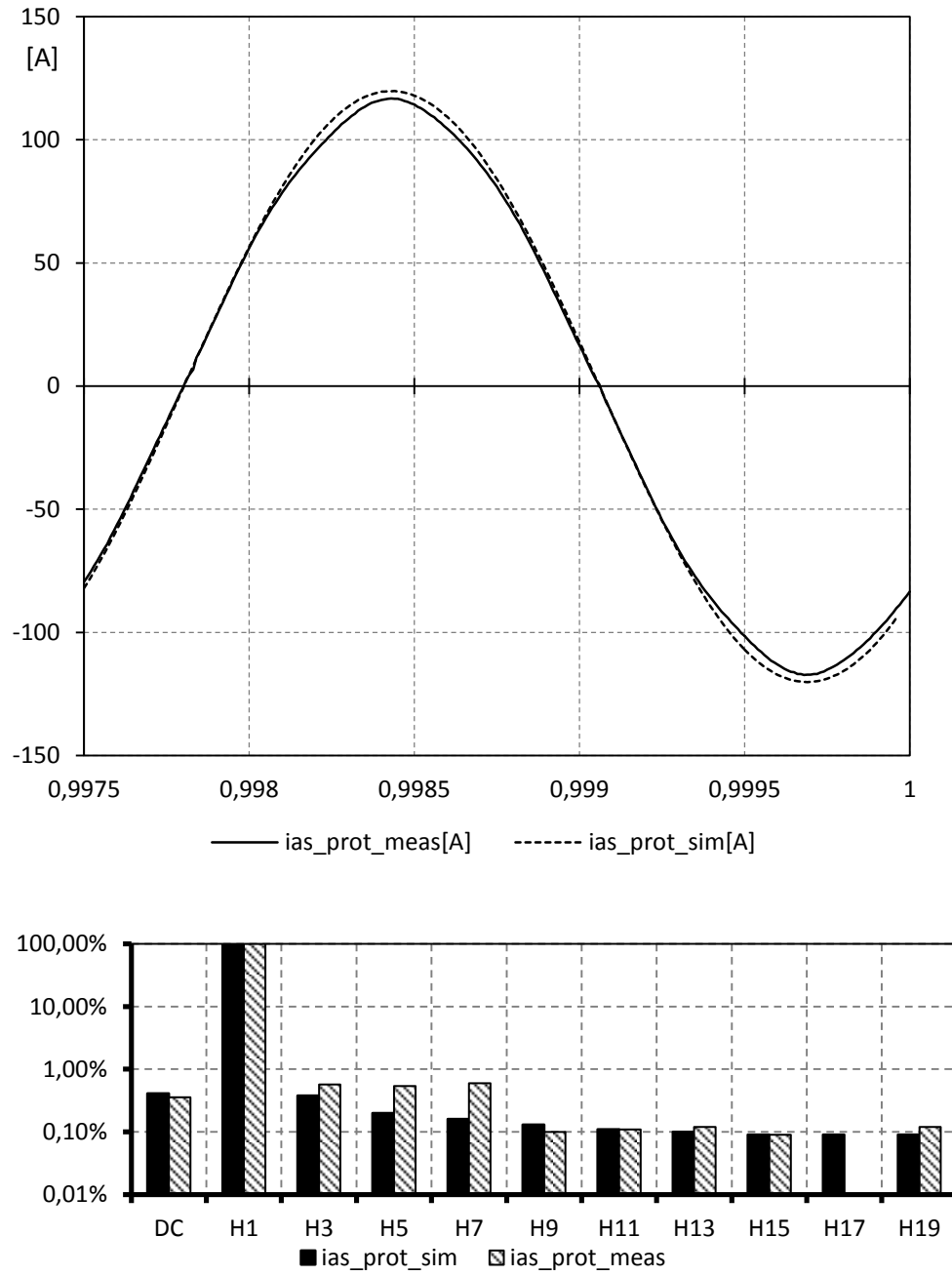


Figure 8.4 3 phase short circuit current waveform and harmonics of the prototype BSG:

**ias_prot_meas – measured armature line current,
ias_prot_sim – simulated armature line current**

Table 8.4 Parameters of short circuit at steady state for prototype BSG

Parameter	Measurement	Simulation	Difference
Current fundamental component amplitude	115.56 A	119.87 A	3.73%
Current 3 rd harmonic component amplitude	0.66 A	0.46 A	0.17%
Current 5 th harmonic component amplitude	0.62 A	0.24 A	0.33%

As in no load EMF measurement also in symmetrical 3 phase short circuit waveform for the prototype BSG the higher harmonics amplitudes of armature current have negligible levels referred to fundamental component.

8.4 LOAD STEADY STATE

8.4.1 STEADY STATE LOAD VOLTAGE AND CURRENT FOR COMMERCIAL GT40PCz8

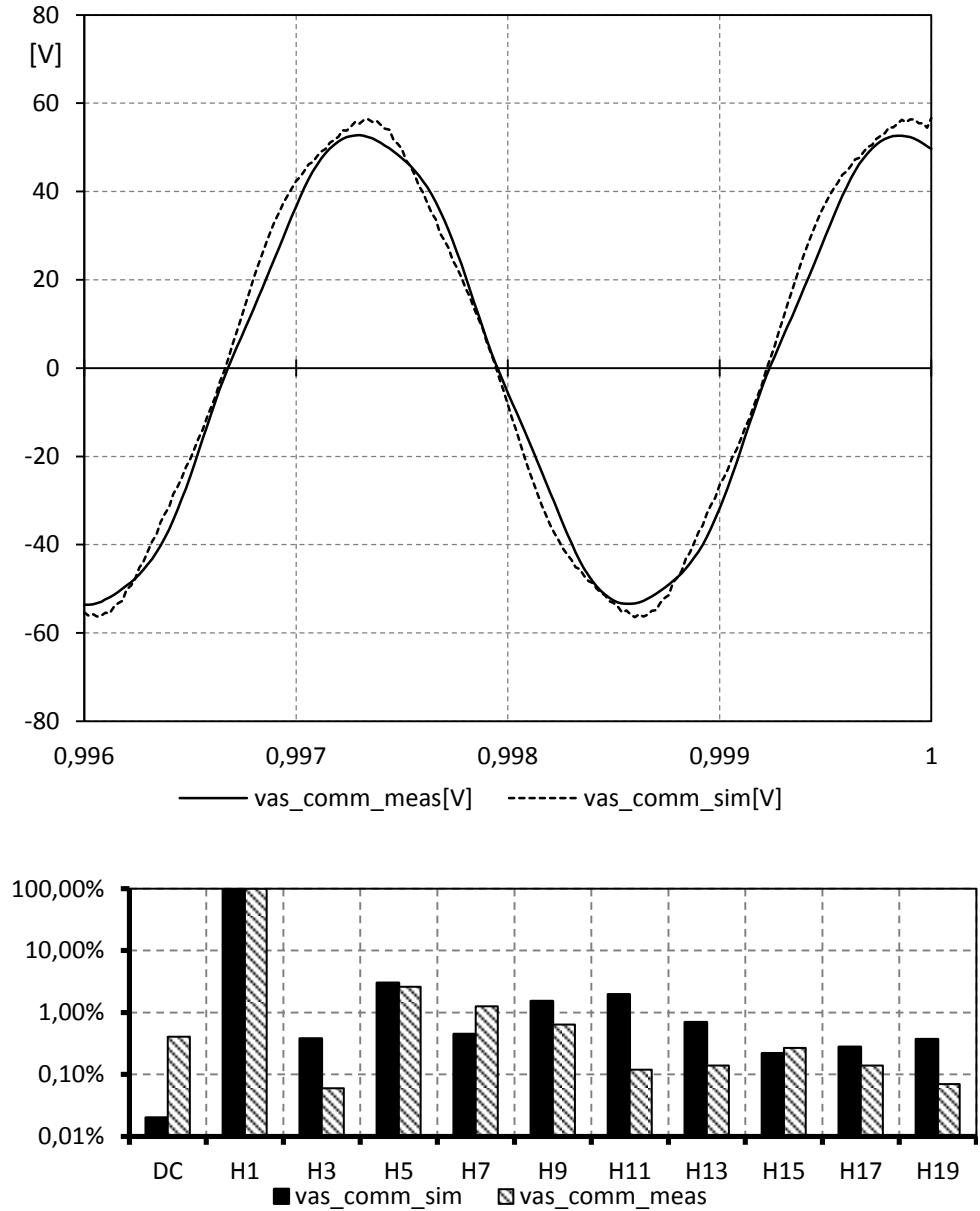


Figure 8.5 Waveform and harmonics of armature voltage at load conditions for the commercial GT40PCz8 (balanced delta connected load $R = 2.4$ ohm, $X = 0.64$ ohm, $PF = 0.96$):

vas_comm_meas – measured armature phase voltage,
vas_comm_sim – simulated armature phase voltage

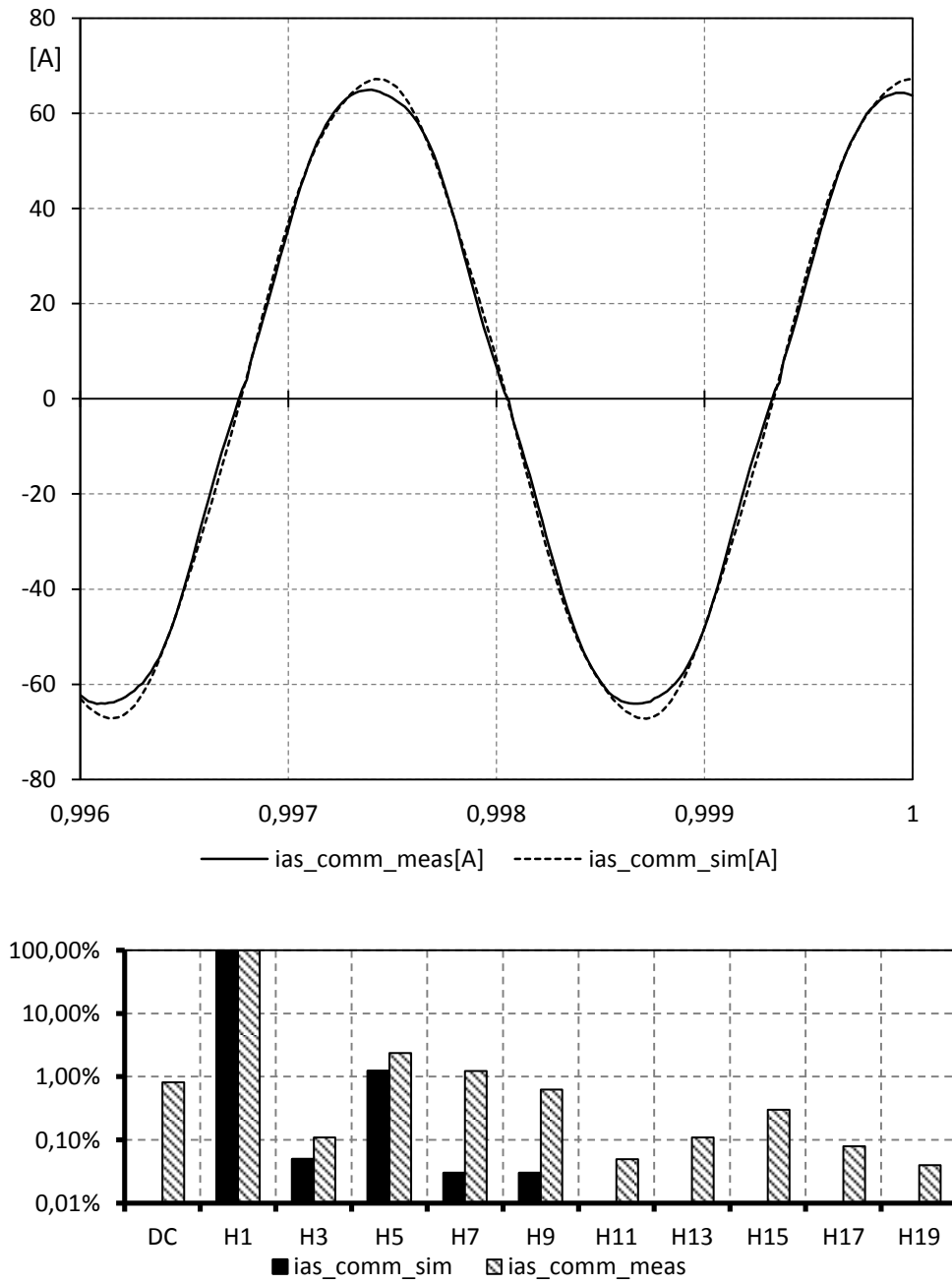


Figure 8.6 Waveform and harmonics of armature current at load conditions for the commercial GT40PCz8 (balanced delta connected load $R = 2.4$ ohm, $X = 0.64$ ohm, $PF = 0.96$):

ias_comm_meas – measured armature line current,
ias_comm_sim – simulated armature line current

Table 8.5 Voltage parameters for load condition at steady state for commercial GT40PCz8 BSG

Parameter	Measurement	Simulation	Difference
Voltage fundamental component amplitude	53.38 V	55.59 V	4.14%
Voltage 3 rd harmonic component amplitude	0.03 V	0.21 V	0.34%
Voltage 5 th harmonic component amplitude	1.40 V	1.67 V	0.51%

Table 8.6 Parameters of load condition current in steady state for commercial GT40PCz8 BSG.

Parameter	Measurement	Simulation	Difference
Current fundamental component amplitude	65.61 A	67.61 A	3.05%
Current 3 rd harmonic component amplitude	0.07 A	0.03 A	0.06%
Current 5 th harmonic component amplitude	1.55 A	0.84 A	1.08%

As in previous tests the 5th harmonic in commercial BSG is present in power load performance. The measurement is conducted in steady state after power load connection. There is no excitation current regulator and the excitation current has the same value as in no load conditions. Because of armature reaction the amplitude of fundamental frequency component of armature voltage is equal to 53.38V (figure 8.5) and 32% of nominal phase voltage amplitude. The active power in load is 5.04kW And the power factor is 0.96. For load a delta connected resistor was used, with resistance of 2.4ohm in each branch. The reactive power is present due to long connections, the construction of the resistor and the leakage inductance of the machine. The difference in voltage and current 5th harmonic may be caused by simplifications in the model (uniform level of saturation in the entire magnetic core). However the difference in 5th harmonic of the current between measurement and simulation in reference to the fundamental frequency component is 1.2% (figure 8.6).

8.4.2 STEADY STATE LOAD VOLTAGE AND CURRENT FOR PROTOTYPE BSG

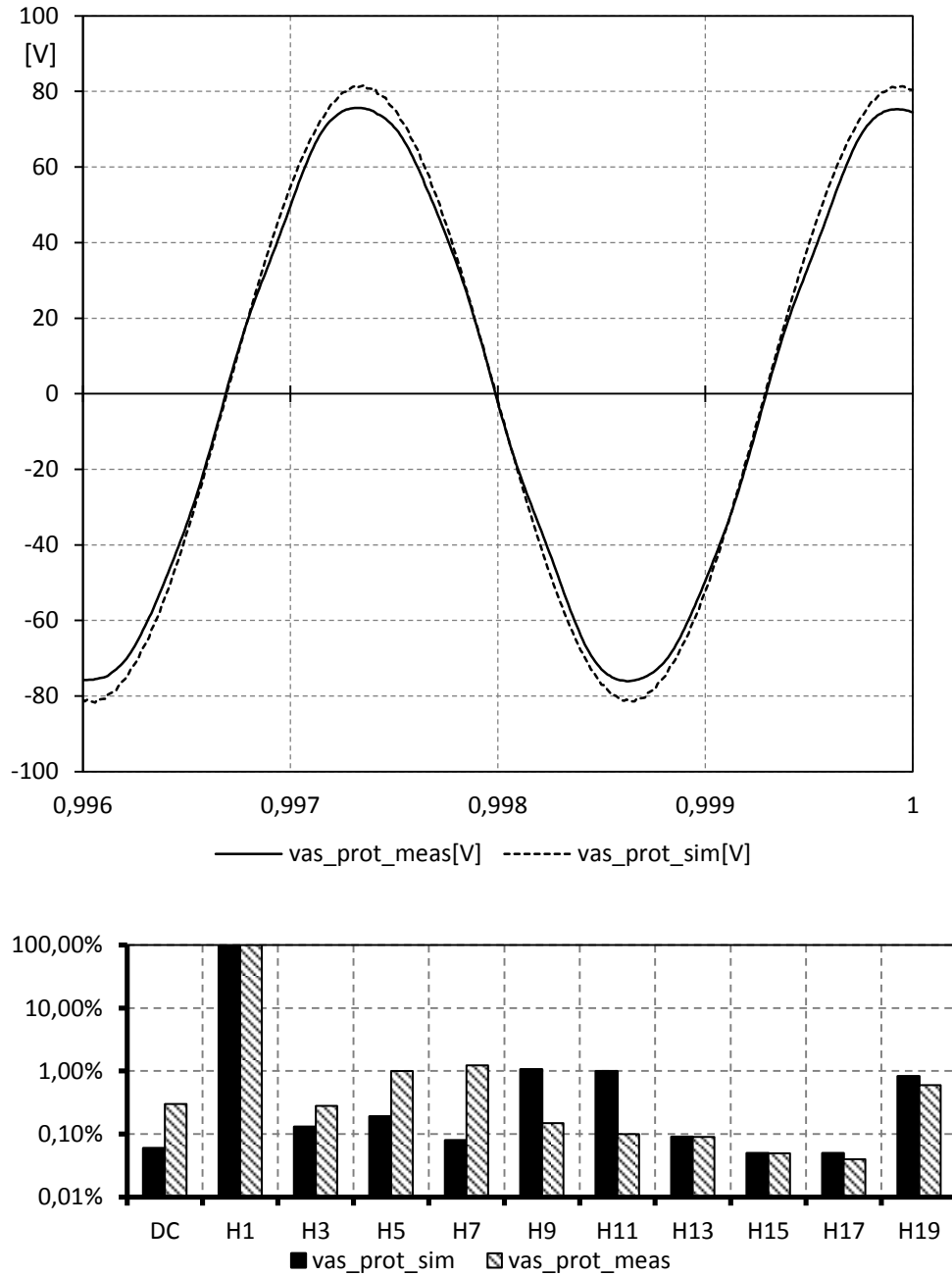


Figure 8.7 Waveform and harmonics of armature voltage at load conditions for the prototype BSG ($R = 0.8 \text{ ohm}$, $X = 0.15 \text{ ohm}$, $PF = 0.98$):
vas_prot_meas – measured armature phase voltage,
vas_prot_sim – simulated armature phase voltage

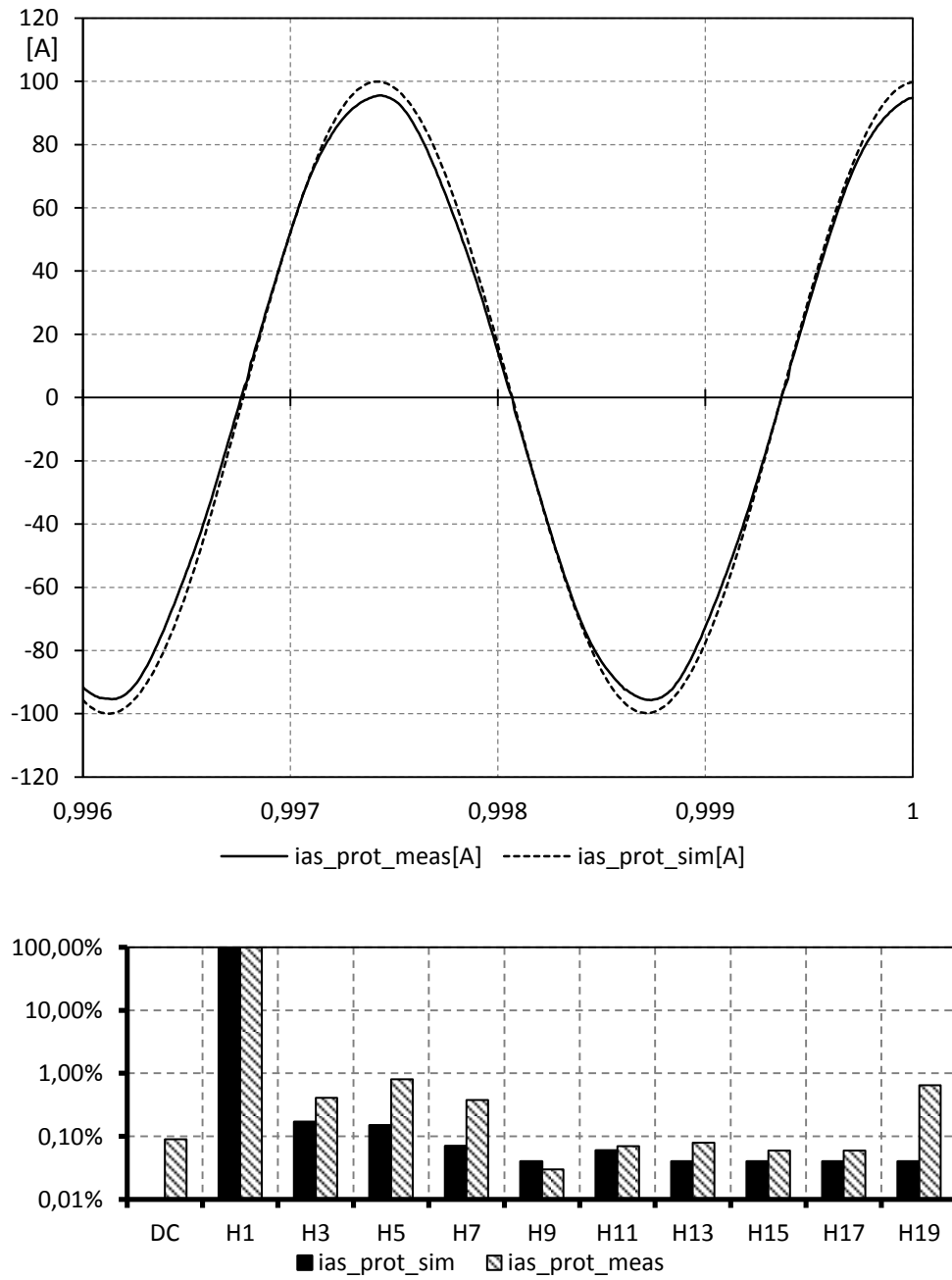


Figure 8.8 Waveform and harmonics of armature current at load conditions for the prototype (BSG $R = 0.8$ ohm, $X = 0.15$ ohm, $PF = 0.98$):
 $i_{as_prot_meas}$ – measured armature line current,
 $i_{as_prot_sim}$ – simulated armature line current

Table 8.7 Parameters of load condition voltage in steady state for prototype BSG

Parameter	Measurement	Simulation	Difference
Voltage fundamental component amplitude	76.10 V	80.74 V	6.10%
Voltage 3 rd harmonic component amplitude	0.21 V	0.11 V	0.13%
Voltage 5 th harmonic component amplitude	0.77 V	0.15 V	0.81%

Table 8.8 Parameters of load condition current in steady state for prototype BSG

Parameter	Measurement	Simulation	Difference
Current fundamental component amplitude	95.48 A	99.79 A	4.51%
Current 3 rd harmonic component amplitude	0.39 A	0.17 A	0.23%
Current 5 th harmonic component amplitude	0.77 A	0.15 A	0.65%

For the prototype non-salient pole BSG the voltage and current higher harmonics (higher than fundamental frequency) do not exceed 1% of the fundamental component. The measurements are conducted in steady state after power load connection. The machine operates without a regulator and the excitation current has the same value as in no load state. In load condition steady state measurement the amplitude of the voltage is 76.1V (figure 8.7) and 45% of nominal voltage amplitude. The load is constructed of three wye connected resistors of 0.8ohm in each branch. The active power in the measurement is 10.68kW and the power factor is 0.98. The higher value of voltage in this test as opposed to the commercial GT40PCz8 BSG is due to lower armature reaction in designed machine. This is caused by the different material used for main generator stage metal sheets core.

8.5 3 PHASE SHORT CIRCUIT TRANSIENT

8.5.1 CONDUCTED TESTS FOR COMMERCIAL GT40PCz8

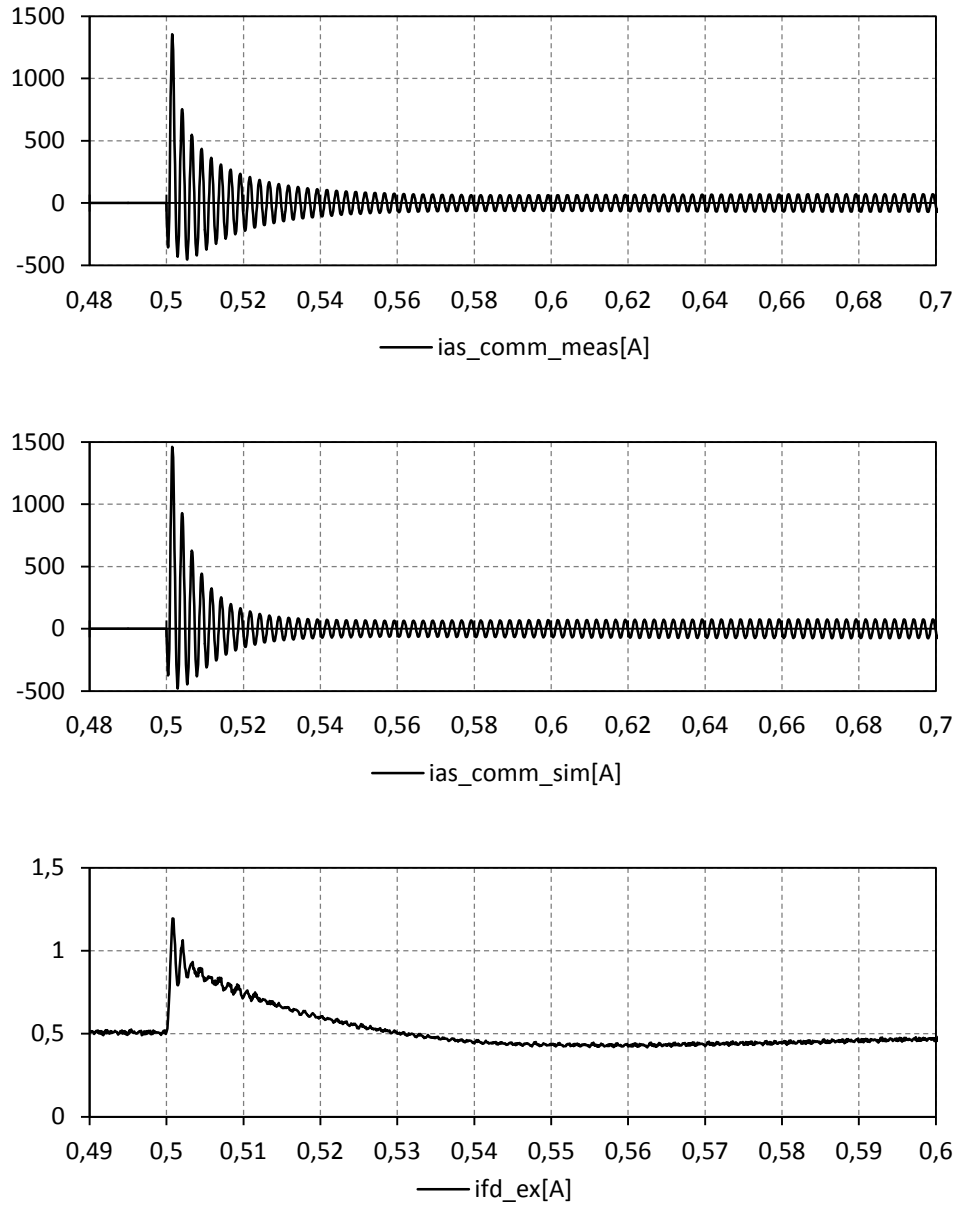


Figure 8.9 3 Waveform of phase short circuit current – transient state for the commercial GT40PCz8:

$i_{as_comm_meas}$ – measured armature line current,
 $i_{as_comm_sim}$ – simulated armature line current,
 i_{fd_ex} – measured excitation current used in simulation

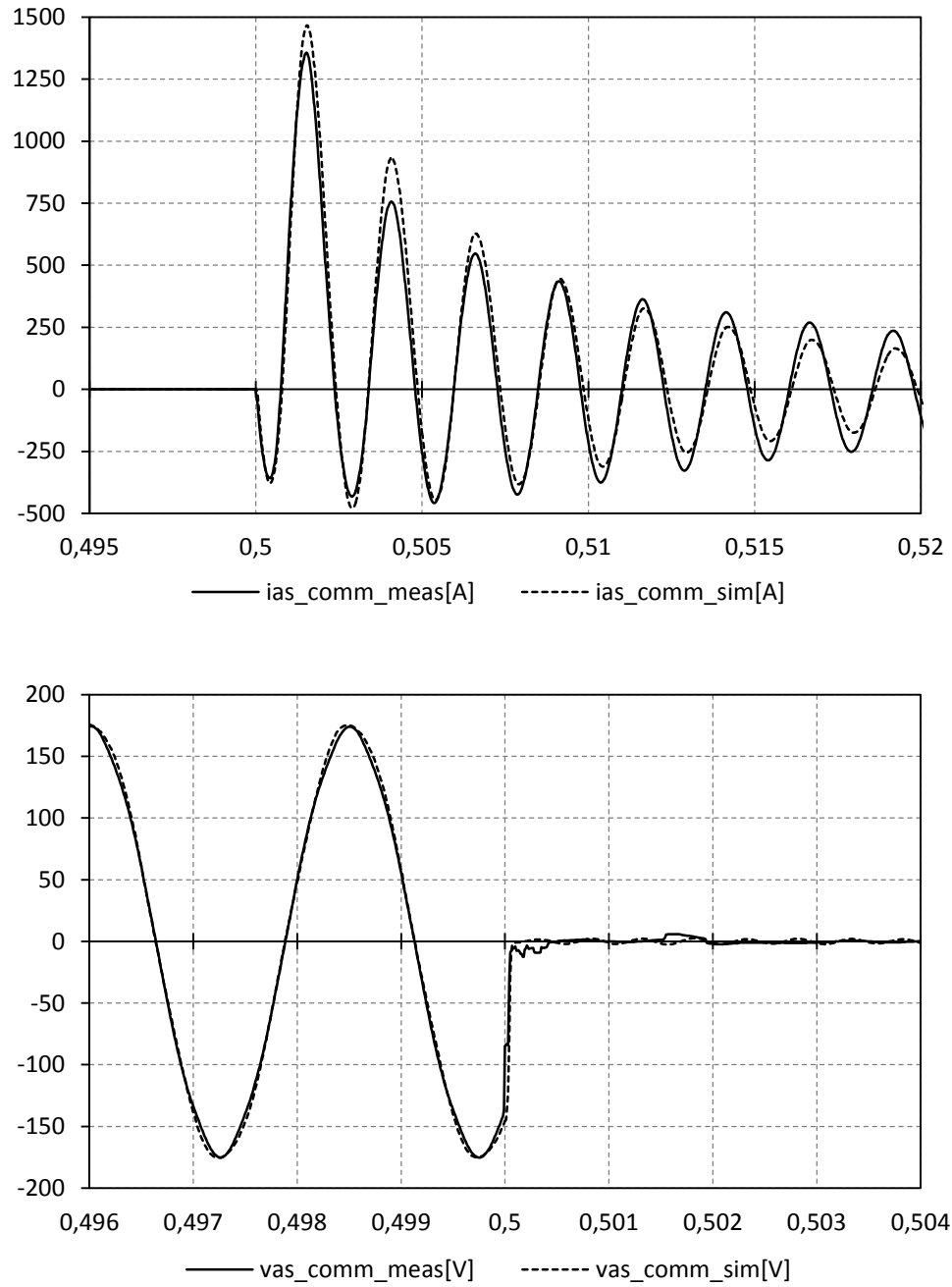


Figure 8.10 3 Waveform of phase short circuit current and voltage – transient state for the commercial GT40PCz8 BSG:

ias_comm_meas – measured armature line current,
ias_comm_sim – simulated armature line current,
vas_comm_meas – measured armature phase voltage,
vas_comm_sim – simulated armature phase voltage

Table 8.9 Parameters of short circuit current at transient state for commercial GT40PCz8

Parameter	Measurement	Simulation	Difference
Maximum value of current	1357 A	1466 A	8%
RMS value of current in steady state	50 A	53 A	6%
RMS value of phase voltage (before short circuit)	120 V	120 V	0%

As can be observed in table 8.9 armature current in steady state in simulation is 6% off from the measurement. In transient state the maximum value of armature current in simulation is 8% off from the measured value (figure 8.10).

The difference between measured and simulated values is calculated as a relative error:

$$\delta = \frac{|x_{measured} - x_{simulated}|}{|x_{measured}|} \times 100\% \quad (8.2)$$

8.5.2 CONDUCTED TESTS FOR PROTOTYPE BSG

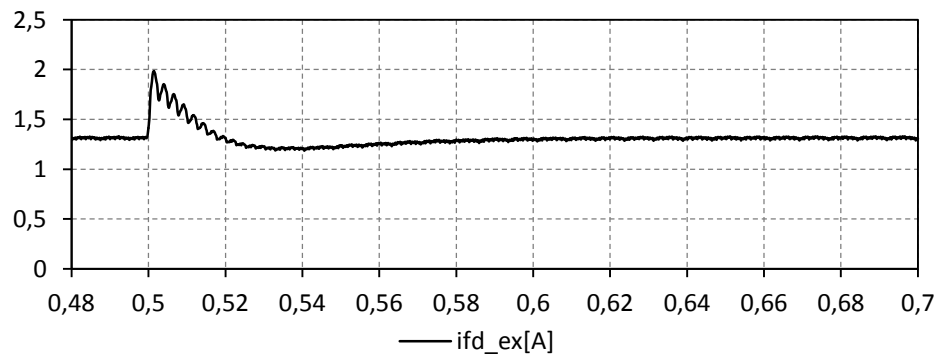
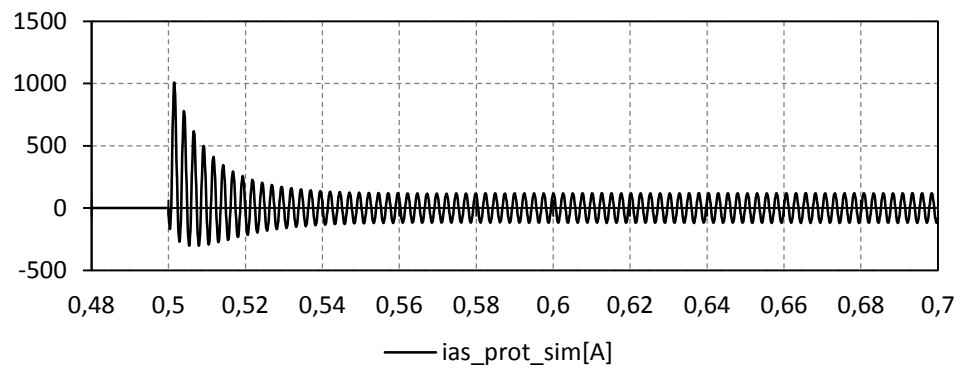
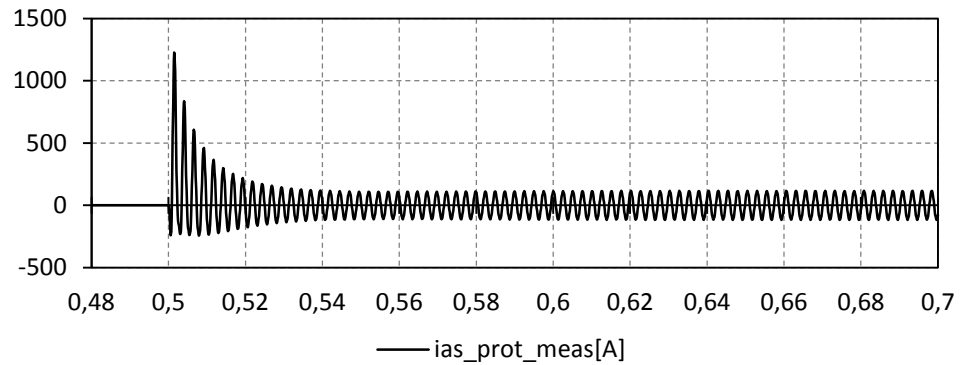


Figure 8.11 3 Waveform phase short circuit current – transient state for the prototype BSG:

ias_prot_meas – measured armature line current,
ias_prot_sim – simulated armature line current,
ifd_ex – measured excitation current used in simulation

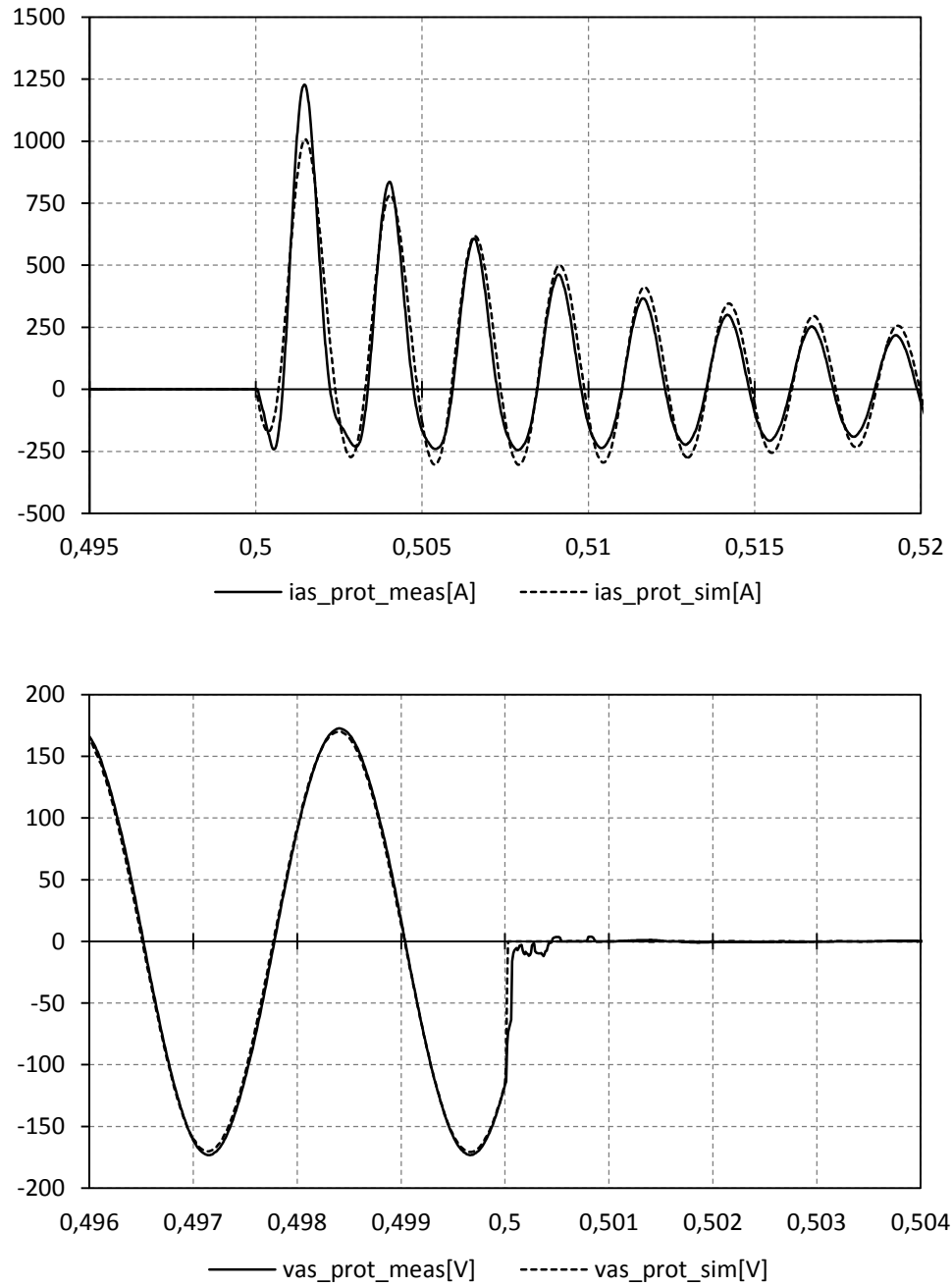


Figure 8.12 3 Waveform of phase short circuit current and voltage– transient state for the prototype BSG:

- ias_prot_meas** – measured armature line current,
- ias_prot_sim** – simulated armature line current,
- vas_prot_meas** – measured armature phase voltage,
- vas_prot_sim** – simulated armature phase voltage

Table 8.10 Parameters of short circuit at transient state for prototype BSG

Parameter	Measurement	Simulation	Difference
Maximum value of current	1228 A	1007 A	18%
RMS value of current in steady state	81 A	84 A	4%
RMS value of phase voltage (before short circuit)	120 V	120 V	0%

As can be observed in table 8.10 armature current in steady state in simulation is 4% off from the measurement. In transient state the maximum value of armature current in simulation is 18% off from the measured value (figure 8.12). The difference in transient state can be explained by simplification made in model structure. The damping cage is modelled by single branch circuits in direct and quadrature axis. The maximum value and the time constant of armature current transient state depend upon the value of damper cage leakage inductances and resistances. These parameters are established from short circuit transient state analysis (Appendix E) and are a compromise in representation of transient state maximum amplitude and time constant in measurement.

8.6 POWER LOAD SWITCHING ON

8.6.1 CONDUCTED TESTS FOR COMMERCIAL GT40PCz8

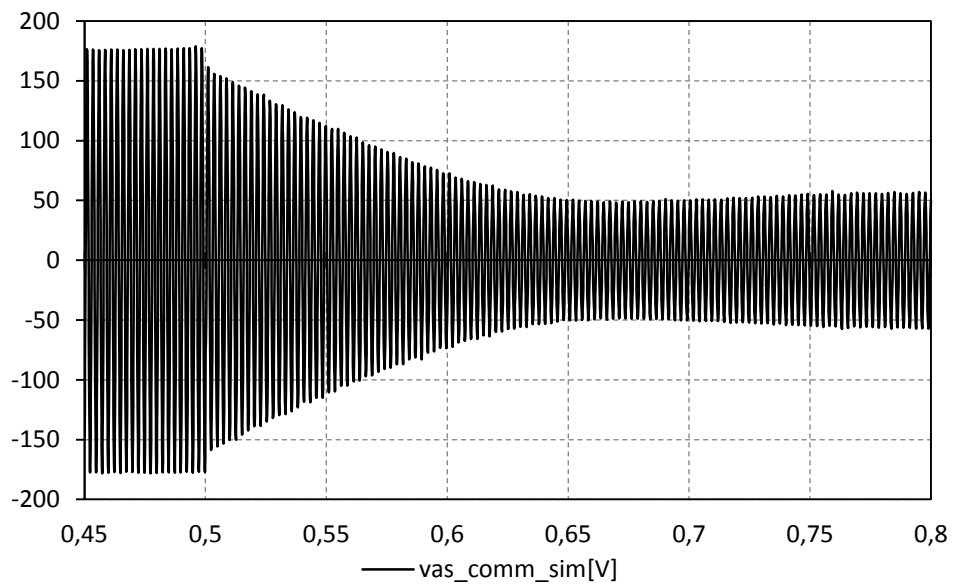
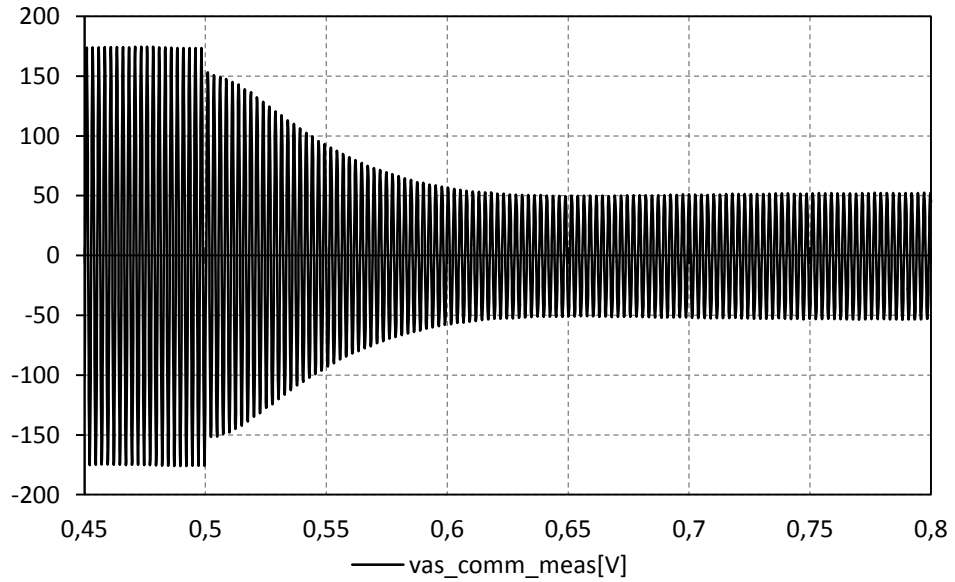


Figure 8.13 Waveform voltage – transient state at load for the commercial GT40PCz8:

vas_comm_meas – measured armature phase voltage,
 vas_comm_sim – simulated armature phase voltage

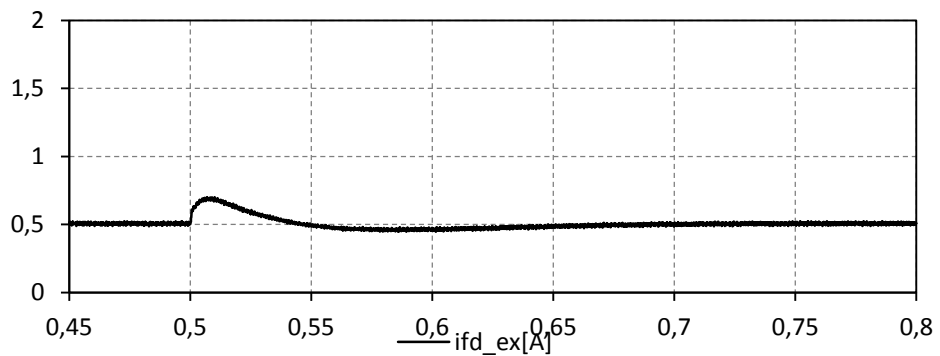
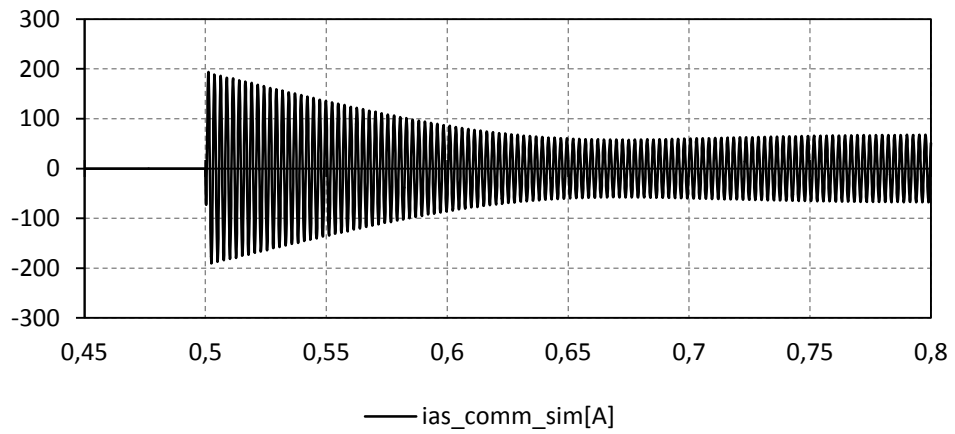
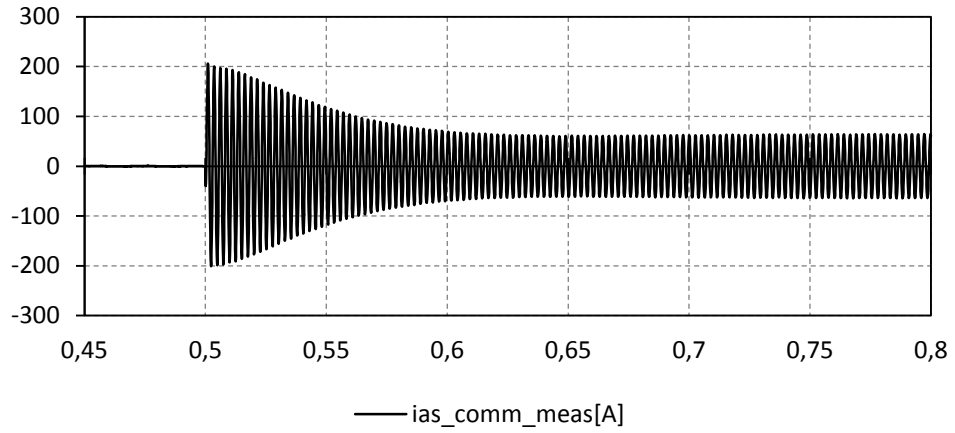


Figure 8.14 Waveform of current – transient state at load for the commercial GT40PCz8:

ias_comm_meas – measured armature line current,
ias_comm_sim – simulated armature line current,
ifd_ex – measured excitation current used in simulation

Table 8.11 Parameters of voltage for load in transient state for commercial GT40PCz8

Parameter	Measurement	Simulation	Difference
RMS value of voltage before load connection (in steady state)	120 V	120 V	0%
RMS value of voltage after load connection (in steady state)	38 V	39 V	3%

Table 8.12 Parameters of load connection current in transient state for commercial GT40PCz8 BSG.

Parameter	Measurement	Simulation	Difference
Maximum value of current in transient state	206 A	194 A	6%
RMS value of current after load connection (in steady state)	46 A	48 A	4%

In the load connection transient state an impedance load described in section 8.4.1 was applied. The maximum value of current in simulation is 6% off from the measured value and in steady state the simulated current RMS value is 4% off from measured value (figure 8.14).

8.6.2 CONDUCTED TESTS FOR PROTOTYPE BSG

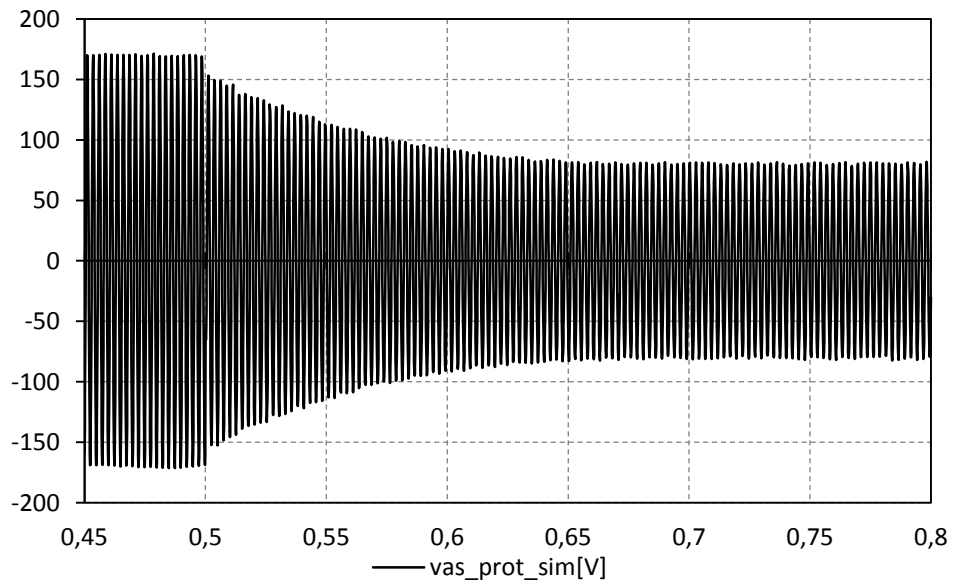
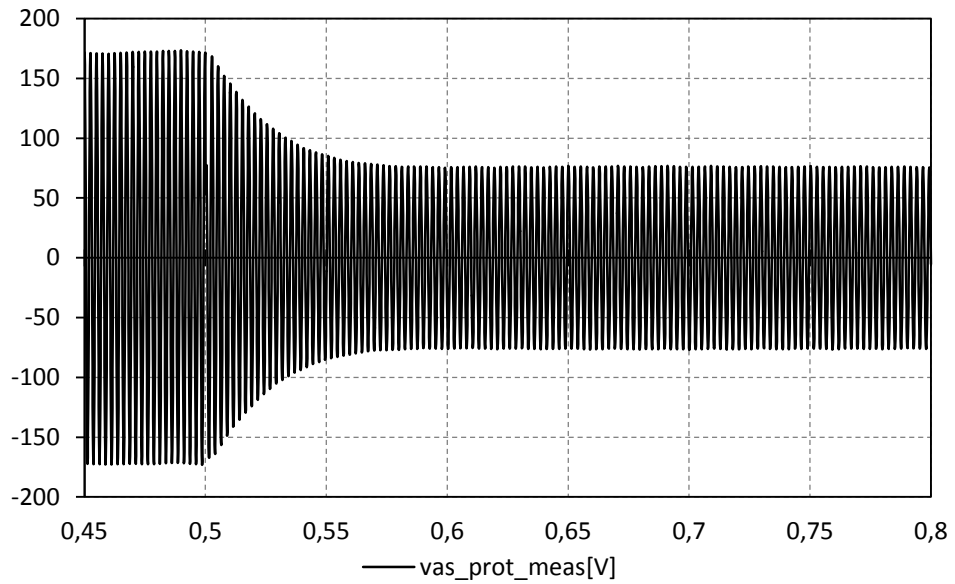


Figure 8.15 Waveform voltage – transient state at load for the prototype BSG:
 vas_prot_meas – measured armature phase voltage,
 vas_prot_sim – simulated armature phase voltage

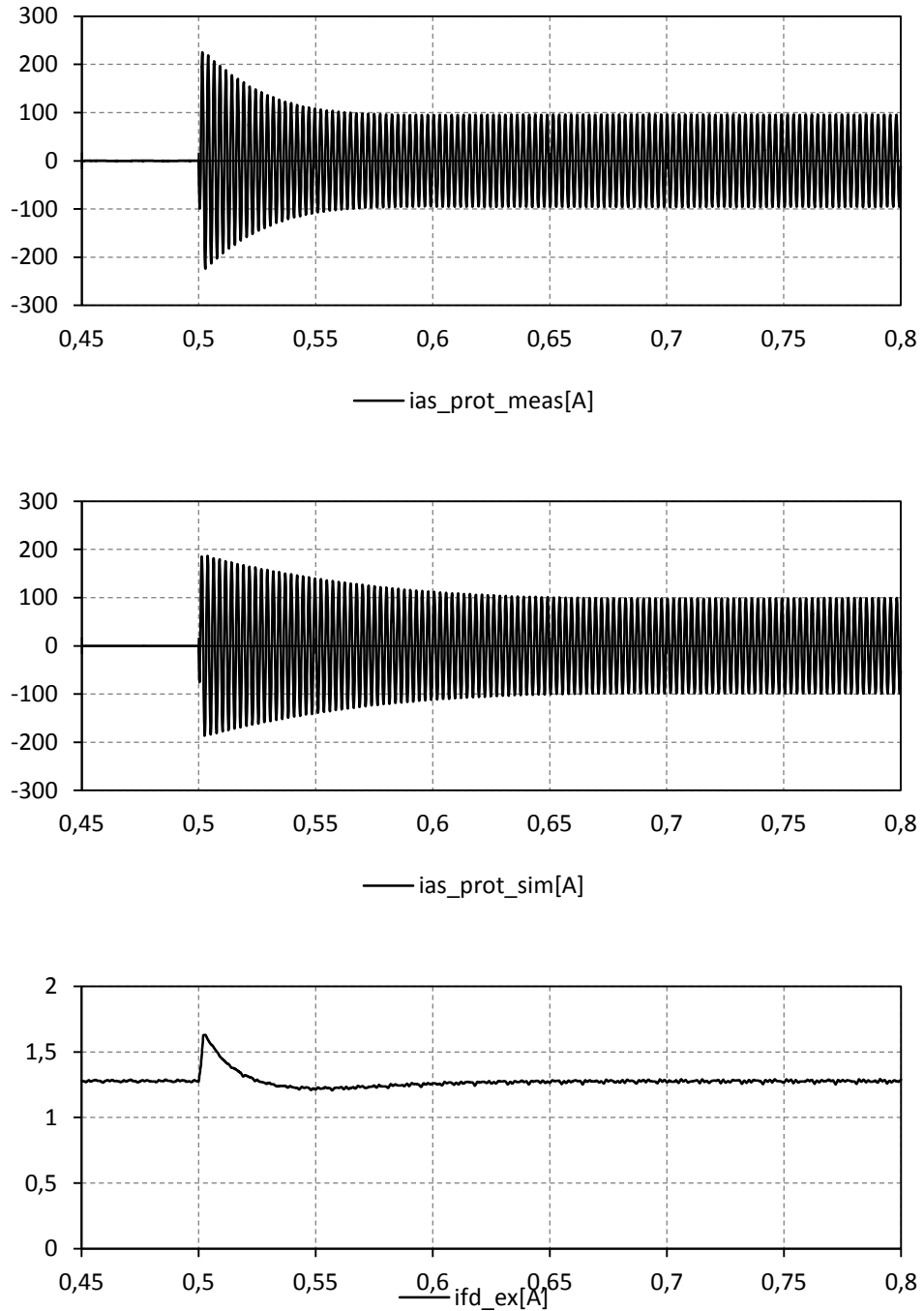


Figure 8.16 Waveform current – transient state at load for the prototype BSG:
 $i_{as_prot_meas}$ – measured armature line current,
 $i_{as_prot_sim}$ – simulated armature line current,
 i_{fd_ex} – measured excitation current used in simulation

Table 8.13 Parameters of voltage at load in transient state for prototype BSG

Parameter	Measurement	Simulation	Difference
RMS value of voltage before load connection (in steady state)	120 V	120 V	0%
RMS value of voltage after load connection (in steady state)	54 V	57 V	6%

Table 8.14 Parameters of load connection current in transient state for prototype BSG.

Parameter	Measurement	Simulation	Difference
Maximum value of current in transient state	226 A	187 A	17%
RMS value of current after load connection (in steady state)	68 A	70 A	3%

In the load switching on transient state an impedance load described in section 8.4.2 was applied. The maximum value of current in simulation is 17% off from the measured value and in steady state the simulated current RMS value is 3% off from measured value (figure 8.16). In this test also clearly observable is the difference in time constant of the transient state. As in short circuit test the simplification made in model damper cage winding can explain the difference.

8.7 SUMMARY

Presented in this chapter simulation and measurement results show differences for the prototype and commercial GT40PCz8 generators. Higher time harmonic voltage and current waveform are present for the commercial BSG – only 5'th harmonic apart from the fundamental component is greater the then 1% of fundamental component. However this value is still relatively small (<2%) and does not show the full potential of presented model.

We can observe that the simulations and measurements results are similar especially for steady states. For higher accuracy for transient states the different structure of the BSG model has to be used. More accurate representation of the damper cage winding is required.

It should be noted that even though an insufficient accuracy occurs, this may be not due to simulation errors but due to the inadequate and incorrect data, necessary for model building and testing.

A comparison between the simulation and empirical results has been carried out to prove that the developed models of the considered BSGs have sufficient accuracy for studying AEPS, particularly for more extensive harmonic analysis.

9 CONCLUSIONS

The thesis formulated in chapter 1 has been proven using analytical, simulation and experimental research approach. Other more important results of the work can be summarised as following:

- simple geometry and windings physical layout have been used for inductance calculations of a salient-pole and cylindrical-rotor BSGs;
- winding function approach has been modified and expressed in general form to take into account the MMF space harmonics for developing expressions for self- and mutual inductance calculations;
- BSG equations in terms of machine variables have been formulated using the simplified machine geometry and windings physical layout;
- developed nonlinear behaviour model of the BSG exhibit a network with the same number of external terminals/ports as the real machine, and represents its behaviour in terms of the electrical (stator and rotor windings) and mechanical (shaft) variables as well;
- main advantage of the developed BSG models is the easy description of AEPS in terms of its topology, and thus providing effective analysis of the steady state and transient states, both for normal and fault operations;
- developed BSG models can be used to determine the voltage and currents of AEPS for more extensive harmonic analysis;
- prototype BSG has been designed and built;
- BSG test bench has been designed and built;
- experimental analysis has been carried out on the two machines: commercially manufactured salient pole BSG (type GT40PCz8), and prototype cylindrical-rotor BSG.

APPENDIX A

The commercially manufactured BSG of the type GT40PCz8 data are presented on figure A.1 and figure A.2.

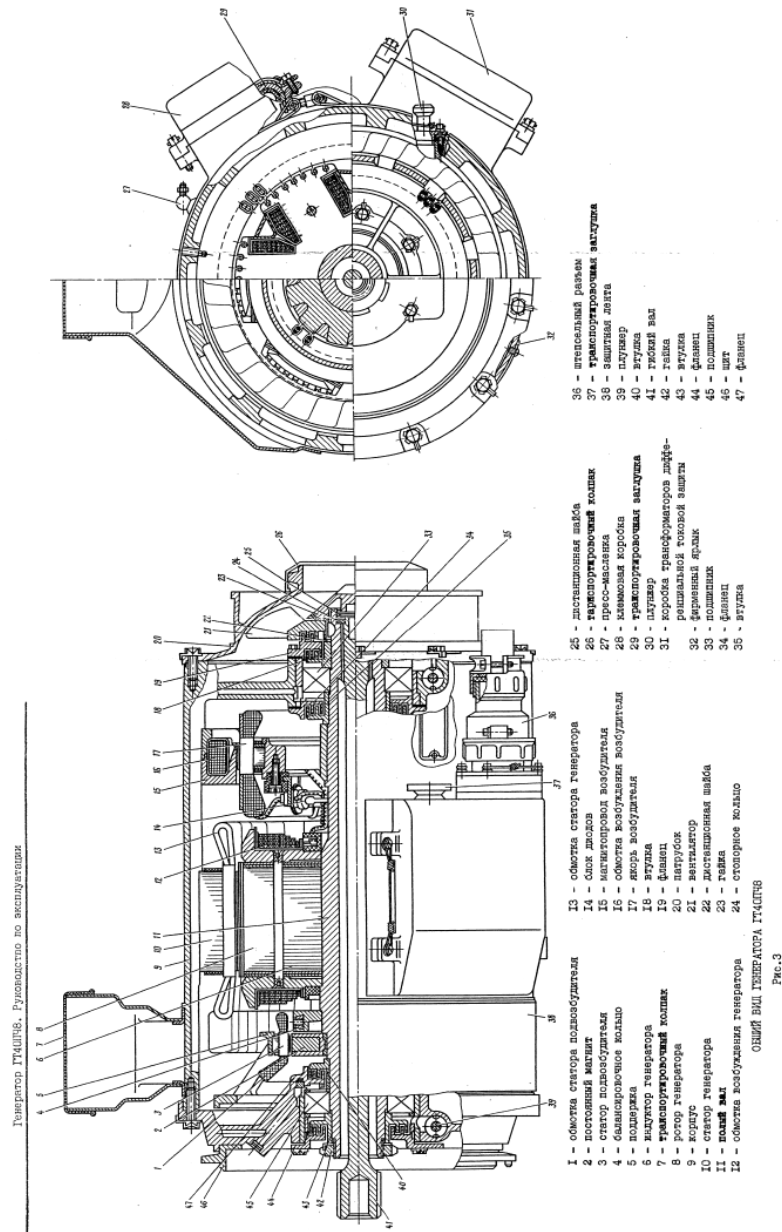


Figure A.1 Commercial GT40PCz8 BSG technical data

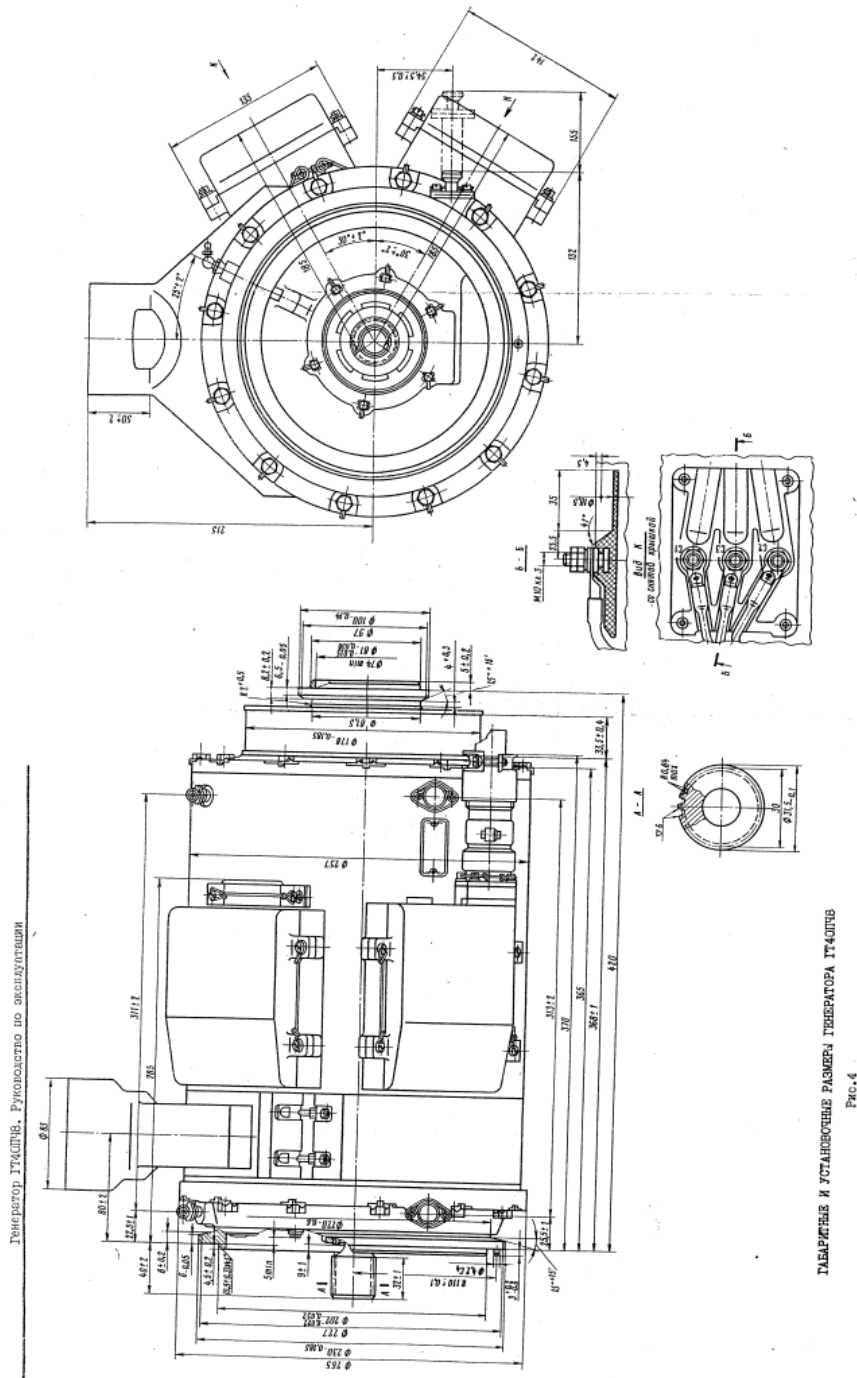


Figure A.2 Commercial GT40Pc28 BSG dimensions

Figure A.3, figure A.4, figure A.5 and figure A.6 shows documentation based on measurements of GT40PCz8 BSG dimensions.

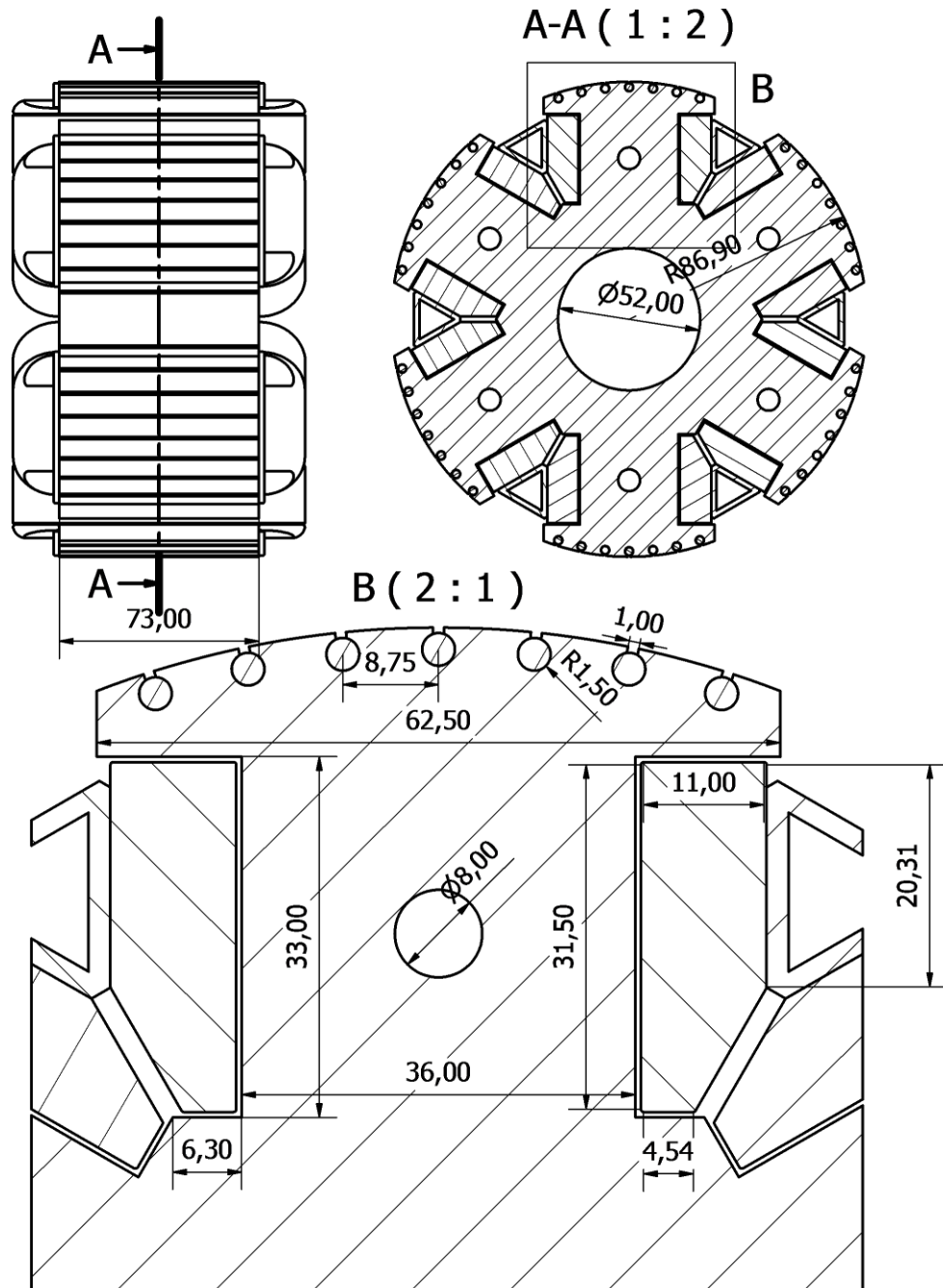


Figure A.3 Commercial GT40PCz8 BSG main generator stage rotor dimensions

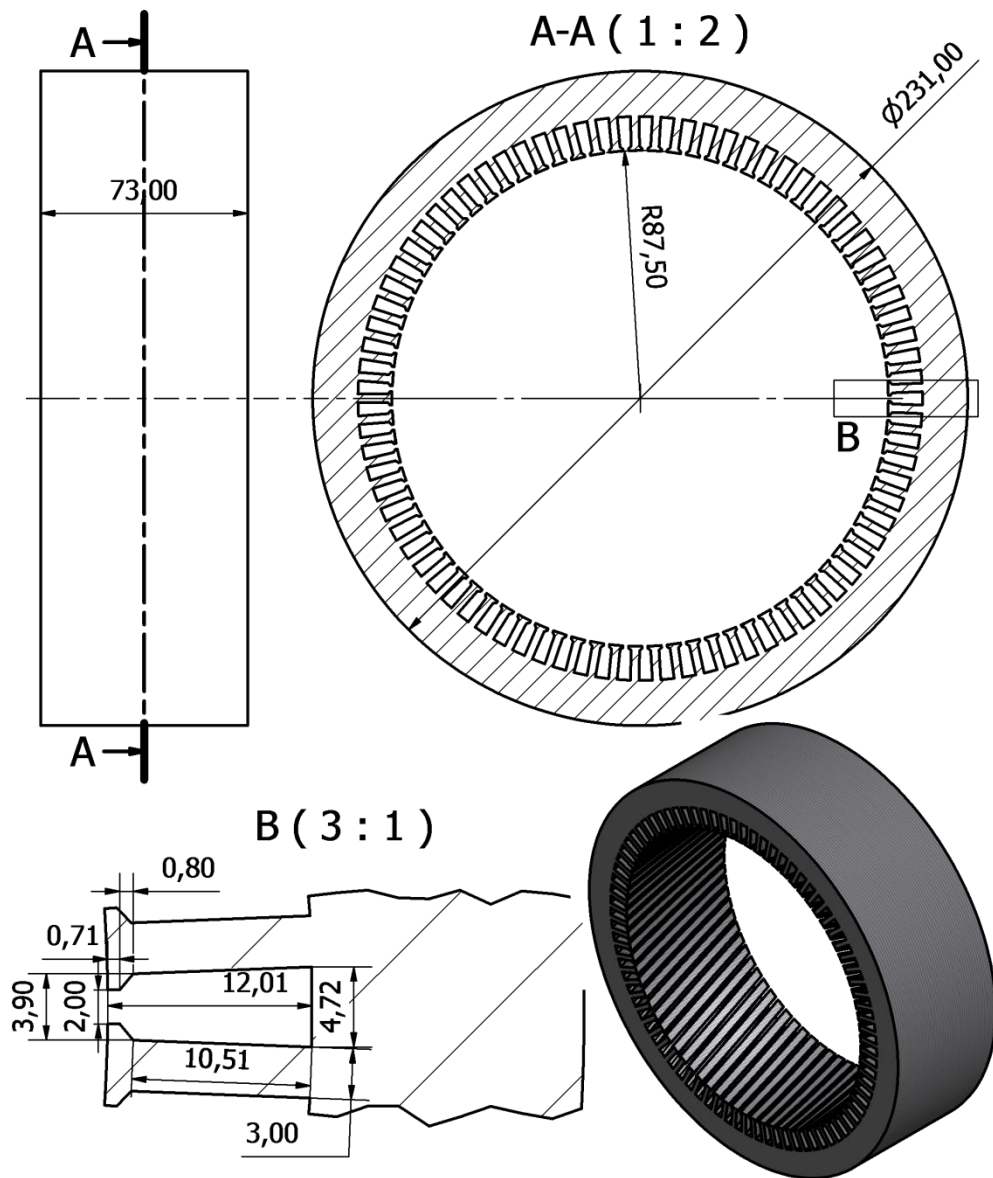


Figure A.4 Commercial GT40PCz8 BSG main generator stator dimensions

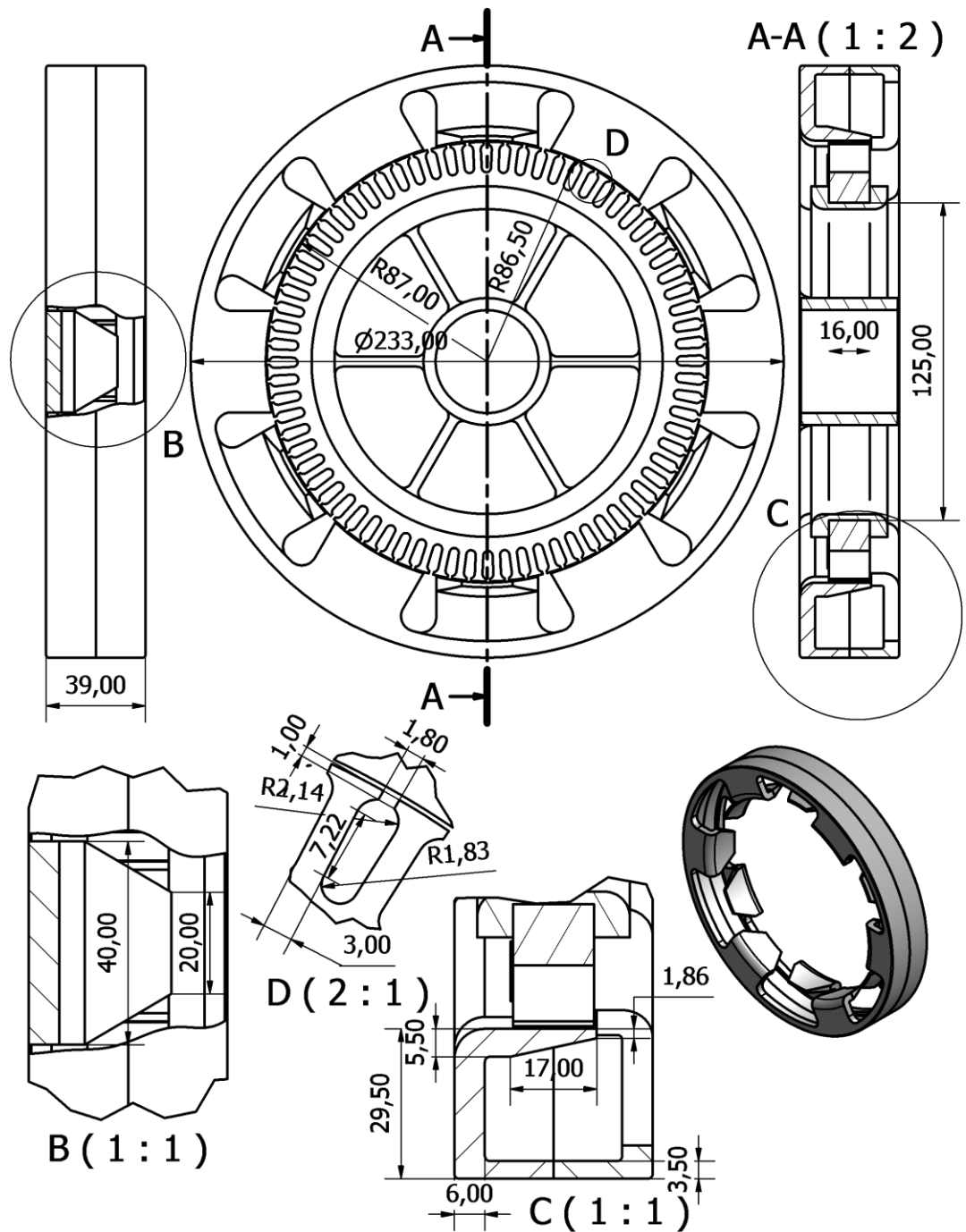


Figure A.5 Commercial GT40PCz8 BSG ac exciter generator dimensions

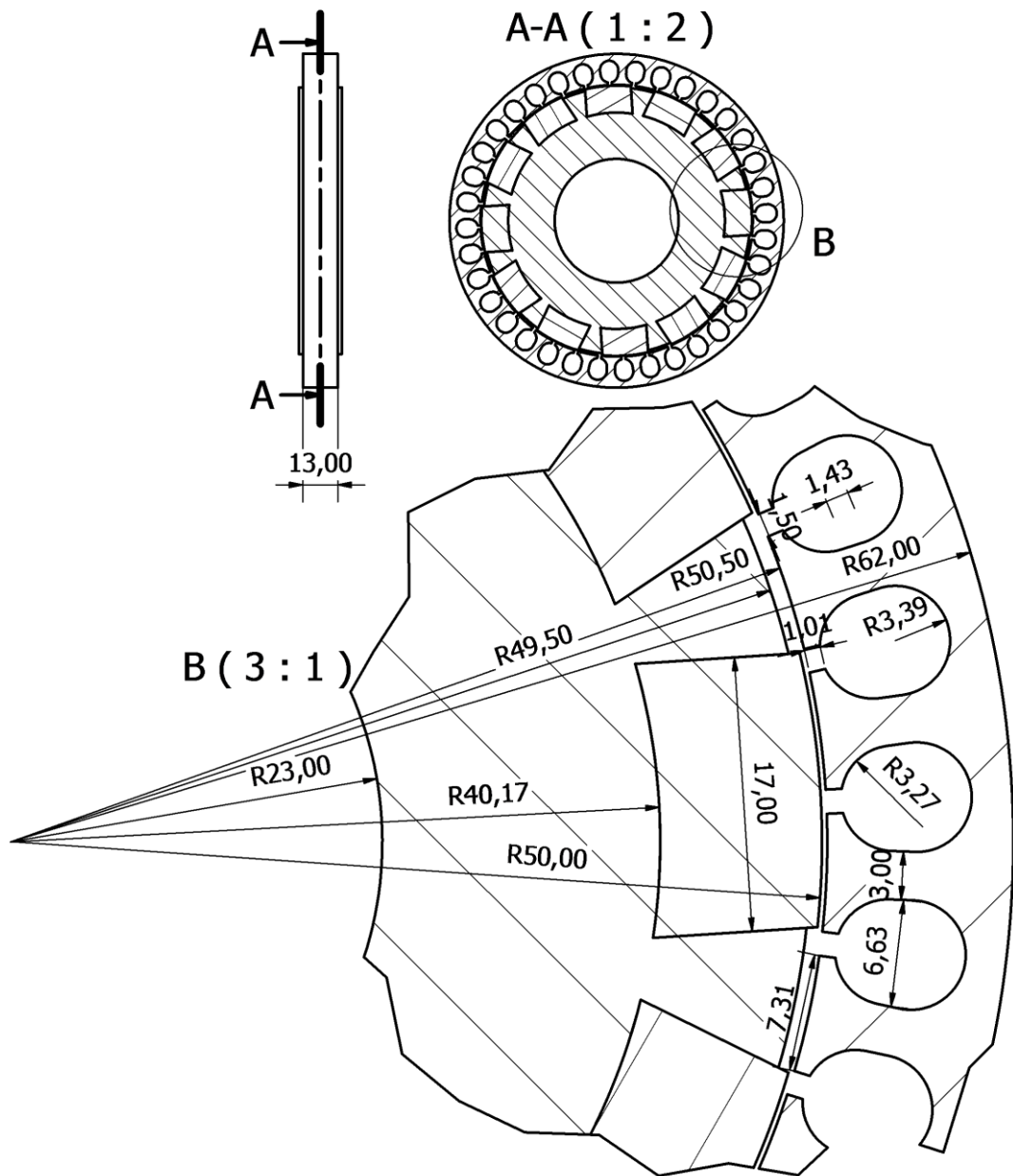


Figure A.6 Commercial GT40PCz8 BSG subexciter dimensions

APPENDIX B

Main generator stage designed process [14,5] was conducted based on assumption presented in table B.1:

Table B.1 Assumptions for main generator stage design process:

Parameter	Value	Description
S_n	40kVA	nominal power
U_s	208V	nominal voltage
I_s	111A	nominal current
f_n	400Hz	nominal frequency
$\cos \varphi_n$	0.8	nominal load power factor
I_{fn}	45A	nominal field winding current
p	3	number of pole pairs
m	3	number of phases
Q_s	81	number of stator slots
Q_r	66	number of rotor slots (including cage slots in wide teeth) – parameters of the prototype BSG
N_s	27	number of armature winding turns
δ	$0.6 \times 10^{-3}m$	airgap length
D_s	$175 \times 10^{-3}m$	inner diameter of the stator
l	$73 \times 10^{-3}m$	machine length
b_1	$2 \times 10^{-3}m$	stator and rotor slot opening

Above parameters are the parameters of the commercial GT40PCz8 BSG. Based on them the calculation of new parameters were carried out.

The effective core length is:

$$l' = l + 2\delta = (73 + 2 \times 0.6) \times 10^{-3} = 74.2 \times 10^{-3}m \quad (B.1)$$

and the machine pole pitch is:

$$\tau_p = \frac{\pi D}{2p} = \frac{\pi 0.1744}{6} = 91.3 \times 10^{-3}m \quad (B.2)$$

$$t_p = 81/2p = 13.5 \text{ slots} \quad (B.3)$$

where diameter D is in the middle of the airgap.

In order to calculate the magnitude of the flux density in the airgap the armature winding factor needs to be established and the armature winding distribution factor is:

$$k_{dv} = \frac{\sin v \frac{q\alpha_u}{2}}{q \sin v \frac{\alpha_u}{2}} \quad k_{d1} = 0.957 \quad (B.4)$$

where: v – harmonic number, $\alpha_u = p \times 360/81 = 13.3(3)^\circ = 0.2327 \text{ rad}$ – stator slot angle

The pitch factor is:

$$k_{pv} = \sin \left(v \frac{W \pi}{t_p 2} \right) \quad k_{p1} = 0.866 \quad (B.5)$$

Where coil span $W = 9$ slots

The skewing factor is:

$$k_{sqv} = \frac{\sin \left(v \frac{s \pi}{\tau_p 2} \right)}{v \frac{s \pi}{\tau_p 2}} \quad k_{sq1} = 0.998 \quad (B.6)$$

Where s is the skewing (length)

Winding factor:

$$k_{wv} = k_{dv} \cdot k_{pv} \cdot k_{sqv} \quad k_{w1} = 0.827 \quad (B.7)$$

Figure B.1 shows phasor diagram for armature winding (one pole pair) and based on it the winding factor (excluding skewing factor) is $k_{w1} = 0.827$

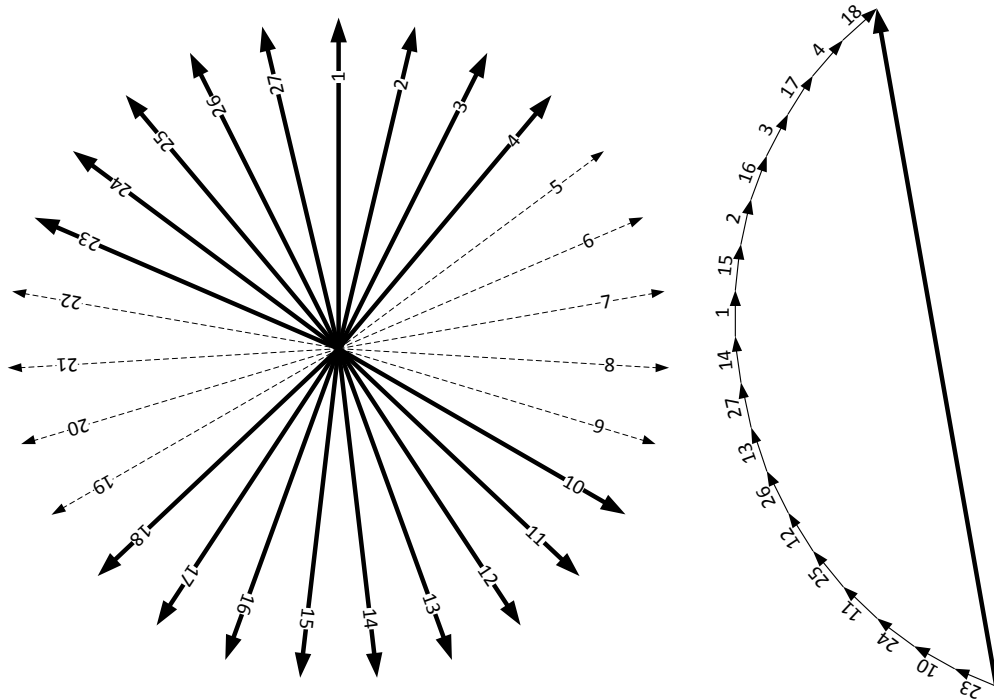


Figure B.1 Phasor diagram for main generator stage of BSG armature winding (1/3 of machine).

Assuming sinusoidal distribution of flux density in the airgap ($\alpha_i = \frac{2}{\pi}$) the magnitude of it is:

$$\hat{B}_\delta = \frac{\sqrt{2} \frac{(1.04 U_s)}{\sqrt{3}}}{2\pi f_n k_{w1} \alpha_i N_s \tau_p l'} \tag{B.8}$$

$$\hat{B}_\delta = \frac{\sqrt{2} \frac{(1.04 \times 208)}{\sqrt{3}}}{2\pi 400 \times 0.827 \times \frac{2}{\pi} \times 27 \times 91.3 \times 74.2 \times 10^{-6}} = 0.73T$$

And the peak value of the airgap flux is:

$$\hat{\Phi}_m = \frac{2}{\pi} \hat{B}_{\delta 1} \tau_p l' = 3.15 \times 10^{-3} V s \tag{B.9}$$

The stator slot pitch it:

$$\tau_{us} = \frac{2 \pi \frac{D_s}{2}}{Q_s} \quad (B.10)$$

$$\tau_{us} = \frac{2 \pi \frac{175 \times 10^{-3}}{2}}{81} = 6.8 \times 10^{-3} m$$

The rotor slot pitch is:

$$\tau_{ur} = \frac{2 \pi \frac{(D_s + 2\delta)}{2}}{Q_r} \quad (B.11)$$

$$\tau_{ur} = \frac{2 \pi \frac{(175 + 2 \times 0.6) \times 10^{-3}}{2}}{66} = 8.3 \times 10^{-3} m$$

The equivalent stator slot opening is:

$$b_e = \kappa b_1 \quad (B.12)$$

where:

$$\kappa = \frac{2}{\pi} \left[\tan^{-1} \frac{b_1}{2\delta} - \frac{2\delta}{b_1} \ln \sqrt{1 + \left(\frac{b_1}{2\delta} \right)^2} \right] = 0.4 \quad (B.13)$$

The Carter factor for stator slots is:

$$k_{Cs} = \frac{\tau_{us}}{\tau_{us} - b_e} \quad k_{Cs} = \frac{6.8}{6.8 - 0.8} = 1.13 \quad (B.14)$$

The Carter factor for rotor slots is:

$$k_{Cr} = \frac{\tau_{ur}}{\tau_{ur} - b_e} \quad k_{Cr} = \frac{8.3}{8.3 - 0.8} = 1.11 \quad (B.15)$$

Effective airgap length is:

$$\delta_e = k_{Cs} k_{Cr} \delta \quad \delta_e = 1.13 \times 1.11 \times 0.6 \times 10^{-3} = 0.75 \times 10^{-3} m \quad (B.16)$$

Neglecting saturation and assuming that entire magnetic circuit voltage is in the airgap the main inductance of the machine can be defined as:

$$L_{md} = \frac{m}{2} \frac{2}{\pi} \mu_0 \frac{1}{2} \frac{4}{p} \frac{\tau_p}{\pi} \frac{1}{\delta_e} l' (k_{w1} N_s)^2 \quad (\text{B.17})$$

$$L_{md} = 4\pi \times 10^{-7} \frac{6 \times 91.3}{3 \pi^2 0.75} 74.2 \times 10^{-3} (0.827 \times 27)^2 = 1.14 \text{mH}$$

Assuming the leakage flux is not more the 10% of the main flux the synchronous reactance in direct axis is:

$$X_d = 2 \pi f_n 1.1 L_{md} \quad X_d = 2 \pi 400 1.1 1.14 \times 10^{-3} = 3.15 \Omega \quad (\text{B.18})$$

In nominal load conditions the machine EMF amplitude is:

$$\hat{E}_0 = \sqrt{\left(\frac{\sqrt{2} U_s}{\sqrt{3}} + X_d \sqrt{2} I_s \sin \varphi \right)^2 + (X_d \sqrt{2} I_s \cos \varphi)^2} \quad (\text{B.19})$$

$$\hat{E}_0 = \sqrt{\left(\frac{\sqrt{2} 208}{\sqrt{3}} + 3.15 \times \sqrt{2} \times 111 \times 0.6 \right)^2 + (3.15 \times \sqrt{2} \times 111 \times 0.8)^2} = 612 \text{V}$$

Current linkage required to achieve \hat{E}_0 EMF is:

$$\Theta_f = \Theta_e - \Theta_{s1} \quad (\text{B.20})$$

Where the Θ_{s1} is stator current linkage and Θ_e is a current linkage resulting from the field winding action and armature reaction and responsible for achieving nominal voltage on the machine terminals. The Θ_e current linkage is defined as field winding in no load conditions and is:

$$\Theta_e = \frac{\hat{B}_\delta \delta_e}{\mu_0} \quad \Theta_e = \frac{0.73 \times 0.75 \times 10^{-3}}{4\pi \times 10^{-7}} = 436 \text{ A} \quad (\text{B.21})$$

Stator current linkage for nominal current is:

$$\theta_{sv} = \frac{m}{2} \frac{4 k_{wv} N_s}{\pi p v} \frac{1}{2} \sqrt{2} I_s \quad \theta_{s1} = \frac{3 \cdot 27 \cdot 0.827}{\pi \cdot 3} \sqrt{2} \cdot 111 = 1116 \text{ A} \quad (\text{B.22})$$

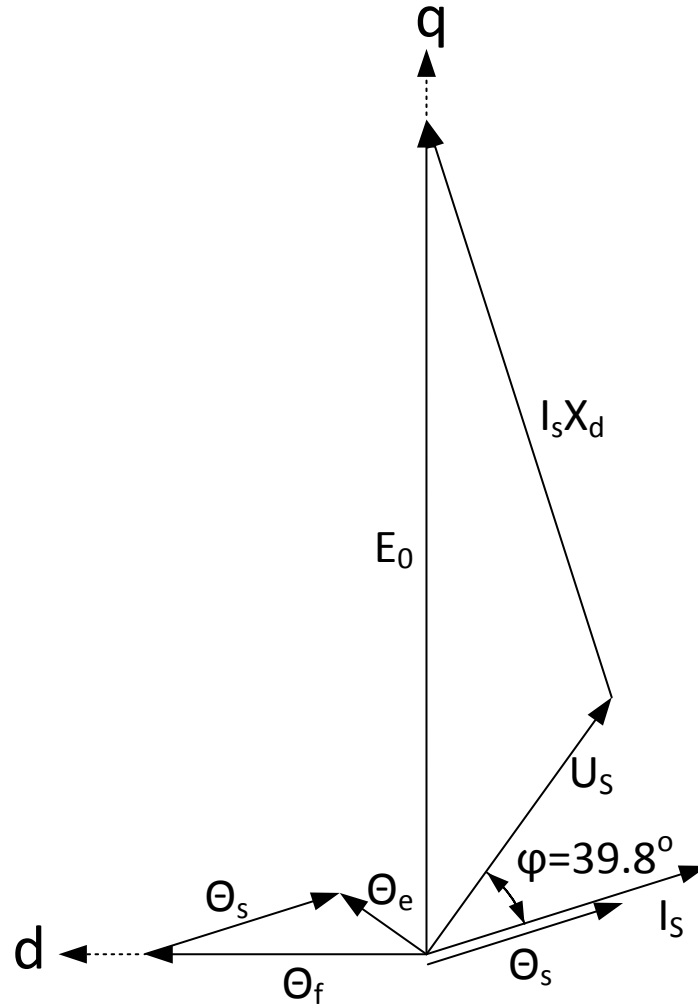


Figure B.2 Designed BSG nominal load vector simplified diagram

And as in (B.21) the current linkage required to achieve \hat{E}_0 based on figure B.2 is:

$$\theta_f = \theta_e - \theta_{s1} = 1421 \text{ A} \quad (\text{B.23})$$

Number of rotor winding turns (one pole) is:

$$N_{fp} = \frac{\theta_f}{I_f} \quad N_{fp} = \frac{1421}{45} = 32 \quad (\text{B.24})$$

However the commercial GT40PCz8 BSG had 42 turns per pole and the newly design main generator stage should have similar number of turns to allow over-excitation. The designed main generator stage dimensions are presented on figure B.3.

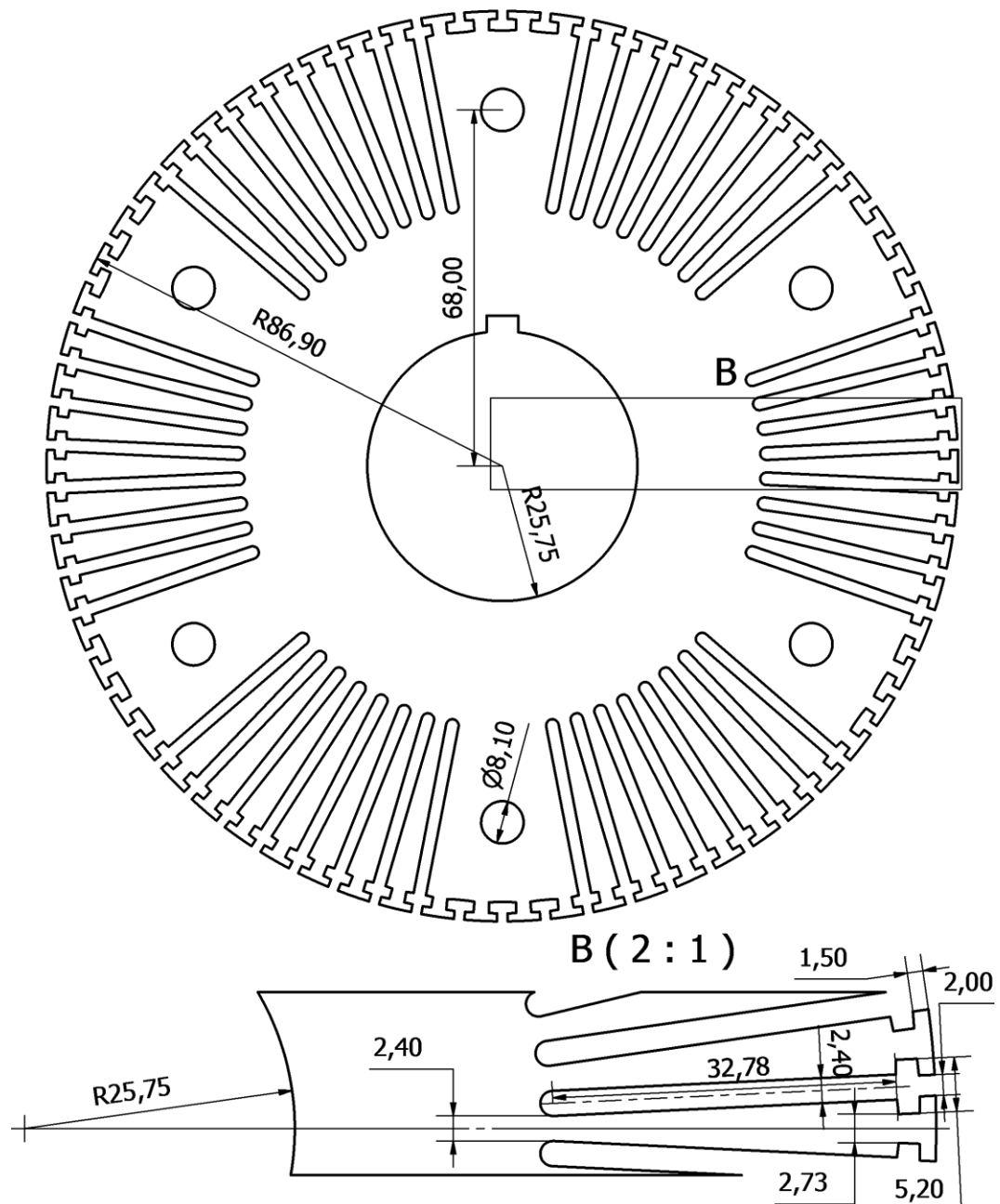


Figure B.3 Dimensions of designed main generator stage rotor

Rotor slot height is 32.78mm (part of slot where conductors are), and it has width of 2.4mm . And the dimensions of filed winding copper conductor are $3 \times 1.5\text{mm}$. The maximum number of coils in one pair of slots is 10. Because we assume 8 slots per pole and equal number of turns per coil the number of turns per pole is $N_{fp} = 40$. And the number of rotor winding turns is:

$$N_f = 2 p N_{fp} \qquad N_f = 2 \times 3 \times 40 = 240 \qquad (\text{B.25})$$

APPENDIX C

FEM simulations were conducted using FLUX2D software. In other to conduct transient simulation needed for verification of assumed parameters a circuit model was build (figure C.1). In this model for each armature winding two coils are defined (1/3 of machine): B11 and B21 for first phase, B12 and B22 for second phase and B13 and B23 for third phase. The B_ROTATOR_1 and B_ROTATOR_2 are coil conductors defined tor excitation winding (2 poles). The R1 to R3, RP1 to RP3 and L1 to L3 represent load. The M1_1 to M1_3 and M2_1 to M2_3 represent damper cage bars (three for each pole), the resistors R4 to R11 represent the connection of the cage bars. The I1 is the field current source.

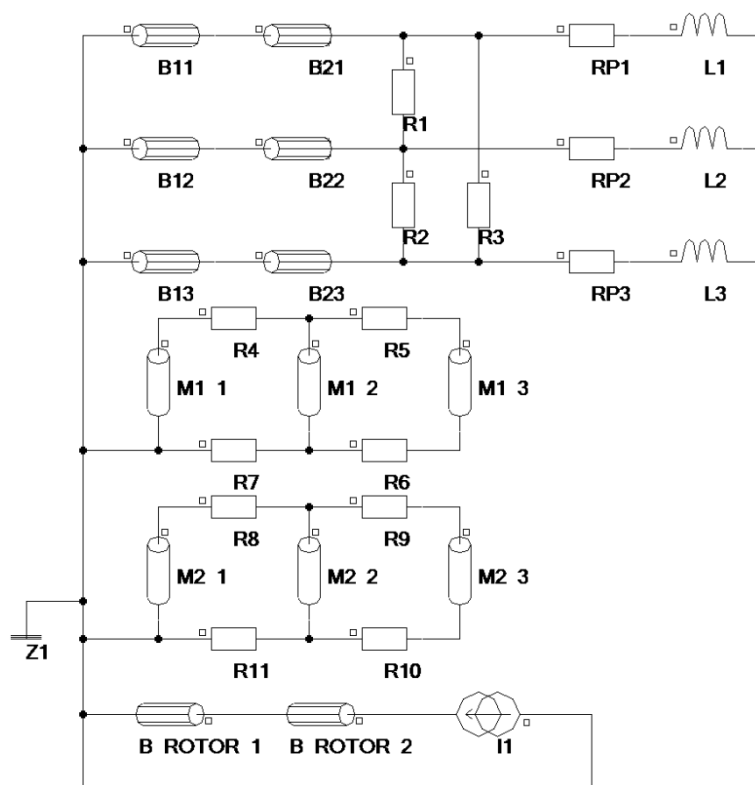


Figure C.1 Circuit model for the main generator stage FEM simulations

The conducted transient test allow to verify the designer generator assumed parameters and dimensions. The test were conducted in no load and 50% of nominal load conditions (respectively figure C.2 and figure C.3).

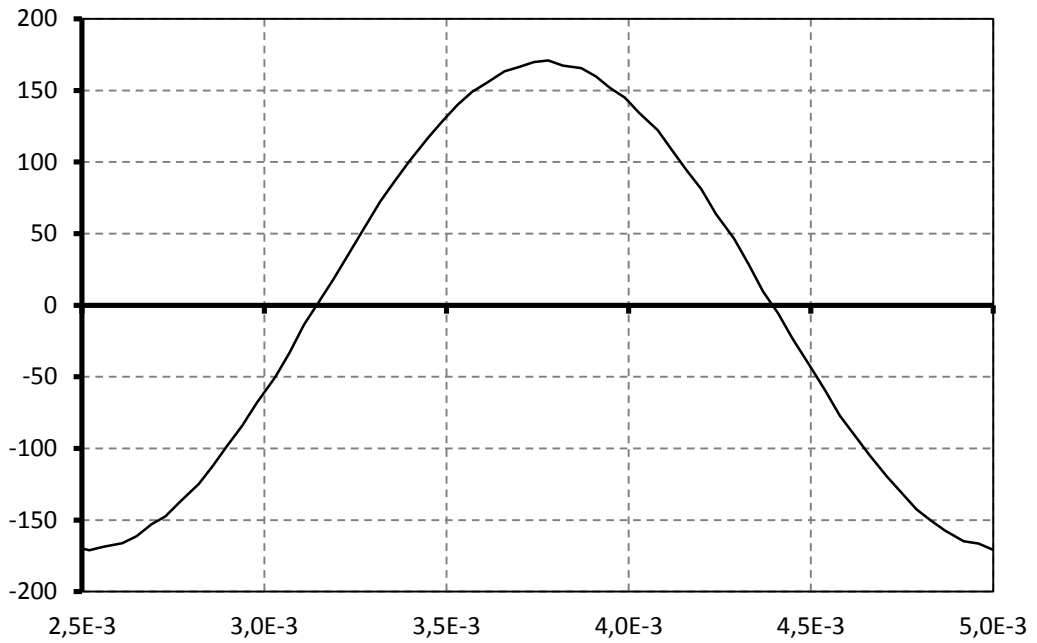


Figure C.2 Developed main generator stage FEM transient simulation result – no load EMF

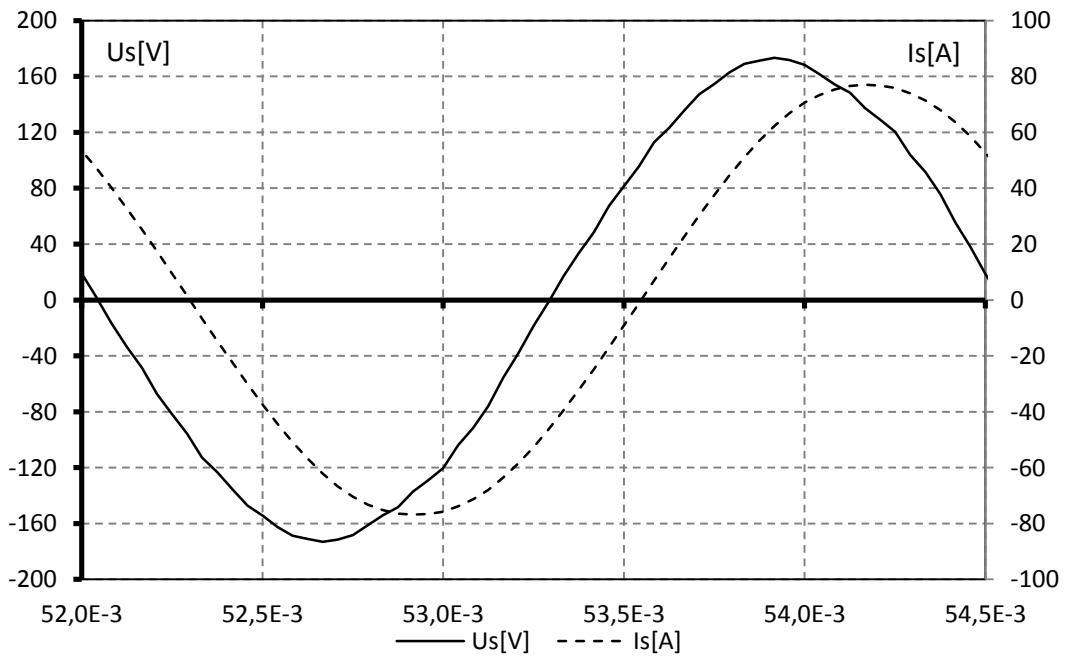


Figure C.3 Developed main generator stage FEM transient simulation result – 50% nominal load armature phase voltage and line current (RP1, RP2, RP3 = 1.727 ohm, L1, L2, L3 = 515 μ H, PF=0.8)

APPENDIX D

MAST language model with parameters of the commercial GT40PCz8:

Table D.1 Parameters and variables of the model:

Parameter/Variable	Description
ifd	Main generator field current
ifd_ex	Exciter field current
ias, ibs, ics	Armature current
ifd, ikd, ikq	Rotor currents (field and damper in d and q axes)
vas, vbs, vcs	Armature phase voltages
vfd_ex	Exciter field voltage
Rs	Armature winding resistance
Rex	Exciter field winding resistance
Rkd, Rkq	Rotor damper winding resistances (d and q axes)
phi	Prefix denotes linkage fluxes
Te	Electromagnetic torque
Tl	Load torque
visc	Torque due to friction
mom	Inertia torque
Jw	Rotor inertia
wm	Mechanical rotation speed
alpha	Mechanical rotor angle

The model was implemented with language MAST and tested with the Synopsys/Saber simulator. The MAST file contains the following items:

template header *model parameters*

- *And declaration of types and connection points (electrical, rotational, thermal, hydraulic ..) and of the arguments.*
- *Template body: it begins with an opening brace { and ends with a closing brace }.*

{ local declarations: declare the local parameters, variables and branches that appear in the rest of the template.

- *Parameter section: causes the simulator to perform one-time calculations after reading the netlist.*

parameters *{ parameter assignments and argument testing }*

- *netlist components*

values { *value assignments* }

Control section: it is a declaration section, although it can contain if-else statements whose conditions are based on constant parameter expressions..

control_section { *simulator-dependent control statements for non-linearities* }

- *Equations: Contain the terminal equations of the model.*

equations { *equations describing behaviour* }

}

```

1 #-----
2 template bsg_main_generator_gut_beh_issue2_abcmachine va_p vb_p vc_p va_m vb_m vc_m vf_p vf_m rotor_p rotor_m =
3     Lmd, Lsfd, Lskd, Lskq, Lmfd, Lmkd, Lmkq, Lfdkd,
4     Lls, Llfd, Llkd, Llkq,
5     Rs, Rfd, Rkq, Rkd, Rex, p, fe, Bm, Jw, ic_alpha, k_iex,
6     sat_include, sat_file, sat_interp, sat_extrap, sat_density, sat_rpm,
7     check, harm
8 #-----
9 #
10 # Header
11 #
12 #-----
13 # Connection pins declaration
14 #-----
15 electrical va_p, vb_p, vc_p, va_m, vb_m, vc_m
16 electrical vf_p, vf_m
17 rotational_vel rotor_p, rotor_m
18 #-----
19 # Parameters declaration
20 #-----
21 number Lmd=571.9E-6
22 number Lls=35.0E-6
23 number Lsfd=2.04E-3
24 number Lskd=381E-6
25 number Lskq=381E-6
26 number Lmfd=11E-3
27 number Lmkd=381E-9
28 number Lmkq=381E-9
29 number Lfdkd=2.04E-3
30 number Llfd=834E-6
31 number Llkd=55E-6
32 number Llkq=80E-6
33
34 number Rs=0.022
35 number Rfd=0.31
36 number Rkq=1
37 number Rkd=50u
38
39 number Rex=4.71
40 number k_iex=31.6
41
42 number p=3
43 number fe=400
44 number Bm=1m
45 number Jw=0.01
46 #----- saturation curve parameters
47 enum {yes,no} sat_include = no
48 string sat_file="no_load_voltage.ai_dat"
49 number sat_interp=0
50 number sat_extrap[2]=[1,1]

```

```

51 number sat_density=100
52 number sat_rpm=8000
53 #----- initial conditions
54 number ic_alpha=0
55 #-----
56 enum {yes, no} check = no # User diagnostic switch for observing entered and
57 # calculated parameters
58 struc {
59     enum {yes, no} include = yes
60     number As3h=0.006 #[-] 3rd harmonic stator MMF relative value
61     number As5h=0.000 #[-] 5th harmonic stator MMF relative value
62     number Afd3h=0.240 #[-] 3rd harmonic field MMF relative value
63     number Afd5h=0.000 #[-] 5th harmonic field MMF relative value
64     number Akd3h=0 #[-] 3rd harmonic d-axis kage MMF relative value
65     number Akd5h=0 #[-] 5th harmonic d-axis kage MMF relative value
66     number Akq3h=0 #[-] 3rd harmonic q-axis kage MMF relative value
67     number Akq5h=0 #[-] 5th harmonic q-axis kage MMF relative value
68     number a1h=-1.04 #[-] average valu of airgap length relative value
69     number a2h=0.23 #[-] first harmonic of airgap length relative value
70 } harm
71 #-----
72 #
73 # Beginning of the template
74 #
75 #-----
76 {
77 <constsin # constants used in mathematical calculations
78 #-----
79 # Constant values and coefficients
80 #-----
81 number ang #[rad] phase shift
82 number kfd #[-] field winding to stator ratio (2/3*Nfd/Ns)
83 number kkd
84 number kkq
85 number deg_to_rad #[-] degrees to radians
86 number Ls #[-] aramture self inductance
87
88 #-----
89 # Saturation curve parameters
90 #-----
91 foreign tlu
92 number datap[*],sp1[*] # data points and sample points of no-load curve
93 val nu Ksat #[-] saturation coefficient
94 val v vsat #[V] saturation voltage
95 val v v_rem #[V] remanence voltage
96 val i ifrem #[A] current modeling PM for remanence voltage
97 val l Lmsat #[H] saturation inductance
98
99 var i ifd
100 #-----
101 # Poliharmonic amplitudes
102 #-----
103 number As3, Afd3, Akd3, Akq3, a1h, a2h
104 number As5, Afd5, Akd5, Akq5
105 #-----
106 # Model inductances
107 #-----
108 val l L_as_as, L_bs_bs, L_cs_cs, L_as_bs, L_as_cs, L_bs_cs
109 val l L_fd_fd, L_kd_kd, L_kq_kq, L_fd_kd, L_fd_kq, L_kd_kq
110 val l L_as_fd, L_bs_fd, L_cs_fd
111 val l L_as_kd, L_bs_kd, L_cs_kd
112 val l L_as_kq, L_bs_kq, L_cs_kq
113 #-----
114 # Model rotational inductances
115 #-----
116 val l G_as_as, G_bs_bs, G_cs_cs, G_as_bs, G_as_cs, G_bs_cs
117 val l G_fd_fd, G_kd_kd, G_kq_kq, G_fd_kd, G_fd_kq, G_kd_kq
118 val l G_as_fd, G_bs_fd, G_cs_fd

```

```

119 val l G_as_kd, G_bs_kd, G_cs_kd
120 val l G_as_kq, G_bs_kq, G_cs_kq
121 #-----
122 # Model parameters
123 #-----
124 number we0          #[rad/s] synchronous electrical angular velocity
125
126 #-----
127 # Model variables
128 #-----
129 val w_radps we      #[rad/s] electrical angular velocity
130
131 var ang_rad alpha   #[rad] rotor position angle
132 val tq_Nm Te        #[Nm] electromagnetic torque
133 var tq_Nm mom       #[Nm]
134 val tq_Nm visc      #[Nm] viscous loss
135
136 val f phias, phibs, phics #[Wb] stator flux linkage
137 val f phifd, phikd, phikq #[Wb] rotor flux linkage
138 var i ikd, ikq
139
140 var i im, imd, imq   #[A] magnetising current
141 var i iqs, ids, i0s
142
143 #----- # Connections
144 branch ias=i(va_m->va_p), vas=v(va_p,va_m),          # stator - phase as
145      ibs=i(vb_m->vb_p), vbs=v(vb_p,vb_m),          # stator - phase bs
146      ics=i(vc_m->vc_p), vcs=v(vc_p,vc_m),          # stator - phase cs
147      ifd_ex=i(vf_p->vf_m), vfd_ex=v(vf_p,vf_m),    # rotor - field excitation winding
148      Tl=tq_Nm(rotor_m->rotor_p), wm=w_radps(rotor_p,rotor_m) # torque and mechanical angular velocity of the rotor
149
150 struc{number bp,inc;}sp_mech[*] # sample points definition for mechanical variable
151 struc{number bp,inc;}ns_mech[*] # newton step definition for mechanical variable
152 struc{number bp,inc;}sp_em[*]  # sample points definition for electromagnetic variable
153 struc{number bp,inc;}ns_em[*]  # newton step definition for electromagnetic variable
154
155 #-----
156 # Parameters section
157 #-----
158 parameters {
159   ang=2*math_pi/3          # phase shift
160   sp_mech=[(-1meg,1m),(0,1m),(1meg,0)] # sample points
161   ns_mech=[(-1meg,10m),(0,10m),(1meg,0)] # newton step
162   #ns_em=[(-1meg,10m),(0,10m),(1meg,0)] # newton step
163   sp_em=[(-1meg,0.1m),(0,0.1m),(1meg,0)] # sample points
164   #sp_em=[(-1meg,10u),(-1,1u),(0,1u),(1,10u),(1meg,0)] # sample points
165   #sp_em=[(-1meg,10u),(-1m,1u),(0,1u),(1m,10u),(1meg,0)] # sample points
166
167   Ls = Lmd*2/3
168
169   kfd = Lsfd/Lmd          # field winding to stator ratio
170   kkd = Lsfd/Lmkd        # field winding to direct axis kage ratio
171   kkq = Lsfd/Lmkq        # field winding to quadrature axis kage ratio
172   deg_to_rad = math_pi/180
173   # TLU data pre-processing
174   datap=tlu(0,1,sat_file,"",sat_interp,sat_extrap)
175   # TLU returns the sample points array for the independent variable
176   sp1=tlu(1,addr(datap),1,sat_density)
177
178   we0=2*math_pi*fe
179
180   if (harm->include==yes) {
181     As3=harm->As3h
182     As5=harm->As5h
183     Afd3=harm->Afd3h
184     Afd5=harm->Afd5h
185     Akd3=harm->Akd3h
186     Akd5=harm->Akd5h

```

```

187     Akq3=harm->Akq3h
188     Akq5=harm->Akq5h
189     a1h=harm->a1h
190     a2h=harm->a2h
191 }
192 else {
193     As3=1e-6
194     As5=1e-6
195     Afd3=1e-6
196     Afd5=1e-6
197     Akd3=1e-6
198     Akd5=1e-6
199     Akq3=1e-6
200     Akq5=1e-6
201     a1h=1
202     a2h=1e-6
203 }
204
205 if (check == yes) {
206     message ("-----REPORT")
207     message ("-----Model parameter values")
208     message ("Stator winding self inductance Lmd=% [H]", Lmd)
209     message ("Stator winding resistance Rs=% [Ohm]", Rs)
210     message ("Field winding resistance Rfd=% [Ohm]", Rfd)
211     message ("Damper d-axis winding resistance Rkd=% [Ohm]", Rkd)
212     message ("Damper d-axis winding resistance Rkq=% [Ohm]", Rkq)
213     message ("Synchronous electrical angular velocity we0=% [rad/sec]", we0)
214     message ("-----REPORT")
215 }
216 }
217 #-----
218 # Values section
219 #-----
220 values {
221     we=p*wm           # electrical angular velocity
222
223     Ksat=1.0
224     ifrem=1e-7
225     if (sat_include==yes){
226         #-----TLU Function Evaluation
227         vsat=tlu(2,addr(datap),im)           # no-load characteristic
228         v_rem=tlu(2,addr(datap),0)          # no-load characteristic
229         Lmsat=sqrt(2)*(vsat-v_rem)/((im*k_alex*sat_rpm*math_pi*p/30)+1e-6)
230         ifrem=sqrt(2)*v_rem/((sat_rpm*math_pi*p/30)*Lsfd+1e-6)
231         Ksat=Lmsat/Lsfd-(Lmsat/Lsfd-1)/2*(1+cos(2*asin((imd+1e-7)/(im+1e-7)))) # saturation coefficient
232     }
233     #----- Inducatances
234     L_as_as = Lls + Ksat*Ls*(a1h*(1 + As3**2 + As5**2) - 0.5*a2h*(1 + 2*As3*(1 + As5))*cos(2*alpha*p))
235     L_bs_bs = Lls + Ksat*Ls*(a1h*(1 + As3**2 + As5**2) - 0.5*a2h*(1 + 2*As3*(1 + As5))*cos(2*(-ang + alpha*p)))
236     L_cs_cs = Lls + Ksat*Ls*(a1h*(1 + As3**2 + As5**2) - 0.5*a2h*(1 + 2*As3*(1 + As5))*cos(2*(ang + alpha*p)))
237     L_as_bs = -0.5*Ksat*Ls*(a1h*(1 - 2*As3**2 + As5**2) + a2h*(1 - As3 - As3*As5)*cos(2*(alpha*p - 0.5*ang)))
238     L_as_cs = -0.5*Ksat*Ls*(a1h*(1 - 2*As3**2 + As5**2) + a2h*(1 - As3 - As3*As5)*cos(2*(alpha*p + 0.5*ang)))
239     L_bs_cs = -0.5*Ksat*Ls*(a1h*(1 - 2*As3**2 + As5**2) + a2h*(1 - As3*As5 - As3)*cos(2*(alpha*p + (3.0/2.0)*ang)))
240
241     L_as_fd = Ksat*Lsfd*(0.5*(2*a1h + a2h - a2h*Afd3)*sin(alpha*p) - \
242         0.5*(a2h - 2*a1h*Afd3 + a2h*Afd5)*As3*sin(3*alpha*p) + \
243         0.5*(-(a2h*Afd3) + 2*a1h*Afd5)*As5*sin(5*alpha*p))
244     L_bs_fd = Ksat*Lsfd*(-0.5*(2*a1h + a2h - a2h*Afd3)*sin(ang - alpha*p) - \
245         0.5*(a2h - 2*a1h*Afd3 + a2h*Afd5)*As3*sin(3*alpha*p) - \
246         0.5*(a2h*Afd3 - 2*a1h*Afd5)*As5*sin(5*(ang + alpha*p)))
247     L_cs_fd = Ksat*Lsfd*(0.5*(2*a1h + a2h - a2h*Afd3)*sin(ang + alpha*p) - \
248         0.5*(a2h - 2*a1h*Afd3 + a2h*Afd5)*As3*sin(3*alpha*p) - \
249         0.5*(a2h*Afd3 - 2*a1h*Afd5)*As5*cos(5*(-ang + alpha*p)))
250
251     L_as_kd = Ksat*Lskd*(0.5*(2*a1h + a2h - a2h*Akd3)*sin(alpha*p) - \
252         0.5*(a2h - 2*a1h*Akd3 + a2h*Akd5)*As3*sin(3*alpha*p) + \
253         0.5*(-(a2h*Akd3) + 2*a1h*Akd5)*As5*sin(5*alpha*p))
254     L_bs_kd = Ksat*Lskd*(-0.5*(2*a1h + a2h - a2h*Akd3)*sin(ang - alpha*p) - \

```

```

255      0.5*(a2h - 2*a1h*Akd3 + a2h*Akd5)*As3*sin(3*alpha*p) - \
256      0.5*(a2h*Akd3 - 2*a1h*Akd5)*As5*sin(5*(ang + alpha*p)))
257      L_cs_kd = Ksat*Lskd*(0.5*(2*a1h + a2h - a2h*Akd3)*sin(ang + alpha*p) - \
258      0.5*(a2h - 2*a1h*Akd3 + a2h*Akd5)*As3*sin(3*alpha*p) - \
259      0.5*(a2h*Akd3 - 2*a1h*Akd5)*As5*cos(5*(-ang + alpha*p)))
260
261      L_as_kq = Ksat*Lskq*(0.5*(2*a1h + a2h*(-1 + Akq3))*cos(alpha*p) + \
262      0.5*(-2*a1h*Akq3 + a2h*(-1 + Akq5))*As3*cos(3*alpha*p) + \
263      0.5*(a2h*Akq3 - 2*a1h*Akq5)*As5*cos(5*alpha*p))
264      L_bs_kq = Ksat*Lskq*(0.5*(2*a1h + a2h*(-1 + Akq3))*cos(ang - alpha*p) - \
265      0.5*(a2h + 2*a1h*Akq3 - a2h*Akq5)*As3*cos(3*alpha*p) + \
266      0.5*(a2h*Akq3 - 2*a1h*Akq5)*As5*cos(5*(ang + alpha*p)))
267      L_cs_kq = Ksat*Lskq*(0.5*(2*a1h + a2h*(-1 + Akq3))*cos(ang + alpha*p) - \
268      0.5*(a2h + 2*a1h*Akq3 - a2h*Akq5)*As3*cos(3*alpha*p) + \
269      0.5*(a2h*Akq3 - 2*a1h*Akq5)*As5*cos(5*(-ang + alpha*p)))
270
271      L_fd_fd = Lffd + Ksat*Lmfd*(a1h*(1 + Afd3**2 + Afd5**2) + 0.5*a2h*(1 - 2*Afd3*(1 + Afd5)))
272      L_kd_kd = Llkd + Ksat*Lmkd*(a1h*(1 + Akd3**2 + Akd5**2) + 0.5*a2h*(1 - 2*Akd3*(1 + Akd5)))
273      L_kq_kq = Llkq + Ksat*Lmkq*(a1h*(1 + Akq3**2 + Akq5**2) - 0.5*a2h*(1 - 2*Akq3*(1 - Akq5)))
274
275      L_fd_kd = Ksat*Lfdkd*(a1h*(1 + Afd3*Akd3 + Afd5*Akd5) + 0.5*a2h*(1 - Afd3 - Akd3 - Afd5*Akd3 - Afd3*Akd5))
276
277      #----- Rotational inductances
278      G_as_as = a2h*(1 + 2*As3*(1 + As5))*Ksat*Lv*sin(2*p*alpha)
279      G_bs_bs = a2h*(1 + 2*As3*(1 + As5))*Ksat*Lv*sin(2*(p*alpha - ang))
280      G_cs_cs = a2h*(1 + 2*As3*(1 + As5))*Ksat*Lv*sin(2*(p*alpha + ang))
281      G_as_bs = -1.0*a2h*(1 - As3 - As3*As5)*Ksat*Lv*sin(2*(p*alpha - 0.5*ang))
282      G_as_cs = -1.0*a2h*(1 - As3 - As3*As5)*Ksat*Lv*sin(2*(p*alpha + 0.5*ang))
283      G_bs_cs = -1.0*a2h*(1 - As3 - As3*As5)*Ksat*Lv*sin(2*(3.0/2.0*ang + p*alpha))
284
285      G_as_fd = Ksat*Ldfd*(0.5*(2*a1h + a2h - a2h*Afd3)*cos(p*alpha) - \
286      1.5*(a2h - 2*a1h*Afd3 + a2h*Afd5)*As3*cos(3*p*alpha) + \
287      2.5*(-1.0*a2h*Afd3 + 2*a1h*Afd5)*As5*cos(5*p*alpha))
288      G_bs_fd = Ksat*Ldfd*(-1.5*(a2h - 2*a1h*Afd3 + a2h*Afd5)*As3*cos(3*p*alpha) + \
289      0.5*(2*a1h + a2h - a2h*Afd3)*cos(p*alpha - ang) - \
290      2.5*(a2h*Afd3 - 2*a1h*Afd5)*As5*cos(5*(p*alpha + ang)))
291      G_cs_fd = Ksat*Ldfd*(-1.5*(a2h - 2*a1h*Afd3 + a2h*Afd5)*As3*cos(3*p*alpha) + \
292      0.5*(2*a1h + a2h - a2h*Afd3)*cos(p*alpha + ang) + \
293      2.5*(a2h*Afd3 - 2*a1h*Afd5)*As5*sin(5*(p*alpha - ang)))
294
295      G_as_kd = Ksat*Lskd*(0.5*(2*a1h + a2h - a2h*Akd3)*cos(p*alpha) - \
296      1.5*(a2h - 2*a1h*Akd3 + a2h*Akd5)*As3*cos(3*p*alpha) + \
297      2.5*(-1.0*a2h*Akd3 + 2*a1h*Akd5)*As5*cos(5*p*alpha))
298      G_bs_kd = Ksat*Lskd*(-1.5*(a2h - 2*a1h*Akd3 + a2h*Akd5)*As3*cos(3*p*alpha) + \
299      0.5*(2*a1h + a2h - a2h*Akd3)*cos(p*alpha - ang) - \
300      2.5*(a2h*Akd3 - 2*a1h*Akd5)*As5*cos(5*(p*alpha + ang)))
301      G_cs_kd = Ksat*Lskd*(-1.5*(a2h - 2*a1h*Akd3 + a2h*Akd5)*As3*cos(3*p*alpha) + \
302      0.5*(2*a1h + a2h - a2h*Akd3)*cos(p*alpha + ang) + \
303      2.5*(a2h*Akd3 - 2*a1h*Akd5)*As5*sin(5*(p*alpha - ang)))
304
305      G_as_kq = Ksat*Lskq*(-0.5*(2*a1h + a2h*(-1 + Akq3))*sin(p*alpha) - \
306      1.5*(-2*a1h*Akq3 + a2h*(-1 + Akq5))*As3*sin(3*p*alpha) - \
307      2.5*(a2h*Akq3 - 2*a1h*Akq5)*As5*sin(5*p*alpha))
308      G_bs_kq = Ksat*Lskq*(1.5*(a2h + 2*a1h*Akq3 - a2h*Akq5)*As3*sin(3*p*alpha) - \
309      0.5*(2*a1h + a2h*(-1 + Akq3))*sin(p*alpha - ang) - \
310      2.5*(a2h*Akq3 - 2*a1h*Akq5)*As5*sin(5*(p*alpha + ang)))
311      G_cs_kq = Ksat*Lskq*(1.5*(a2h + 2*a1h*Akq3 - a2h*Akq5)*As3*sin(3*p*alpha) - \
312      2.5*(a2h*Akq3 - 2*a1h*Akq5)*As5*sin(5*(p*alpha - ang)) - \
313      0.5*(2*a1h + a2h*(-1 + Akq3))*sin(p*alpha + ang))
314
315      G_fd_fd = 0
316      G_kd_kd = 0
317      G_kq_kq = 0
318
319      G_fd_kd = 0
320      #----- Flux linkages
321      phias = -1.0*ias*L_as_as - ibs*L_as_bs - ics*L_as_cs + ikq*L_as_kq + (ifd + ifrem)*L_as_fd + ikd*L_as_kd
322      phibs = -1.0*ias*L_as_bs - ibs*L_bs_bs - ics*L_bs_cs + ikq*L_bs_kq + (ifd + ifrem)*L_bs_fd + ikd*L_bs_kd

```

```

323 phics = -1.0*ias*L_as_cs - ibs*L_bs_cs - ics*L_cs_cs + ikq*L_cs_kq + (ifd + ifrem)*L_cs_fd + ikd*L_cs_kd
324
325 phikq = -1.0*ias*L_as_kq - ibs*L_bs_kq - ics*L_cs_kq + ikq*L_kq_kq
326 phifd = -1.0*ias*L_as_fd - ibs*L_bs_fd - ics*L_cs_fd + (ifd + ifrem)*L_fd_fd + ikd*L_fd_kd
327 phikd = -1.0*ias*L_as_kd - ibs*L_bs_kd - ics*L_cs_kd + (ifd + ifrem)*L_fd_kd + ikd*L_kd_kd
328
329 visc = Bm*wm
330
331 Te = 0.5*G_as_as*ias**2 + G_as_bs*ias*ibs + 0.5*G_bs_bs*ibs**2 + G_as_cs*ias*ics + G_bs_cs*ibs*ics + \
332 0.5*G_cs_cs*ics**2 + G_as_fd*ias*ifd + G_bs_fd*ibs*ifd + G_cs_fd*ics*ifd + 0.5*G_fd_fd*ifd**2 + \
333 G_as_kd*ias*ikd + G_bs_kd*ibs*ikd + G_cs_kd*ics*ikd + G_fd_kd*ifd*ikd + 0.5*G_kd_kd*ikd**2 + \
334 G_as_kq*ias*ikq + G_bs_kq*ibs*ikq + G_cs_kq*ics*ikq + 0.5*G_kq_kq*ikq**2
335 }
336 #-----
337 # control section
338 #-----
339 control_section {
340 #----- mechanical variables
341 sample_points ((alpha, mom, Tl),sp_mech)
342 newton_step (alpha,ns_mech)
343 #----- electromagnetic variables
344 sample_points ((imd, imq, im, iqs, ids, i0s),sp_em)
345 sample_points ((ifd, ifd_ex, ikd, ikq, ias, ibs, ics),sp_em) #
346 sample_points ((vfd_ex, vas, vbs, vcs),sp_em) #
347 #----- initial conditions
348 initial_condition (alpha,deg_to_rad*(ic_alpha))
349 }
350 #-----
351 # Equations section
352 #-----
353 equations {
354 # equation for calculation magnetising current
355 iqs=2/3*(ias*cos(p*alpha)+ibs*cos(p*alpha-ang)+ics*cos(p*alpha+ang))
356 ids=2/3*(ias*sin(p*alpha)+ibs*sin(p*alpha-ang)+ics*sin(p*alpha+ang))
357 i0s=1/3*(ias+ibs+ics)
358 imd = -ids/kfd + ifd + ikd/kkd
359 imq = -iqs/kfd + ikq/kkq
360 # module of magnetising current
361 im=sqrt(imd**2 + imq**2 + (-i0s/kfd)**2)/k_iex
362
363 ifd = ifd_ex*k_iex
364 # voltage equations
365 ias: vas = -Rs*ias + d_by_dt(phias)
366 ibs: vbs = -Rs*ibs + d_by_dt(phibs)
367 ics: vcs = -Rs*ics + d_by_dt(phics)
368 ifd: vfd_ex = Rex*ifd_ex + d_by_dt(phifd)
369 ikd: 0 = Rkd*ikd + d_by_dt(phikd)
370 ikq: 0 = Rkq*ikq + d_by_dt(phikq)
371
372 # mechanical equation
373 Te = Tl + visc + mom
374 mom=d_by_dt(Jw*wm)
375 alpha: wm=d_by_dt(alpha)
376 }
377 }
378 #-----
379 #
380 # End of the template
381 #
382 #-----

```


APPENDIX E

Measurements conducted in order to calculate circuit parameters of BSGs: commercial GT40PCz8 and the newly designed machine. The parameters are calculated from three-phase, no-load, sudden-short-circuit test according to [6]. The approximation function is used:

$$i_a(t) = I_{ac}(t) \sin(\omega_r t + \lambda) - I_h(t) \sin(2\omega_r t + \lambda) - I_{dc}(t) \sin(\lambda) \quad (\text{E.1})$$

where:

$$I_{ac}(t) = \sqrt{2}E_0 \left[\frac{1}{X_d} + \left(\frac{1}{X'_d} - \frac{1}{X_d} \right) e^{-\frac{t}{T'_d}} + \left(\frac{1}{X''_d} - \frac{1}{X'_d} \right) e^{-\frac{t}{T''_d}} \right] \quad (\text{E.2})$$

$$I_h(t) = \frac{\sqrt{2}E_0}{2} \left(\frac{1}{X''_d} - \frac{1}{X''_q} \right) e^{-\frac{t}{T_a}} \quad (\text{E.3})$$

$$I_{dc}(t) = \frac{\sqrt{2}E_0}{2} \left(\frac{1}{X''_d} + \frac{1}{X''_q} \right) e^{-\frac{t}{T_a}} \quad (\text{E.4})$$

are the ac ($I_{ac}(t)$), dc ($I_{dc}(t)$) and second harmonic ($I_h(t)$) components. In case of non-salient pole generator the second harmonic component is not present in approximation function. For mathematical calculation/approximation the Wolfram Mathematica 7.0 software function FindFit was used. This function is searching the value of parameters, in this case transient and subtransient reactances and time constants, to find the best fit of the data to selected expression. It minimizes the difference between data and approximation using either quasi-Newton method or Levenberg-Marquardt variant of the Gauss-Newton method. The parameters can be limited to certain ranges in order to establish starting point for numeric calculation of this function. The function has a set precision goal which determine how accurate the approximation is needed to be.

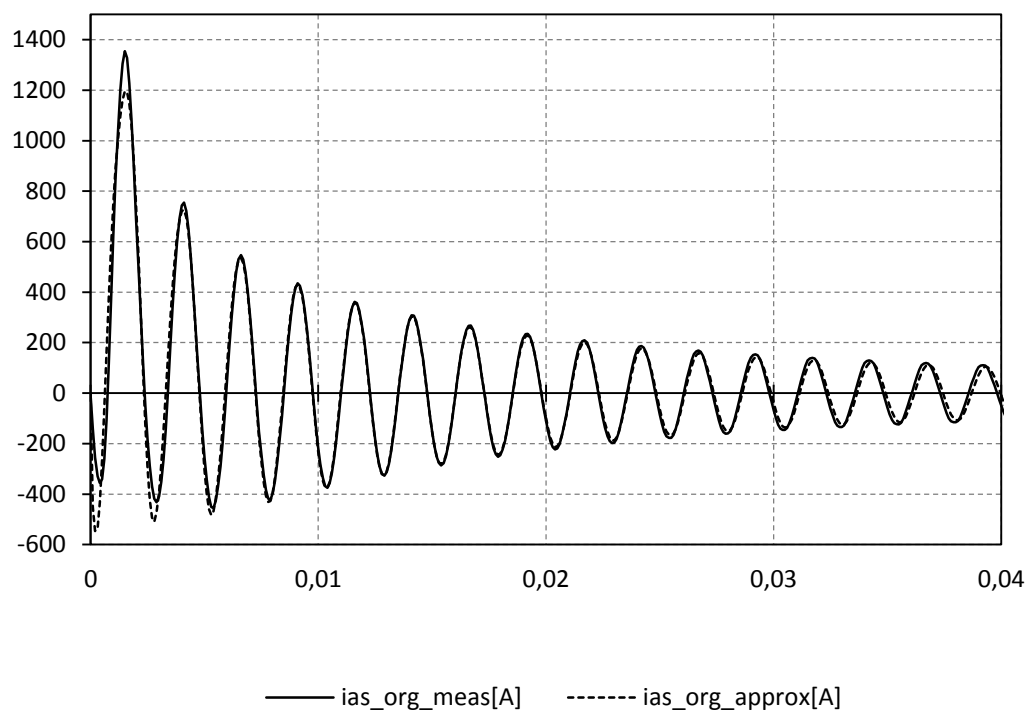


Figure E.1 Commercial GT40PCz8 short circuit transient measurement and approximation

Based on short circuit measurement presented on figure E.1 the calculated value of direct axis synchronous reactance is:

$$E_0 = 122[V] \quad (E.5)$$

$$I_z = 52[A] \quad (E.6)$$

$$X_d = \frac{E_0}{I_z} \quad X_d = \frac{122}{52} = 2.35[\Omega] \quad (E.7)$$

$$X'_d = 0.22[\Omega] \quad (E.8)$$

$$X''_d = 0.14[\Omega] \quad (E.9)$$

$$X''_q = 0.19[\Omega] \quad (\text{E.10})$$

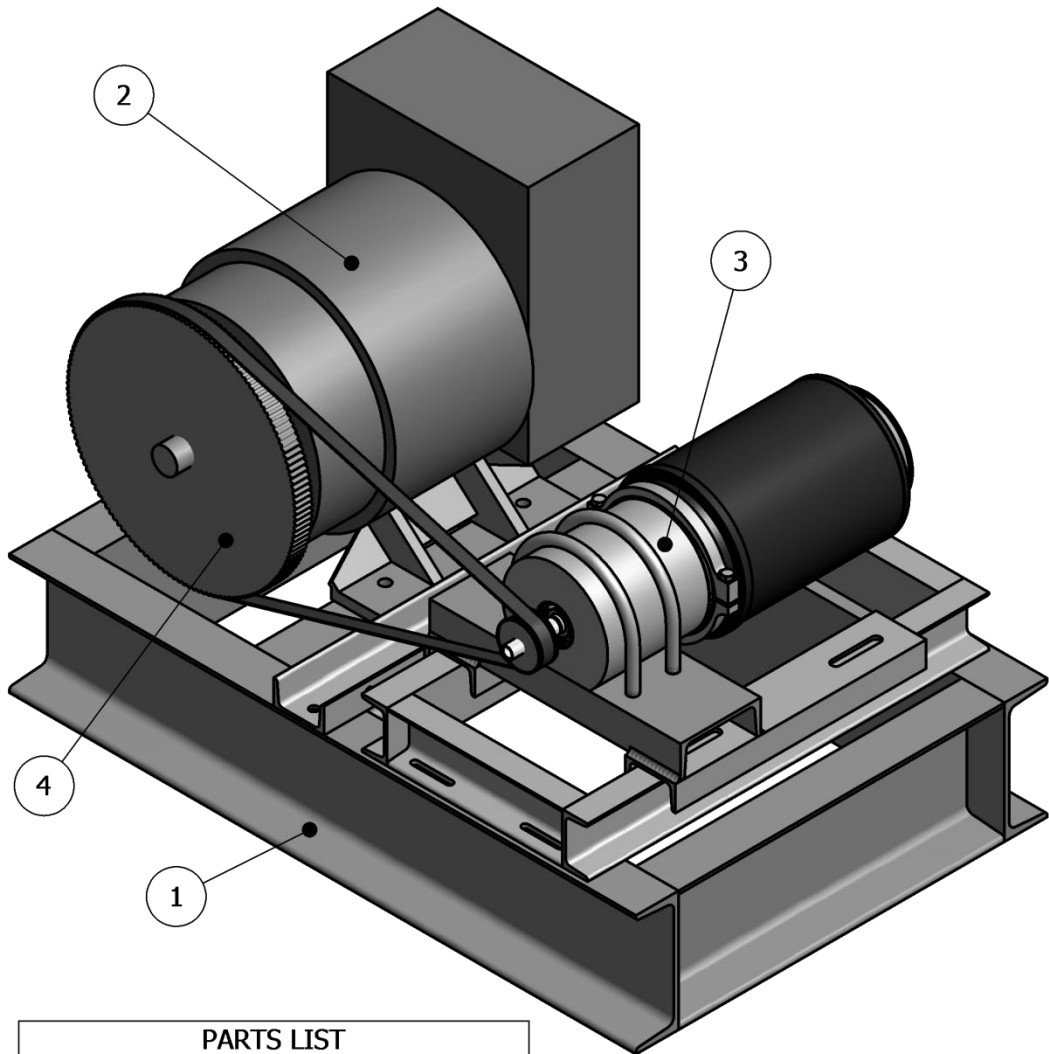
$$T'_d = 0.013[s] \quad (\text{E.11})$$

$$T''_d = 0.002[s] \quad (\text{E.12})$$

$$T_a = 0.002[s] \quad (\text{E.13})$$

APPENDIX F

Designed test bench is based on DC motor and synchronous belt transmission:



PARTS LIST	
ITEM NUMBER	PART NAME
1	Base
2	DC Motor
3	BSG
4	Belt Transmission

Figure F.1 Proposed test bench

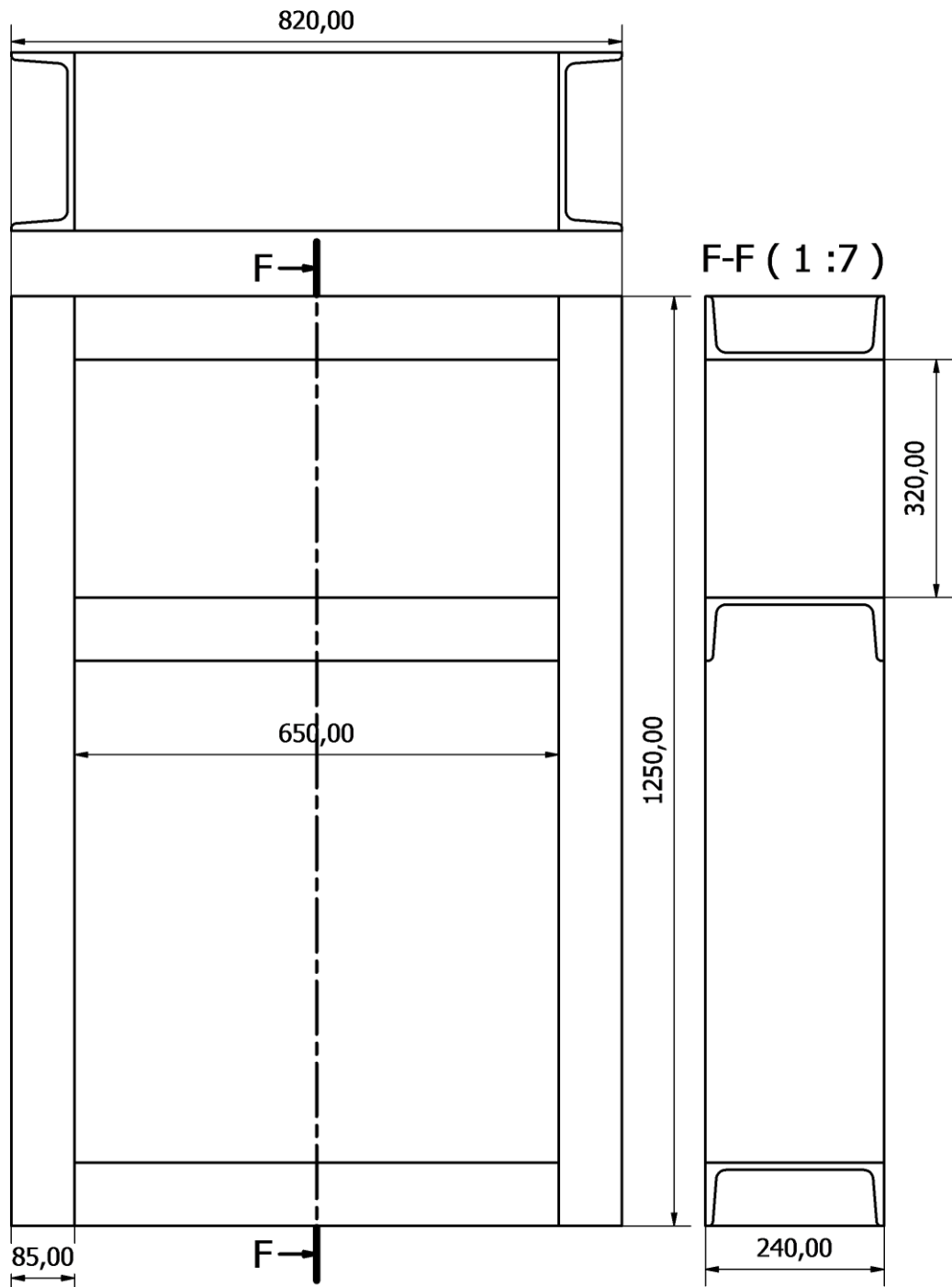


Figure F.2 Base for the test bench

The base of the test bench was designed based on existing one used in different laboratory.

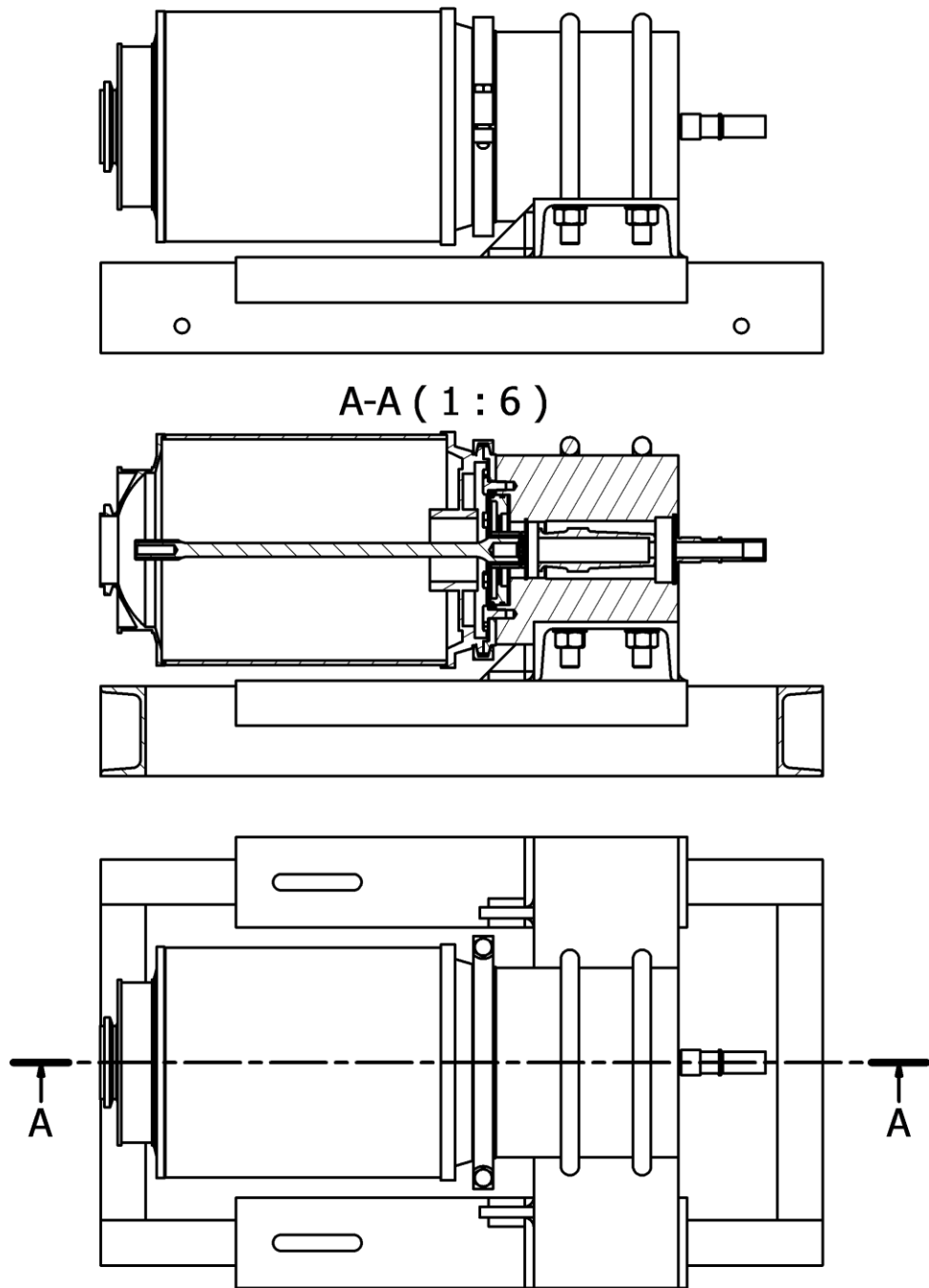


Figure F.3 BSG stand for the test bench

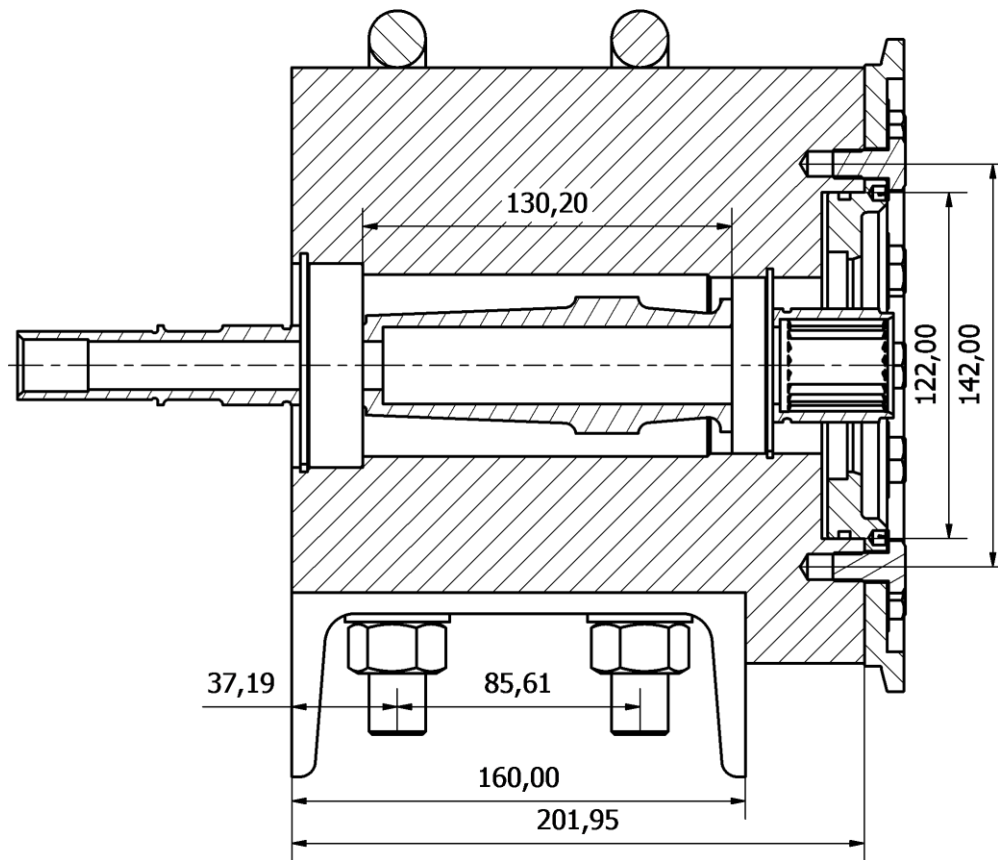


Figure F.4 BSG stand external shaft housing for the test bench

Figure F.3 and figure F.4 shows proposed shield mounting of the GT40PCz8 enclosure.

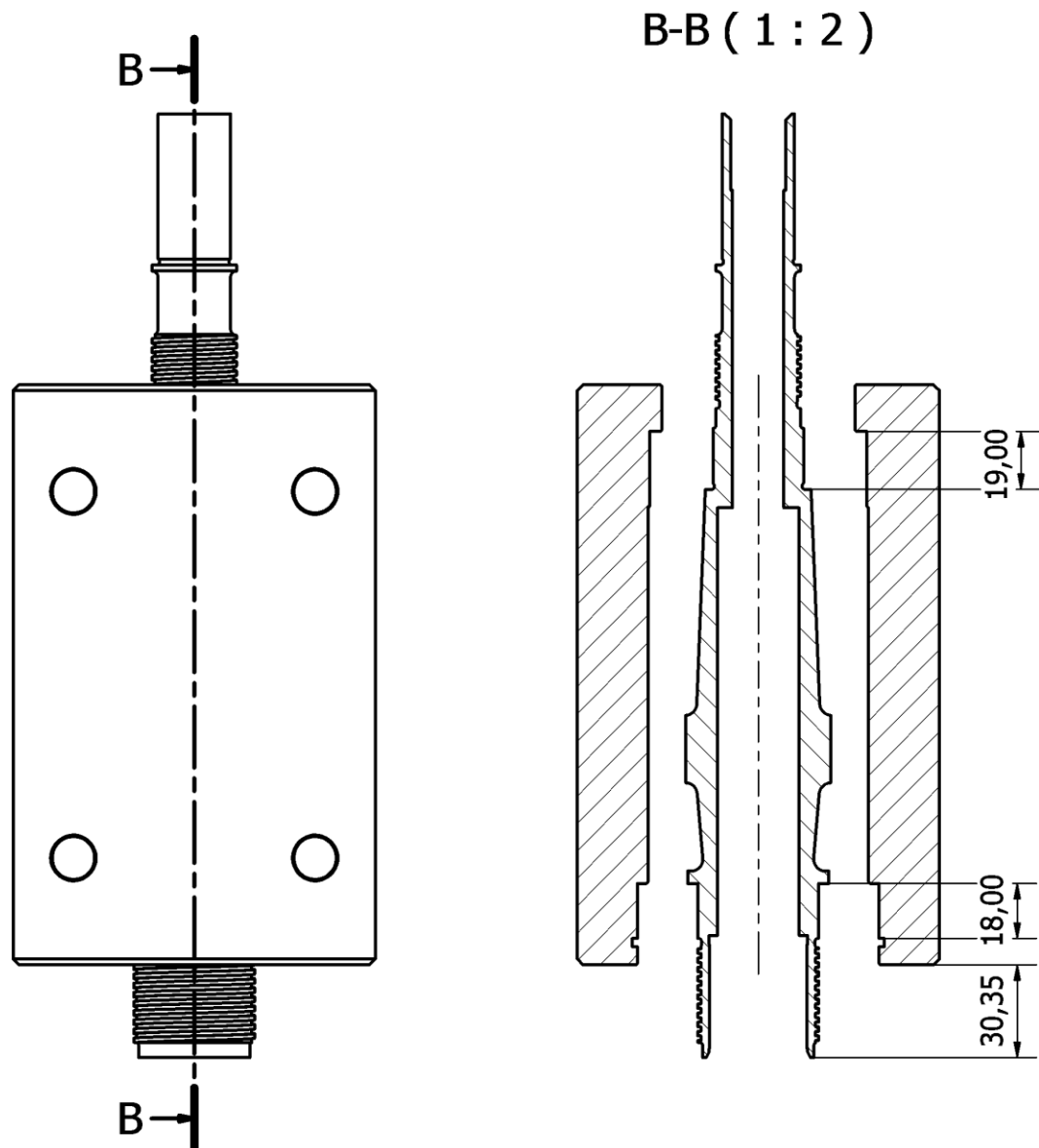


Figure F.5 Modified BSG stand external shaft housing for the test bench

After the proposed solution on figure F.4 turned out to be difficult and expensive to make a different solution for the housing of the external shaft was proposed (figure F.5).

Figure F.6 shows report from Gates Company Design Flex software. The selected transmission was the verified by BDI Poland, from whom the transmission components were bought.



Industrial Belt Design - Drive Detail Report

Design Flex® Pro by the Gates Corporation

Designed For: Application: Projekt #1	Provided By: Filip Kutt GUT ul. Sobieskiego 7 Gdansk, Pomorskie 80-216 Polska 48583471939 Phone																																																
INPUT <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">Drive Information</td> <td style="width: 25%;">DriveR</td> <td style="width: 25%;">DriveN</td> </tr> <tr> <td>Speed Ratio: 5,52 Up</td> <td>RPM: 1450,0</td> <td>8000,0 +/-4%</td> </tr> <tr> <td>Input Load: 22 kW</td> <td></td> <td></td> </tr> <tr> <td>Service Factor: 1,6 / 2,0 Adj.</td> <td>Shaft Diameter: 50 mm</td> <td>24 mm</td> </tr> <tr> <td>Design Power: 44 kW</td> <td>Bushings Checked: Any</td> <td></td> </tr> <tr> <td>Center Distance: 600 mm +/-10%</td> <td>Belts Checked: PowerGrip GT2</td> <td></td> </tr> </table>		Drive Information	DriveR	DriveN	Speed Ratio: 5,52 Up	RPM: 1450,0	8000,0 +/-4%	Input Load: 22 kW			Service Factor: 1,6 / 2,0 Adj.	Shaft Diameter: 50 mm	24 mm	Design Power: 44 kW	Bushings Checked: Any		Center Distance: 600 mm +/-10%	Belts Checked: PowerGrip GT2																															
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NOTES <ul style="list-style-type: none"> - Flanging both pulleys may be necessary for proper belt tracking. - NEMA min dia recommendations do not exist for the HP/RPM selected. Consult with the Motor Manufacturer to confirm that the belt pull is acceptable. - Yearly Usage: 10 Hrs / Day, 5 Days / Wk, 50 Wks / Yr - This report: (1) only applies to Gates' products; (2) contains confidential information; (3) may only be disclosed to support the sale or maintenance of our products; and (4) is not a guarantee of performance. - Buyer has sole responsibility for the selection and testing of products for any intended use which may not include flight-related aircraft applications. 																																																	

Figure F.6 Designed belt transmission (Gates Company Design Flex software)

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